

Manual

## Stainless steel wet / dry vac

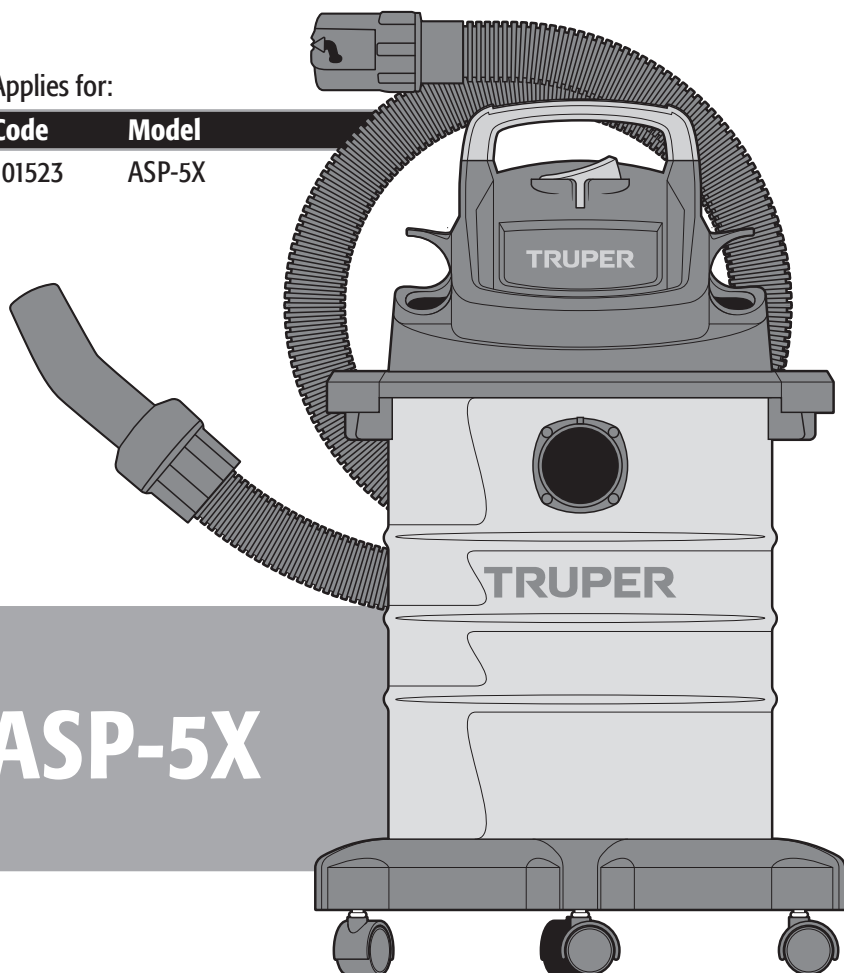
**5 gal**

Capacity

Applies for:

Code	Model
101523	ASP-5X

# ASP-5X




**CAUTION**



Read this manual thoroughly  
before using the tool.



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## CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

## Use and care recommendations



### RESPECT THE WORK CYCLES

60 min of work per 20 min of rest. Maximum 8 hours daily



**AVOID** using the cord to move, lift or disconnect the tool



Regular **FILTER CLEANING** is crucial to keeping the equipment performing well, preventing clogs, and protecting the motor from damage.

**REPLACE IT IF IT'S BROKEN OR DAMAGED** (refer to page 9).

\*We recommend using **TRUPER** replacement filters.



To **EXTEND** the life of your tool, use compressed air (blow) to clean it after each use



Keep the tool's ventilation slots **CLEAN**



Perform regular **MAINTENANCE** to your machine after each use (page 9).

## ASP-5X

Code	•	101523
Description	•	Stainless steel wet / dry vac
Voltage	•	127 V~
Frequency	•	60 Hz
Current	•	8 A
Rated power	•	1.4 Hp
Maximum power	•	4 Hp
Capacity	•	5 gal
Vacuuming pressure	•	15.8 kPa (2.2 PSI)
Outflow pressure	•	13.8 kPa (2 PSI)
Work cycle	•	60 min of work per 20 min of rest. Maximum 8 hours daily.
Conductors	•	18 AWG x 2C with insulating temperature of 221 °F
Noise level	•	88 dBA
Insulation	•	Class II
		IP Grade • IPX4

Power Cord Grips used in this product: Type "Y".

