

Manual

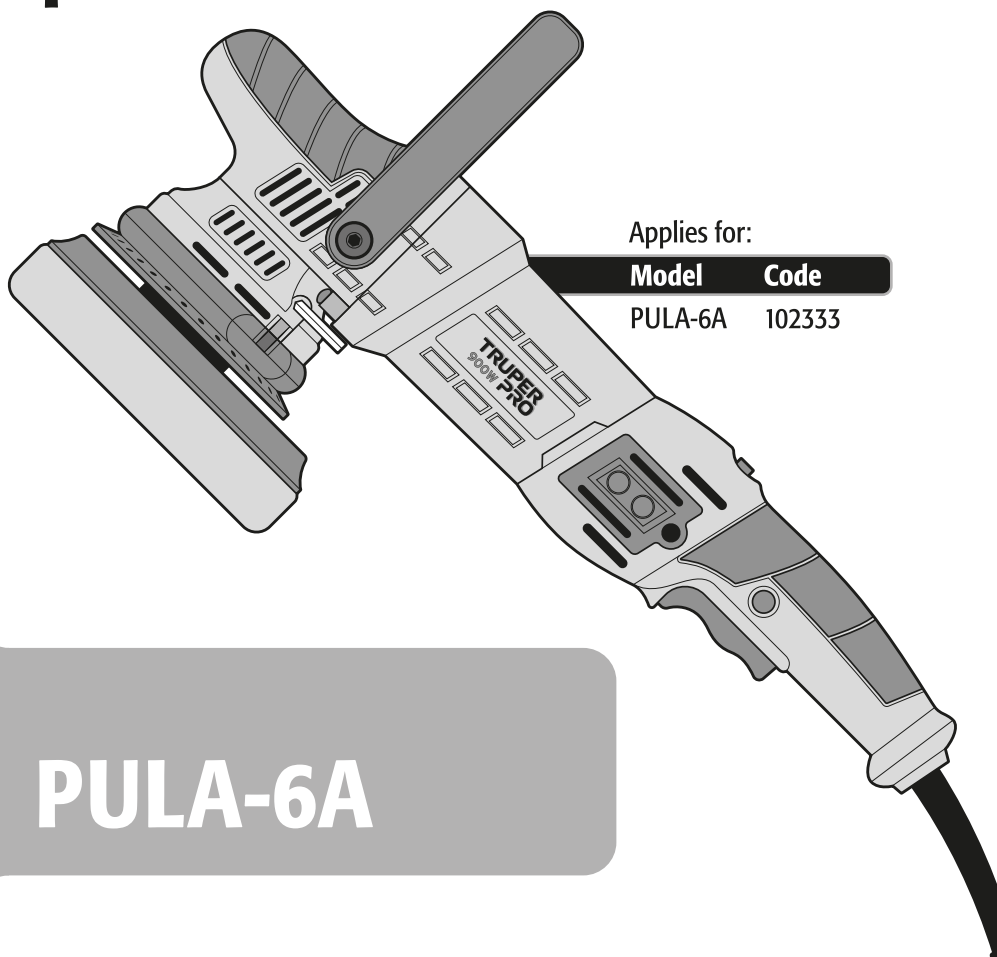
# Dual action polisher

**7.5 A**

Motor

**6"**

Disc



Applies for:


Model	Code
PULA-6A	102333

## PULA-6A

**⚠ CAUTION**

Read this manual thoroughly  
before using the tool.



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### **CAUTION**

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

## Use and care recommendations



**RESPECT THE WORK CYCLES.** 30 min of work per 15 min of rest.  
Maximum 3 hours daily.



**AVOID** using the cord to move, lift or disconnect the tool.



**ALWAYS** operate the machine using the main handle along with either the auxiliary handle, the "D" handle, or the ergonomic front handle.



**AVOID** pressing down on the surface with the polisher. Let the movement of the bonnet do the work instead.



**Keep** the tool's ventilation slots **CLEAN**.



Perform regular **MAINTENANCE** on your machine (page 8).

