

ENGLISH
ESPAÑOL

TRUPER®
max

Manual

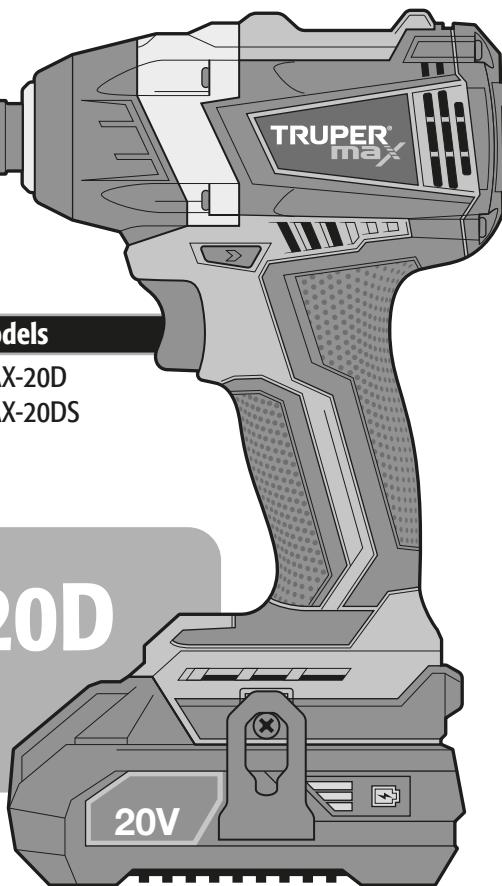
Cordless Impact Screwdriver

20 V == 1/4"
Bit Holder

Applies for:

Codes	Models
101402	MAX-20D
101406	MAX-20DS

MAX-20D



CAUTION



Read this manual thoroughly
before using the tool.



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CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.



MAX-20D

MAX-20DS

Code	•	101402	101406
Description	Cordless Impact Screwdriver (with accessories) / Cordless Impact Screwdriver		
Bit holder	1/4"		
Voltage	•	20 V ==	
Speed	•	0 - 1 800 RPM 0 - 2 100 RPM 0 - 2 700 RPM	Beats per minute • 0 - 1 400 BPM 0 - 2 250 BPM 0 - 3 780 BPM
Rotation	•	Forward - Reverse	
Torque	•	73 lb-ft 100 Nm / 95 lb-ft	130 Nm / 221 lb-ft 300 Nm
Screw diameter	•	M8 - M12	
IP Gradre	•	IP20	
Battery	•	Ion-Lithium 20 V == 2 Ah	Charging time: 1 hour approximately.
Charger	•	Input: Voltage: 127 V ~ Frequency: 60 Hz Current: 1.1 A	Output: 21.5 V == 3.5 A

Power Cord of charger Grips used in this product: Type "Y".

Tool Build Quality: Class III

Charger tool build quality: Reinforced insulation

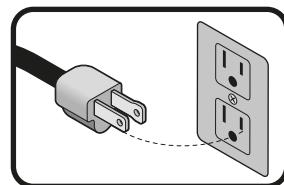
WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a  TRUPER® Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

WARNING Before gaining access to the terminals all power sources should be disconnected.



Power Requirements

WARNING Tools with double insulation and reinforced insulation are equipped with a polarized plug (one prong is wider than the other). This plug will only fit in the right way into a polarized outlet. If the plug cannot be introduced into the outlet, reverse the plug. If it still doesn't fit, call a qualified electrician to install for you a polarized outlet. Do not alter the plug in any way. Both types of insulation eliminates the need of both a grounded third power cord with three prongs or a grounded power connection.



WARNING When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Amperage Capacity	Number of Conductors	Extension gauge from 6 ft to 49 ft	higher than 49 ft
from 0 A and up to 10 A		18 AWG(*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A	3 (one grounded)	14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

WARNING When operating power tools outdoors, use a  VOLTECK grounded extension cable labeled "For Outdoors Use". These extensions are especially designed for operating outdoors and reduce the risk of electric shock.

⚠️ WARNING! Read carefully all safety warnings and instruction listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause loss of control.



Electrical Safety

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.



Modified plugs and different power outlets increase the risk of electric shock.

Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-slip shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes, jewelry and gloves away from the moving parts.



If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly. Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.



The correct tool delivers a better and safer job at the rate for which it was designed.

Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.



Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.

Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.



Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Battery tool Use and Care

Recharge only with the charger specified by **TRUPER**.