Tool Build Quality: Double insulation Thermal insulation on motor winding: Class F

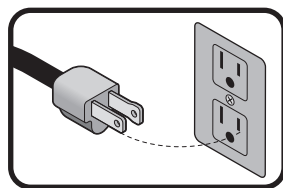
**⚠ WARNING** Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a TRUPER Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

**⚠ WARNING** Before gaining access to the terminals all power sources should be disconnected.



## Power requirements

**⚠ WARNING** Tools with double insulation are equipped with a polarized plug (one prong is wider than the other). This plug will only fit in the right way into a polarized outlet. If the plug cannot be introduced into the outlet, reverse the plug. If it still doesn't fit, call a qualified electrician to install for you a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need of both a grounded third power cord with three prongs or a grounded power connection.



**⚠ WARNING** When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere Capacity	Number of Conductors	Extension gauge	
		from 5.9' to 49.2'	higher than 49.2'
from 0 A and up to 10 A	3 (one grounded)	18 AWG (*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A		14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

\* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

**⚠ WARNING** When operating power tools outdoors, use a **volteck** grounded extension cable labeled "For Outdoors Use". These extensions are especially designed for operating outdoors and reduce the risk of electric shock.





## General power tool safety warnings



**⚠ WARNING! Read carefully all safety warnings and instructions listed below.** Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

### Work area

**Keep your work area clean, and well lit.**

Cluttered and dark areas may cause accidents.



**Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.**

Sparks generated by power tools may ignite the flammable material.



**Keep children and bystanders at a safe distance while operating the tool.**

Distractions may cause losing control.



### Electrical Safety

**The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.**

Modified plugs and different power outlets increase the risk of electric shock.



**Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.**

The risk of electric shock increases if your body is grounded.

**Do not expose the tool to rain or wet conditions.**

Water entering into the tool increases the risk of electric shock.

**Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.**

Damaged or entangled cords increase the risk of electric shock.

**When operating a tool outdoors, use an extension cord suitable for outdoor use.**

Using an adequate outdoor extension cord reduces the risk of electric shock.

**If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.**

Using a GFCI reduces the risk of electric shock.

### Personal safety

**Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.**

A moment of distraction while operating the tool may result in personal injury.

**Use personal protective equipment. Always wear eye protection.**

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



**Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.**

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

**Remove any wrench or vice before turning the power tool on.**

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

**Do not overreach. Keep proper footing and balance at all times.**

This enables a better control on the tool during unexpected situations.

**Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.**

Loose clothes, jewelry or long hair may get caught in moving parts.



**If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.**

Using these devices reduce dust-related risks.

### Power Tools Use and Care

**Do not force the tool. Use the adequate tool for your application.**

The correct tool delivers a better and safer job at the rate for which it was designed.



**Do not use the tool if the switch is not working properly.**

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

**Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.**

These measures reduce the risk of accidentally starting the tool.

**Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.**

Power tools are dangerous in the hands of untrained users.



**Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.**

Most accidents are caused due to poor maintenance to the tools.



**Keep the cutting accessories sharp and clean.**

Cutting accessories in good working conditions are less likely to bind and are easier to control.

**Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.**

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

### Service

**Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.**

This will ensure that the safety of the power tool is maintained.



This tool is in compliance with the Official Mexican Standard (NOM - Norma Oficial Mexicana).

# Safety warnings for vacuum cleaners

# TRUPER

## Dangerous materials

**⚠ WARNING** • Do not vacuum or use the vacuum cleaner near flammable liquids, gases or explosive fumes such as gasoline or other types of fuel, lighter fluid, hot liquids, cleaners, oil-based paint, natural gas, hydrogen or explosive dust such as coal dust, magnesium dust, grain dust or gunpowder. Sparks inside the motor can ignite flammable vapors or dust.

**⚠ WARNING** • Do not vacuum any burning or smoke-producing materials like cigarettes, matches or hot ashes.

**⚠ CAUTION** • To reduce the risk of damage to health, do not vacuum toxic materials.

- Do not vacuum masonry dust or soot from the chimney, as it is a very fine dust and will not be trapped by the filter, which may cause damage to the motor. When vacuuming fine dust use a special dust filter (sold separately).