## PULA-6A

Code	102333		
Description	Dual action polisher		
Discs	6"		
Voltage	127 V~		
Frequency	60 Hz		
Current	7.5 A		
Power	900 W		
Speed	1 400 RPM - 5 100 RPM		
Work cycle	30 minutes of work and 15 minutes of rest. Maximum 3 hours per day		
Conductors	18 AWG x 2C with insulation temperature of 221 °F		
Insulation	Class II	IP Grade	IPX1
Orbit diameter	3/5"	Excentricity	3/10"

The power cable has cable clamps type: Y  
The construction class of the tool is: Reinforced insulation.  
The thermal insulation class of the motor wiring is: Class E

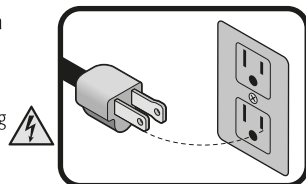
**⚠ WARNING** Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a TRUPER Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

**⚠ WARNING** Before gaining access to the terminals all power sources should be disconnected.



## Power requirements

**⚠ WARNING** Tools with double insulation and reinforced insulation are built with a polarized plug (one prong is wider than the other) This plug fits in any polarized outlet and can only be connected one way. If the plug does not fit completely into the outlet, reverse the plug. If it is not fitting, call a qualified electrician or install a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need of a three-prong grounded power plug or a grounded electric system.



**⚠ WARNING** When using an extension cable, make it has sufficient gauge to carry the current your tool will draw. A lower gauge cable will cause voltage drop in the line, resulting in power loss and the motor will overheat. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere Capacity	Number of Conductors	Extension Gauge	
		From 6 ft to 49 ft	Higher than 49 ft
From 0 A and up to 10 A	3 (one grounded)	18 AWG	16 AWG
From 10 A and up to 13 A		16 AWG	14 AWG
From 13 A and up to 15 A		14 AWG	12 AWG
From 15 A and up to 20 A		8 AWG	6 AWG

\* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

**⚠ WARNING** When using power tools outdoors use **⚡ VOLTECK** grounded extension cable labeled "Outdoors Use". These extension cables are specially manufactured for outdoors use and reduce the risk of electric shock.





## General power tool safety warnings



**⚠ WARNING! Read carefully all safety warnings and instructions listed below.** Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

### Work area

#### Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



#### Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



#### Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause losing control.



### Electrical Safety

#### The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.

Modified plugs and different power outlets increase the risk of electric shock.



#### Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

#### Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

#### Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

#### When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

#### If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

### Personal safety

#### Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

#### Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



#### Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

#### Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

#### Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

#### Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.



#### If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.

Using these devices reduce dust-related risks.

### Power Tools Use and Care

#### Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



#### Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

#### Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

#### Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



#### Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.

#### Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.



#### Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.


### Service

#### Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.




- This power tool is designed to function as a polisher. Read all safety warnings, instructions and specifications supplied with this power tool. Failure to follow all instructions listed below could result in electric shock, fire and/or serious injury.
- Operations such as grinding, wire brushing or cutting are not recommended for use with this power tool. Operations for which the power tool is not designed may present a hazard and result in personal injury.
- The specified speed of the accessory must be at least the same as the maximum speed marked on the power tool. Accessories running faster than their specified speed may break or disintegrate.
- The outside diameter and thickness of your accessory must be within the stated capacity of your power tool. Incorrectly sized accessories cannot be adequately protected or controlled.
- Never keep your car running when using the polisher in an enclosed area.
- Test your polisher before starting work. In case the tool emits a strange sound or vibrates irregularly, turn it off. Disconnect the tool and take it to a TRUPER Authorized Service Center.
- When not in service, the tool should be turned off and unplugged.
- To avoid accidental starting, keep fingers away from the on/off switch when connecting the polisher to the socket.
- To avoid electric shock, keep the tool dry and clean, free of any oil and grease residue.


 **CAUTION** • During the polishing operation keep the cord away from the polisher path, otherwise it could be caught and cut by the disc, exposing the operator to electric shock.




- Do not force the tool. Hold it firmly by both handles without exerting downward pressure. Failure to do so will slow down the movement of the machine, reduce the quality of the work and could cause severe damage to the tool.

- Take care of your tool. Your job will be easier if you keep your tool in good condition.