A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.

Use power tools only with specifically designated battery packs.

Use of any other battery packs may create a risk of injury and fire.

When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws, or other small metal objects, that can make a connection from one terminal to another.

Shorting the battery terminals together may cause burns or a fire.

Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.

Liquid ejected from the battery may cause irritation or burns.

Service

Repair the tool in a **TRUPER** Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.

Safety warnings for Cordless Impact Screwdriver

Battery and Charger

DANGER • Use only Truper Max chargers to charge the battery. Using a different charger may cause fire or injury hazard.

DANGER • Use only batteries specifically designed for the tool. Different batteries could generate risk of injury or fire.

• Conecte el cargador únicamente a un suministro de corriente • Connect the charger only to an alternating current (AC) supply.

DANGER • Do not use the charger outdoors.

- When charging, obey the "+/-" polarity.
- Never recharge a leaking battery or that is visibly damaged.
- Do not use batteries or a charger for purposes different than it was designed for.
- Do not modify the battery contacts or the chargers.
- Never expose the batteries to higher than 122 °F temperatures or direct sun light.

DANGER • Never expose the batteries to fire or impact. They could explode.

CAUTION • Batteries shall be kept away from metallic objects like clips, coins, keys, nails, screws or other type of object making contact with the terminals. It would cause a short circuit and burns or fire. They should be kept clean, dry and in good repair.

CAUTION • Under extreme conditions the battery liquid could spill out. Avoid any contact. If an accidental contact happens clean with enough water. If the battery liquid comes into contact with your eyes, clean with enough water and immediately go see the doctor. Liquid expelled from the batteries could cause irritation or burns.

• Remove battery when not in use.

CAUTION • If the battery will be stored for long periods of time, keep an intermediate charge (40%) to maximize its useful life. Do not leave it completely charged for long periods of time, or leave it charging when not in use.

• Keep batteries away from children reach.

Select the Adequate Bit

CAUTION • Use only screwdriver bits recommended by **TRUPER**.

• Keep the screwdriver bits in good repair. This measure reduced the load onto the tool and extends the tool useful life.

When Operating the Screwdriver

CAUTION • This tool is designed to work with screws. IT IS NOT A DRILL.

- This is a light-work tool. It shall not be used to remove or set screws requiring a high torque.
- Do not try to modify the tool or the accessories in no way.
- Turn ON the screwdriver after setting the bits.
- Use extreme care when screwing screws with grove head. The tool may slide away.
- Do not use too much force.
- Do not use this tool single-handedly.
- After each use remove the bit and the extensions. Store them properly.

WARNING Danger of asphyxiation! Children may swallow small parts and choke. Keep children away from small parts.



Hold the power tool by the insulated gripping parts when carrying out operations where the fastener may get into contact with hidden cables or its own power cable.

Fasteners making contact with a power cable may turn "alive" the metal parts of the tool and as consequence, cause an electric shock to the operator.

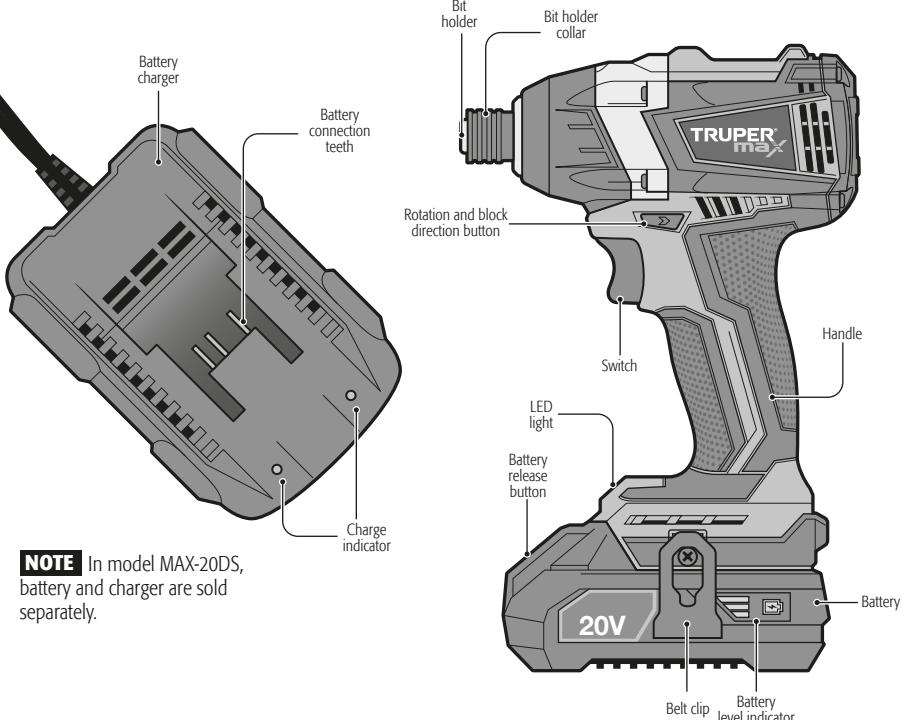
• Wear hearing protectors when making jobs with a noise level higher than 85 dB.