## Power Cable



- Do not pull or carry the vacuum cleaner by the cord; do not use the cord around sharp edges or corners.
- Keep cord away from hot surfaces.
- Do not unplug the vacuum cleaner by pulling on the cord: To unplug, grasp the plug, not the cord.
- Do not use the vacuum cleaner if the power cord or plug is in bad repair.
- Do not pass the vacuum cleaner over the power cord.
- Do not pick up the plug or vacuum cleaner with wet hands.
- To reduce the risk of injury due to accidental starting, unplug the power cord before changing or cleaning the filter.

## Blowing

- Direct the air discharge only in the working areas.
- Do not use the vacuum cleaner as a sprayer.
- Do not blow air at people and animals.
- Keep children away when using as a blower.
- Use safety goggles.



## While operating the vacuum cleaner



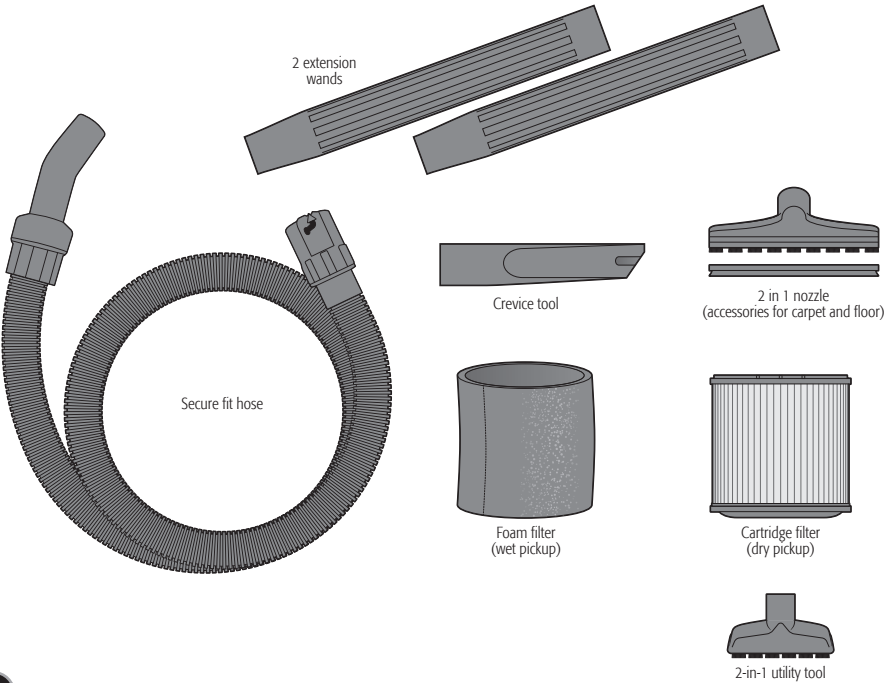
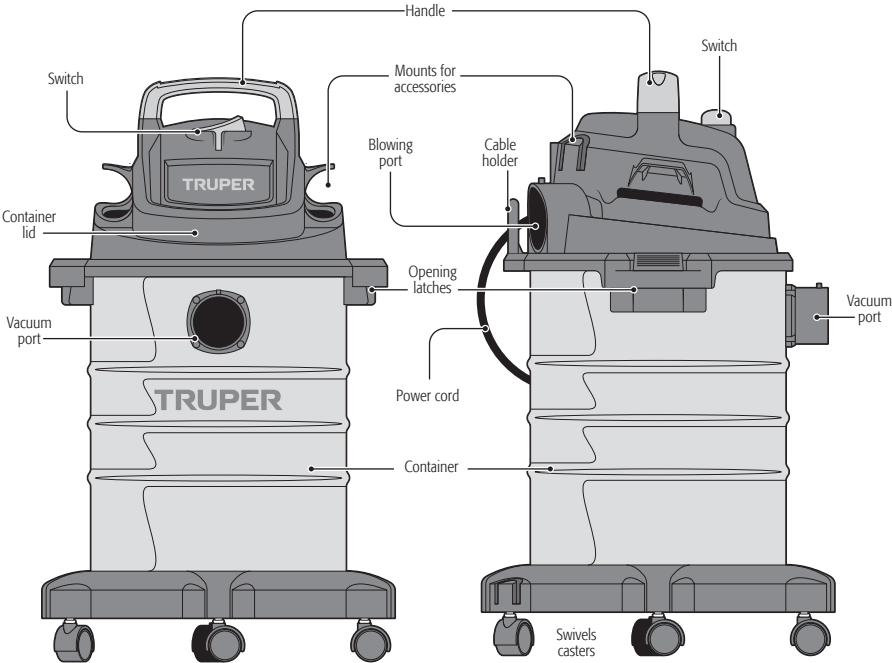
The appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or by untrained persons, unless they are supervised by a person responsible for their safety or have received prior instruction in the use of the appliance.