 **CAUTION** • Do not use accessories that are not specifically designated and recommended by the tool manufacturer. Fitting any accessory to the power tool does not ensure safe operation.

 **CAUTION** • Do not use accessories that require liquid coolant. Use of water or other liquid coolant may electrocute or shock you.

 **CAUTION** • Do not allow any loose portion of the tassel or its cords to rotate freely. Cut off any protruding cords. Tassel cords may become entangled in your fingers or may snag on the workpiece.

## Kickback and related warnings

Kickback is the sudden, forceful movement of the tool in the opposite direction to the movement of the work attachment that can cause the operator to lose control or even cause injury.

Kickback is the result of poor procedures and/or operating conditions that can be avoided by taking the following precautionary measures.

- Hold the tool firmly with both hands. Position your body and arms to allow you to resist the force of any kickback. For maximum control over kickback or torque reaction during start-up always use the auxiliary handle if provided with the equipment. By following these precautions, the operator can control kickback.

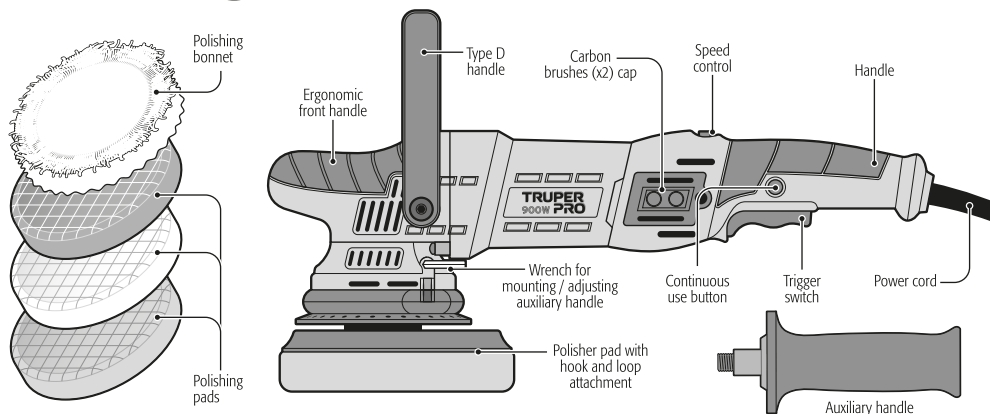
- Never place your hand near the rotating attachment. The accessory could kickback on your hand.

- Do not place your body in the direction the tool would move if kickback were to occur. Remember that kickback throws the tool in the opposite direction of the accessory's movement at the point of contact.

- Be especially careful when working sharp corners or edges. Avoid bouncing and/or snagging the accessory. Corners, sharp edges and bouncing tend to snag the rotating accessory and cause loss of control or kickback.

- Do not operate the electric tool while carrying it. Accidental contact with the rotating accessory can cause it to catch on clothing, pulling the accessory toward your body.

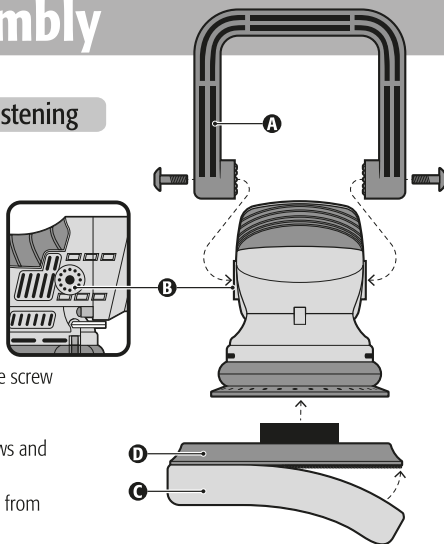
- Keep people at a safe distance from the work area. Anyone entering the work area should wear personal protective equipment.



## Assembly

### Installation of the disc with hook and loop fastening

1. Place the polisher upside down.
2. Position the disc so that the center aligns with the screw hole.
3. Screw it in using the hex key, turning clockwise until the disc is secure.