• Wear anti-dust mask and dust extraction equipment if necessary. Remember that working with materials like asbestos, leaded paint, additives, some types of wood, metals or minerals are highly toxic.



• Wear safety eyeglasses.



NOTE In model MAX-20DS, battery and charger are sold separately.

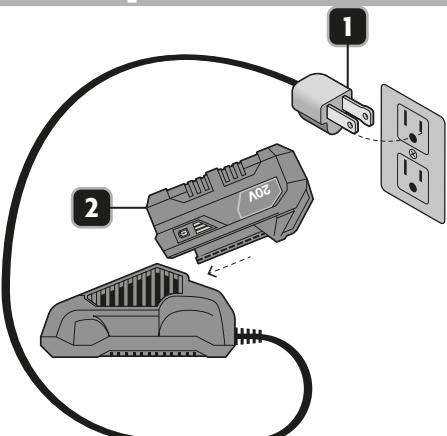
Preparation

Loading the Battery

1. Plug in the charger in a 127 V~(The green light of the charging indicator turns on) power outlet.
2. Insert the battery into the charger sliding it as shown in the figure. The green light will turn off and the red light should come on.
 - When the battery is completely charged, the green light will be on and the red light will be off.
 - Disconnect the charger from the power once the charge is completed.

Battery failures

- If the red light flashes, it is a sign that the battery has a delay caused by the heat; wait until the battery temperature is in the proper range to be able to charge.
- The red light remains on exceeding the recommended charging time or if the red and green light flash alternately it is a sign that the battery is defective; you must replace it or use a  TRUPER® Authorized Service Center.

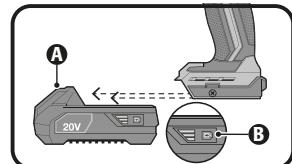


Important loading considerations

Longer life and better performance can be achieved if the battery unit is charged at an ambient temperature between 41 °F and 113°F. Let hot batteries cool before charging. The charger and battery unit may become slightly warm during the charging process. This is normal and does not represent a problem. To facilitate cooling of the battery unit after use, avoid placing the charger or battery unit in a warm place, such as a metal shed or uninsulated trailer.

Install and remove the battery

- To install the battery in the tool handle, align the battery unit with the rails on the inside of the tool handle and slide it into the handle until the battery unit is firmly inserted into the tool; check that it does not come off by itself.
- To remove the battery from the tool, press the release button (A) and firmly pull the battery out of the tool handle.
- To make sure the battery is charged, press the indicator button (B). The color of the light indicates the charge level.



Remaining battery capacity

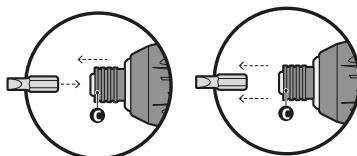
Indicator lamp	Green	51% to 100%
	Orange	
	Red	
Illuminated	Orange	26% to 50%
	Red	
OFF	Red	10% to 25%

Installing the Bit

1. Position the direction button (to the center).
2. Pull the bit holder collar (C) out of the front of the tool.
3. Insert the tip and release the collar.
4. The moment you click the accessory is locked.

Remove accessory

1. Pull the bit holder collar (C) out of the front of the tool.
2. Remove the accessory from the bit holder.



Direction of rotation

- To rotate forward release the trigger and press the direction button on the side where marks point towards the chuck.
 - To reverse the turn, press it on the other side.
 - The hammer drill will get blocked if the button sits in the middle.
- ⚠ CAUTION** • The first time you turn on the hammer drill and after reversing rotation you might hear a click. This is normal and does not represent a problem.
- ⚠ CAUTION** • To prevent damaging the tool, never reverse the rotation direction while the hammer drill is running.