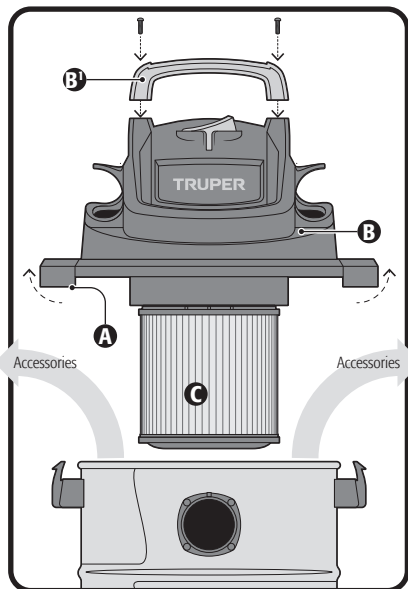
Children should be supervised to ensure that they do not play with the appliance. Close supervision is necessary when handicapped persons or children use any electrical appliance or are near it.

**⚠ CAUTION** • Keep hair, loose clothing, fingers and any other body parts away from openings and moving parts.

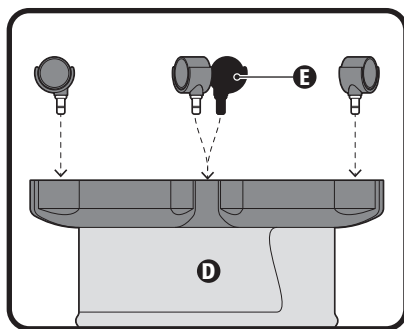
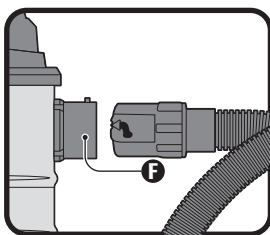
- Do not use or store near hazardous materials.
- Do not leave the vacuum cleaner running unattended.
- Do not leave the vacuum cleaner unattended when it is plugged into the power source.
- Do not install any objects over the ventilation openings.
- Do not operate the vacuum cleaner with blocked vents; keep them free of dust, lint, hair or anything that reduces air flow.
- Do not operate the vacuum cleaner with a broken filter or without the filter installed, except when vacuuming liquids as described in the operation section of this instruction manual.
- To reduce the risk of falls, use extreme caution when cleaning stairs.
- If the vacuum is not working properly: missing parts, dropped or damaged, left outdoors or dropped in water, take it to a TRUPER Authorized Service Center.
- Turn off the vacuum cleaner before unplugging it.
- Unplug from outlet when not in use or before servicing.
- Do not allow to be used as a toy. Particular care should be taken when used by children or when they are nearby.
- Do not expose the vacuum cleaner to rain. Store indoors.
- Use ear protectors when performing services that make noises in excess of 85 dB



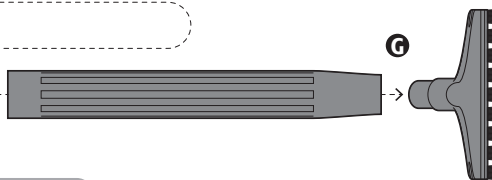




- Insert the hose into the vacuum port, and twist it clockwise to secure it in place (F).
- If necessary, connect one or more extension tubes to the free end of the hose.
- Choose the appropriate nozzle and connect it to the free end of the hose or if necessary to the extension tube (G).