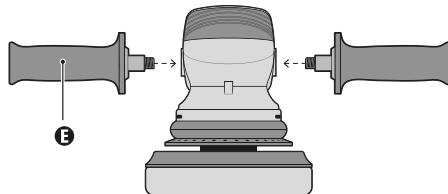
### Installation of the D-type handle

- Remove the screws/cap that come in the handle placement holes.
- Align the D-Handle (A) to the polisher head and align it with the screw holes (B).
- Move the handle to the desired angle.
- Screw the D-Handle securely to the polisher head with the screws and wrench provided.

**⚠ IMPORTANT** Do not use the screws/cap that you removed from the machine.

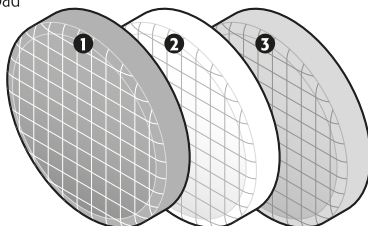
### Auxiliary handle assembly

**⚠ CAUTION** Before performing any operation, always make sure that the auxiliary handle (E) is firmly installed. Place the auxiliary handle in either of the two positions which you prefer.



### Polishing pads

- Polishing pads (C) or any other polishing accessory is mounted directly to the disc with hook and loop system (D).
- To install the pad, first remove any dirt or foreign material. Place the pad on the hook and loop fastening disc so that the edges are aligned.
- The polisher includes three interchangeable pads:
  1. Wine: for removing scratches.
  2. Yellow: for removing fine lines.
  3. Orange: for final finishing.



## Polishing pads

- To remove the pad, simply pull it by the edge.

**⚠ CAUTION** Make sure the pad and pad are aligned and properly installed. Otherwise, the pad will cause excessive vibration which may cause loss of control or the pad may be ejected from the tool.

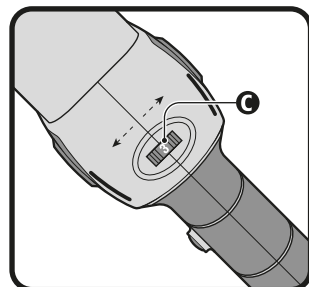
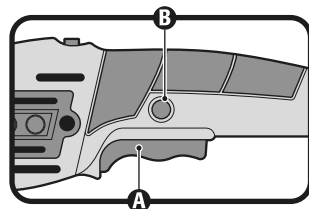
## Start up

### Power on and operation control

- Intermittent operation:  
Connect the plug to the power outlet.  
Press the switch (A) to start the tool.  
To discontinue use, simply release the switch.
- Continuous operation:  
Connect the plug to the power outlet.  
Press the switch (A) and lock it by pressing the continuous use button (B).  
To interrupt operation, press and then release the switch.

**⚠ CAUTION** The switch can be locked in the on position for operator comfort during prolonged use. Use care when locking the tool in the on position and keep the tool securely fastened.

**⚠ CAUTION** Do not turn the tool on with the lockout switch activated. The tool will start unsupported and may cause personal injury or breakage.



### Speed control

- The tool can be operated at different speeds. These are selected by setting the speed control to a given number from 1 to 6 (C). The speed increases as the control is turned to a higher number and decreases as it is turned to a lower number.
- Generally, low speeds are recommended for small work areas and high speeds for large areas. Use the speed that best suits the working conditions.
- Refer to table (D) for the relationship between speed control number settings and approximate speed.

**⚠ NOTICE** Continued use of the tool at low speeds for an extended period of time will result in motor overload and poor tool operation.

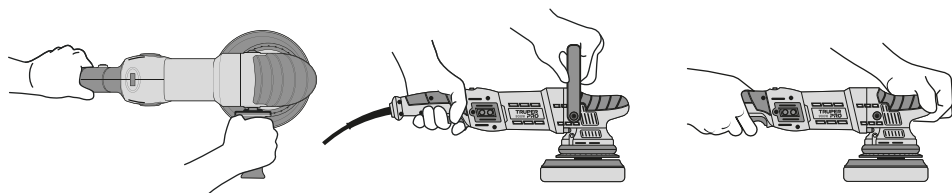
**⚠ NOTICE** The speed adjustment dial can only be turned to 6 and back to 1. Do not force it beyond 6 or 1, or the speed adjustment function may stop working.

### D Speed table


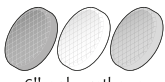



1	1 400 RPM
2	1 800 RPM
3	2 800 RPM
4	3 700 RPM
5	4 500 RPM
6	5 100 RPM

### How to hold the tool properly

- Always hold the tool with both hands: Grip the main handle with one hand and use the other for the secondary handle (whether it's the auxiliary, D-type, or ergonomic handle), depending on which best suits the area that needs polishing.
- Be careful not to obstruct the ventilation slots.



## Replacements & available consumables

Replacement	Code	Item
 D handle	102743	MAN-PULA-6A
 6" polyurethane disc pads	102740	ES-PULA-6A
 6" wool polishing bonnet	103420	BOR-PULA-6A
 Base hook and loop	102741	PAD-PULA-6A
 Replacement carbon brushes	102742	CB-PULA-6A

## Polish

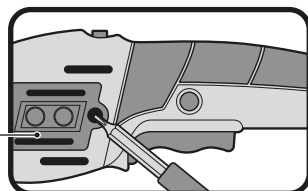
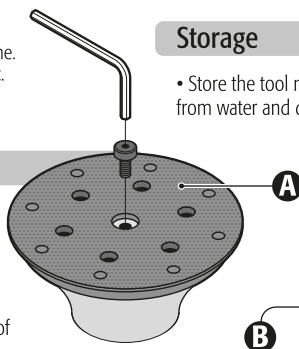
- Move the polisher back and forth over the work surface with long strokes.
- Note that excessive pressure, incorrect angle or improper movements can cause swirl marks or burn marks in the finish. To avoid these, do not use high speeds when polishing small areas, press the pad lightly on the surface and keep the polisher in constant motion without leaving it static in one spot, especially near edges or changes in the work surface.
- Follow the instructions on the polishing products to obtain a quality job.
- CAUTION** • Be vigilant when polishing rough surfaces, with seams or nooks and crannies where the pad can get stuck. A stuck pad can cause you to lose control of the tool and/or burn the finish. To reduce this risk, use low speeds on rough surfaces, and in the case of complicated surfaces such as mirrors or moldings, avoid using the tool and polish by hand.
- The most common mistake is applying too much wax. If the buffing pad absorbs too much wax it will not last long and the polishing job will be more difficult and will take a long time to finish.
- Always unplug the tool before cleaning.
- Never use water or other liquids, only a brush.
- To prevent the motor from overheating, the ventilation slots should be cleaned regularly.
- Check that all components of the tool are securely fastened.
- The housing should not be cracked or damaged.
- Always check that the cable is not cut or stripped.
- After prolonged use the grease in the tool head should be changed at a TRUPER Authorized Service Center.

## Replacing the PAD with hook and loop attachment (A)

- Turn the polisher upside down.
- Remove the attachment mounted on the disc.
- Using the hex wrench remove the center screw, remove the worn hook and loop attachment disc and replace it with a new one.
- Replace the screw to secure the velcro disc.

## Carbon replacement

- It is necessary to replace worn out carbons (burnt, broken or less than 5 mm long) with new ones.
- When replacing the carbons, always replace both carbons.
- Use a screwdriver to remove the cover of the carbons (B).
- Remove the worn carbons from the carbon holder and remove the accumulated dust with compressed air.
- Insert the new carbons in reverse order. The carbons should fall into the carbon holders easily.
- After inserting the new carbons, allow the tool to run for 10 minutes without a workload to give the carbons a better fit.
- Only TRUPER replacement carbons, designed with the proper hardness and electrical resistance for each type of motor, should be used. Out of specification carbons can damage the motor.



## Repairs

Use only spare parts and accessories recommended by the manufacturer. In case the tool does not work, the repair should be carried out by a TRUPER Authorized Service Center.

## Storage

- Store the tool neatly in a dry place and protected from water and dust.

In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage [WWW.TRUPER.COM](http://WWW.TRUPER.COM) to get an updated list, or call our toll-free numbers 800 690-6990 or 800-018-7873 to get information about the nearest Service Center.

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Model	Code	Brand
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