The battery unit should be recharged when it is no longer able to produce enough power for jobs that were easily performed before. DO NOT CONTINUE using it under these circumstances. Follow the loading procedure.

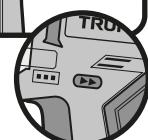
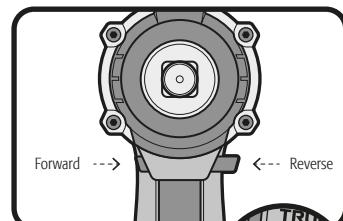
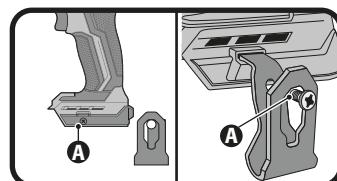
The best storage location is one that is cool and dry, away from direct sunlight and excess heat or cold.

For optimal results during extended storage times, it is recommended to store the fully charged battery unit in a cool, dry location away from the charger

NOTE: Depending on the conditions of use and ambient temperature, the indication may differ slightly from the actual capacity.

Belt Clip Assembly

- Attach the clip on the tool's accessory-designated side.
- Use the included screw (A) to adjust the clip.
- **NOTE:** If the tool already has the screw in position, just take it out before securing the clip.
- If you choose not to use the belt clip, you can detach it from the tool by loosening the screw that keeps it in position.



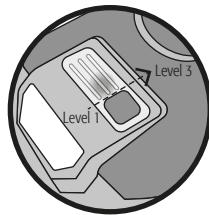
Speed selection

Your tool is equipped with a speed selector that allows you to select a speed and torque according to the application:

- Press the switch until the speed selector LED light turns on
- Press the speed selector button.
- The green LED light will indicate the selected level
- Press the button until the desired level is reached.

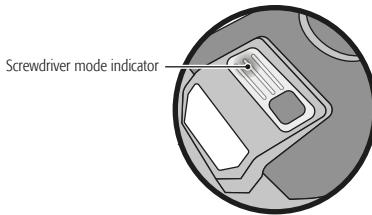
Screwing

	Speed (RPM) / Max. Torque (lb-ft)
Level 3	0 - 2 700 RPM / 221 lb-ft - 300 Nm
Level 2	0 - 2 100 RPM / 95 lb-ft - 130 Nm
Level 1	0 - 1 800 RPM / 73 lb-ft - 100 Nm



Unscrewing

	Speed (RPM) / Máx. Torque (lb-ft)
Level 2 LED light stays off	0 - 2 700 (RPM) / 221 lb-ft - 300 Nm
Level 1 LED light stays on	140 (RPM)



Turn On and operation control

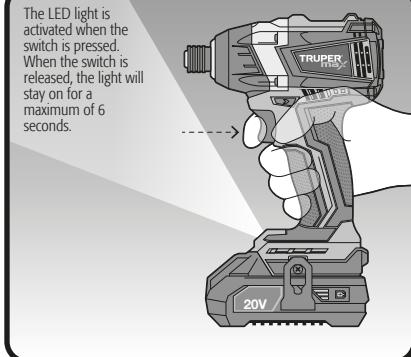
- Press the switch to start operation. Release the switch to stop the operation.
- The switch allows selecting the adequate speed for each job. The more you push the switch the fastest the hammer drill will run.

Screwing - Unscrewing

Consider the following points as the tightening torque can be affected by each of them:

- Voltage: Low voltage from a nearly completely discharged battery or battery will reduce the tightening torque.
- Accessory size: Failure to use the correct accessory size will cause a reduction in tightening torque. - Bolt size: Larger diameter bolts generally require greater fastening torque. Locking torque will also vary according to length, grade and torque coefficient.
- Bolt: Make sure all threads are free of rust and other debris to allow for proper tightening torque.
- Material: The type of material and surface finish of the material will affect the tightening torque.
- Tightening time: Longer tightening time increases the tightening torque. Longer than recommended tightening time may put too much stress on the fasteners or cause them to roll or become damaged.

The LED light is activated when the switch is pressed. When the switch is released, the light will stay on for a maximum of 6 seconds.