- Pull the latches (A) outwards to lift the container lid (B).
- Remove all accessories from inside the container.
- The dry vacuum filter (C) is factory installed, remember to use the vacuum cleaner with one of the filters installed otherwise the motor will be damaged and the warranty will be void.
- Turn the container (D) upside down and place the four casters (E) in their respective mounts on the base of the container. Rotate the container again to support the casters on the floor.
- Place the motor cover back on the container until the latches click.
- Insert the handle (B') into the container lid, make sure that both mamelons are inserted into the lid boxes. Attach the handle using the 2 screws provided in the bag.

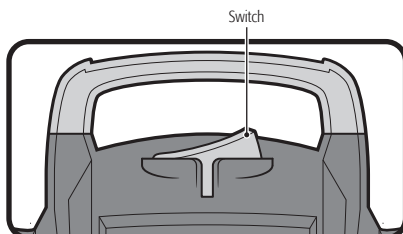


## Start Up

### Switching on and off

- To turn the vacuum cleaner on, plug the power cord into the electrical outlet.
- Turn the switch to the "I" (ON) position.
- To turn the vacuum cleaner off, turn the switch to the "O" (OFF) position, and unplug the power cord from the outlet.

**⚠ CAUTION** • Always verify that the switch is in the off position before connecting the power cord to the outlet.



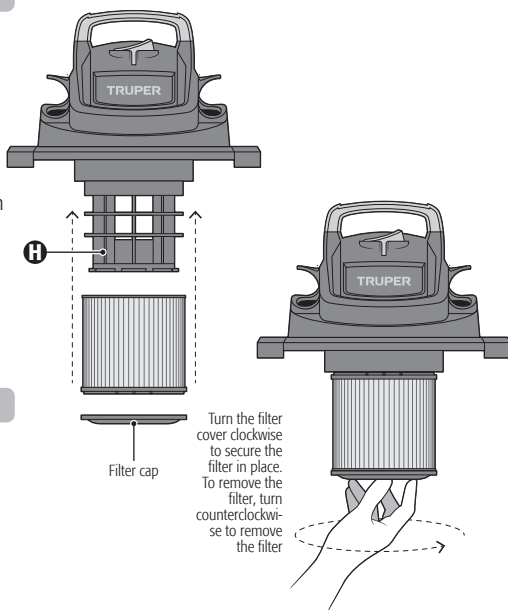
## Dry vacuuming

- Open the vacuum cleaner as shown on page 7 to verify that the dry vacuum cartridge filter is properly installed.
- If not, place the filter in the filter cage (H) as shown in the picture. Then put the motor cover in place.

**⚠ WARNING** • Do not vacuum or work near toxic, flammable or explosive materials as indicated in the safety warnings on page 5.

**⚠ CAUTION** • For dry vacuuming do not use the foam filter for liquid vacuuming.

- After finishing the vacuuming job, empty the container before storing the vacuum cleaner.



## Wet vacuuming

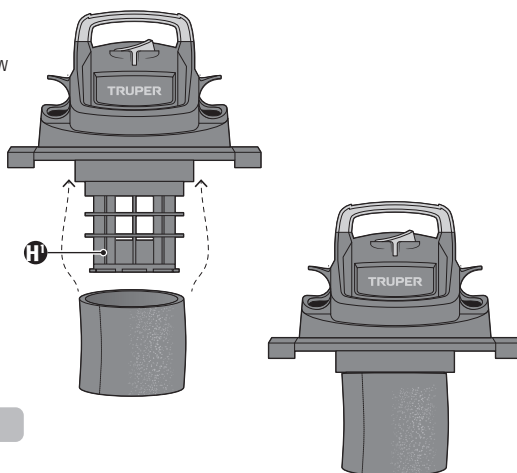
- Open the vacuum cleaner as shown on page 7 to install the foam filter for vacuuming liquids.
- Turn the motor cover upside down and place the filter in the filter cage (H) as shown in the picture. Then put the motor cover in place.

**⚠ WARNING** • Do not vacuum or work near toxic, flammable or explosive materials as indicated in the safety warnings on page 5.

**⚠ CAUTION** • Do not use the dry vacuum cartridge filter for vacuuming liquids.

**⚠ CAUTION** • When vacuuming large quantities of liquids, do not immerse the nozzle completely in the liquid; leave a gap at the tip of the nozzle opening to allow air flow. The machine is designed with a float valve that stops the suction action when the container reaches maximum capacity. You will notice an increase in motor speed. When this happens, turn the machine off, unplug the power cord from the outlet, open the vacuum and empty the liquid from the container into a receptacle or a drain.

- At the end of the vacuuming job empty the container, clean and dry the inside. Remove the foam filter and put the cartridge filter in place before storing the vacuum cleaner.



## Blowing

**⚠ WARNING** • Read, understand and follow the safety warnings on page 5.

- Make sure the container is empty before operating the vacuum as a blower.
- Remove the hose from the vacuum port and connect it to the blower port. If required, connect the extension tube(s).
- Hold the end of the hose or end tube firmly.
- Turn on the vacuum cleaner.



It is recommended to take the equipment for maintenance once a year for component inspection, such as carbon brushes, bearings, etc.

## Cleaning and care

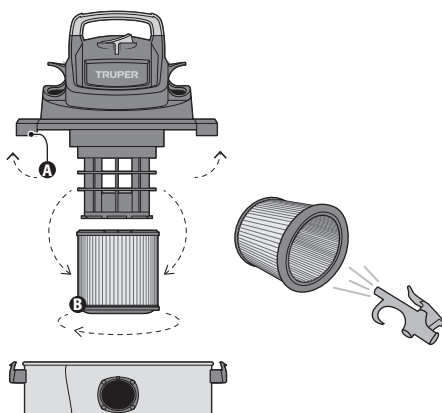
- Always keep the vents clean and free of obstructions to ensure proper engine cooling.
- Regularly inspect all mounting screws and make sure they are tightened properly. In case any of the screws is loose, tighten it immediately

## Service

- Tools should only be serviced at a TRUPER Authorized Service Center. Service and maintenance by unqualified persons can be dangerous and may result in personal injury and void the product warranty.

## Cleaning or replacing the cartridge filter (for solids)

- Pull the latches (A) outward and remove the motor cover.
- Turn the filter cap (B) counterclockwise to remove it.
- Remove the cartridge filter for dry vacuuming (factory-installed).
- Dust off the filter with compressed air after each use.
- Place the clean or new filter in the basket.
- Turn the filter cap clockwise to secure it.
- Reinstall the motor cover.

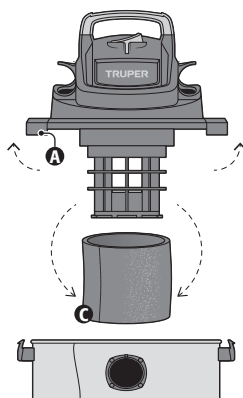


Regular filter cleaning or replacement is crucial for maintaining optimal performance, preventing clogs, and avoiding motor damage.

Replace the filter if it shows cracks, deformations, or excessive wear.

## Cleaning or replacing the foam filter (for liquids)

- Ensure the vacuum is switched off and unplugged from the power source.
- Pull the latches (A) outward to remove the motor cover.
- Take out the foam filter (C) used for liquid vacuuming.
- Shake and wash the filter with water and mild soap. Allow it to dry before reinstalling.
- Place the clean or new filter in the basket and reinstall the motor cover.












We recommend using TRUPER replacement filters.

## Carbon brush replacement

- The carbons should be checked periodically, and always be replaced by a TRUPER Authorized Service Center when they have worn out.
- After they have been replaced, ask to inspect if the new carbons can move freely in the carbon holder and request that the tool be turned on for 5 minutes to match the contact of the carbons and commutator.
- Only genuine TRUPER replacement carbons, specifically designed with the proper hardness and electrical resistance for each type of motor, should be used. Out of specification carbons may damage the motor.
- When changing carbons, always replace both carbons.

## List of available accessories and replacement parts

Component	Code	Item	Description
	12077	TU-ASPI-G1	3, 4, 5 and 6 vacuum extension wand
	11102	MAN-ASPI-G1	3, 4, 5 and 6 vacuum hose
	12085	FILC-ASPI-G1	Paper cartridge filter (for solids)
	19295	FILC-AS-8X-16X	Polyester cartridge filter (for solids)
	12087	FILF-ASPI-12-16	Fine dust cartridge filter (for solids)
	19294	FE-AS-8X-16X	Foam filter (for liquids)
	12081	FILE-ASPI-G2	Foam filter (for liquids)
	12080	FIL-ASPI-G2	Cloth filter (for solids)
	12082	FILP-ASPI-G1	Dust bag

## Troubleshooting

### Problem

### Cause

### Solution

The vacuum cleaner is not working.

- No power.
- Defective cable.
- The container is full.

- Check the power supply, cable, circuit switches, fuses.
- Unplug and check the electric cable. If damaged, have it repaired in a TRUPER Authorized Service Center.
- Empty the container.

Dust comes out of the motor cover.

- The filter cartridge is not set or is damaged.

- Set or replace the cartridge filter.

Reduced motor efficiency and vibration / speed.

- There is a blockage in the nozzle, hose or container inlet.
- The filter cartridge is clogged due to the presence of fine dust.

- Check nozzle, hose and container inlet for blockage.
- Remove the filter and clean it or install a new one.

In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

**AGUASCALIENTES** **DE TODO PARA LA CONSTRUCCIÓN**  
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,  
AGUASCALIENTES, AGS. TEL.: 449 994 0537

**BAJA CALIFORNIA** **SUCURSAL TIJUANA**  
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FLORIDO II, C.P. 22244, TIJUANA, B.C.  
TEL.: 664 969 5100

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NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S.  
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**CAMPECHE** **TORNILLERÍA Y FERRETERÍA AAA**  
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C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

**CHIAPAS** **FIX FERRETERÍAS**  
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BAFAR, CARRETERA MÉXICO CUAUHTÉMOC, C.P. 31415,  
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**CIUDAD DE MÉXICO** **FIX FERRETERÍAS**  
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TEL.: 55 5522 5031 / 5522 4861

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CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL  
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**COLIMA** **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**  
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE  
SEPTIEMBRE, C.P. 28239, MANZANILLO, COL.  
TEL.: 314 352 1986 / 352 8013

**DURANGO** **TORNILLOS ÁGUILA, S.A. DE C.V.**  
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JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257  
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**GUANAJUATO** **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**  
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,  
CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

**GUERRERO** **CENTRO DE SERVICIO ECLIPSE**  
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CHILPANCIÑO, GRO. TEL.: 747 478 5793

**HIDALGO** **FERREPRECIOS S.A. DE C.V.**  
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE  
ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO,  
HGO. TEL.: 775 753 6615 / 775 753 6616

**JALISCO** **SUCURSAL GUADALAJARA**  
AV. ADOLFO B. HORN # 6800, COL. SANTA CRUZ DEL  
VALLE, C.P.: 45655, TLAJOMULCO DE ZUÑIGA, JAL.  
TEL.: 33 3606 5285 AL 90

**MICHOACÁN** **FIX FERRETERÍAS**  
AV. PASEO DE LA REPÚBLICA #3140-A, COL.  
EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA,  
MICH. TEL.: 443 334 6858

**MORELOS** **FIX FERRETERÍAS**  
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**NAYARIT** **HERRAMIENTAS DE TEPEC**  
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TEL.: 311 258 0540

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CARRETERA LAREDO #500, 1B MONTERREY PARKS,  
COLONIA PUERTA DE ANAHUAC, C.P. 66052, ESCOBEDO,  
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AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300,  
TUXTEPEC, OAX. TEL.: 287 106 3092

**PUEBLA** **SUCURSAL PUEBLA**  
AV. PERIFÉRICO #2-A, SAN LORENZO ALMECATLA,  
C.P. 72710, CUAUTLACINGO, PUE.  
TEL.: 222 282 8282 / 84 / 85 / 86

**QUERÉTARO** **ARU HERRAMIENTAS S.A. DE C.V.**  
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ENMEDIO, C.P. 76842, SAN JUAN DEL RÍO, QRO.  
TEL.: 427 268 4544

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