Troubleshooting

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Problem	Cause	Solution
The hammer drill loses efficiency.	• Low battery.	• Charge the battery.
The trigger cannot be pushed.	• The direction rotation button is in the blocking position.	• Move the direction button into the rotate or reverse position.
The trigger can be pushed but the hammer drill stops operations .	• Uncharged battery.	• Charge battery.
The battery leaks.	• Small leaking can be present in extreme temperatures or after heavy use. This is normal. • Intense leaking or very evident shows a damaged battery.	• Immediately clean the liquid from skin or clothing using water and soap. • Replace the battery immediately.
The battery is not charging and the charger light is not on.	• The battery is wrongly fit into the charger. • The charger is not correctly plugged into the power outlet.	• Insert correctly the battery to the charger. • Double-check the battery is correctly connected into the power outlet.
The hammer drill gets hot after long periods or work.	• This heating is normal. It absorbs the energy from the motor cogs and the electricity generated during the job.	• Allow the hammer drill to cool off for 5 minutes.
The battery gets hot while operating.	• This heating is normal. The energy absorbed from the battery makes this warning.	• Stop the drill around 5 minutes to allow the battery to cool off.
The battery gets hot while charging.	• This type of warming is normal. Results from the chemical reactions happening.	
The charger gets hot while charging.	• This type of warming is normal resulting from tension regulation.	

Maintenance

Cleaning and care

- Keep the air vents clean and free of obstructing debris to guarantee an adequate motor cooling.
- Regularly inspect all the assembly screws. Double check they are correctly tightened. In the event one screw is loose, tighten immediately.
- Use a clean and soft cloth to clean the tool. Never use alcohol or detergent. Disconnect the tool and remove the battery before cleaning.

Service

- Servicing the tool shall be carried out only in a **TRUPER**® Authorized Service Center.
- Service and maintenance carried out by non - qualified people may result dangerous and could cause personal damage. It also makes the Warranty void.

Environmental protection

Power tools and batteries should not be disposed off together with household trash. Please deliver this tool and the batteries to its adequate recycling in the authorized disposal sites. Verify the nearest recycling center in your community.

Authorized Service Centers

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In the event of any problem contacting a Truper Authorized Service Center, please see our webpage WWW.TRUPER.COM to get an updated list, or call our toll-free numbers **800 690-6990** or **800-018-7873** to get information about the nearest Service Center.

AGUASCALIENTES	DE TODO PARA LA CONSTRUCCIÓN GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL: 449 994 0537	
BAJA CALIFORNIA	SUCURSAL TIJUANA AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL FLORIDO II, C.P. 22244, TIJUANA, B.C. TEL: 664 969 5100	
BAJA CALIFORNIA SUR	FIX FERRETERÍAS FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S. TEL: 613 152 1115	
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TABASCO	SUCURSAL VILLAHERMOSA CALLE HELIO LOTES 1, 2 Y 3 MZ. #1, COL. INDUSTRIAL, 2A ETAPA, C.P. 86010, VILLAHERMOSA, TAB. TEL: 993 353 7244	
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TLAXCALA	SERVICIOS Y HERRAMIENTAS INDUSTRIALES PABLO SIDAR #132, COL. BARRIO DE SAN BARTOLOMÉ, C.P. 90970, SAN PABLO DEL MONTE, TLX. TEL: 222 271 7502	
VERACRUZ	LA CASA DISTRIBUIDORA TRUPER BLVD. PRIMAVERA ESQ. HORTENSIA S/N, COL. PRIMAVERA, C.P. 93508, POZA RICA, VER. TEL: 782 823 8100 / 826 8484	
YUCATÁN	SUCURSAL MÉRIDA CALLE 33 #600 Y 602, LOCALIDAD ITZINCAB Y MULSAY, MPIO. UMAN, C.P. 97390, MÉRIDA, YUC. TEL: 999 912 2451	

Code**Model****Brand**

101402

MAX-20D

TRUPER
max

101406

MAX-20DS

Warranty. Duration: 5 year. Coverage: parts, components and workmanship against manufacturing or operating defects, except if used under conditions other than normal; when it was not operated in accordance with the instructive; was altered or repaired by personnel not authorized by TRUPER®. To make the warranty valid, only present the product in the establishment where you bought it or in Corregidora 35, Centro, Cuauhtémoc, CDMX, 06060, where you can also purchase parts, components, consumables and accessories. The costs of transportation of the product that derive from its fulfillment of its service network are included. TRUPER will not require any proof of purchase to make the warranty effective. Phone number 800-018-7873. Made in China. Imported by TRUPER, S.A. de C.V. Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257, Phone number 761 782 9100.

Stamp of the business. Delivery date:

