

Manual

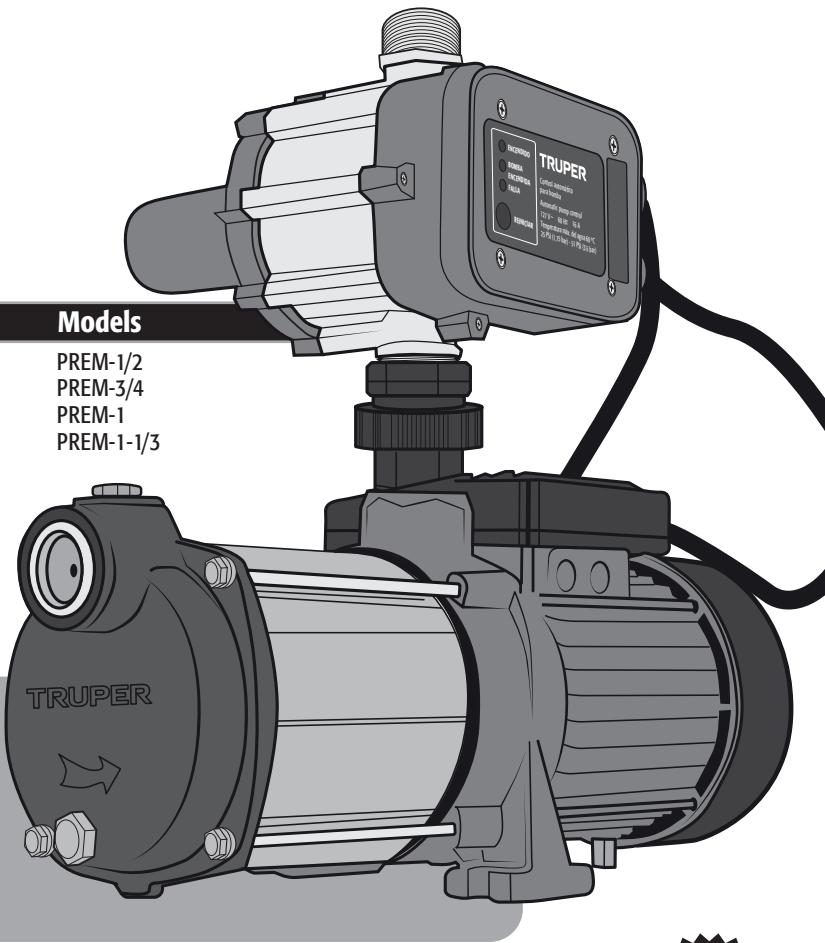
Multistage pressure booster pump with automatic control



Domestic use

Applies for:

Codes	Models
102384	PREM-1/2
102385	PREM-3/4
102386	PREM-1
102387	PREM-1-1/3



Read this manual thoroughly
before using the tool.



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CAUTION

To get the most out of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, please read this manual thoroughly before using the tool.

Please keep this manual for future references.

The illustrations in this manual are for reference only and may differ from the real appearance of the tool.

Use and care recommendations

 Before using the pump for the first time or if it's been idle for a while, **PRIME** it with water (page 8)

 **RESPECT THE WORK CYCLES.** 50 minutes of work per 20 minutes of rest. Maximum 6 hours daily 

 Perform regular **MAINTENANCE** on your machine (page 9)

	PREM-1/2	PREM-3/4	PREM-1	PREM-1-1/3
Code	102384	102385	102386	102387
Description	Multistage pressure booster pump			
Voltage	127 V~			
Frequency	60 Hz			
Current	6 A	7.5 A	10.5 A	12.5 A
Max. flow	18.5 gal/min	20 gal/min	21.1 gal/min	21.9 gal/min
Max. height	65.6 ft	82 ft	118 ft	151 ft
Max. depth	19.7 ft			
Pump inlet and outlet diameter	1 NPT			
Max. water outlet pressure	28 PSI (193 kPa)	35 PSI (241 kPa)	50 PSI (345 kPa)	65 PSI (448 kPa)
Max. ambient temperature	104 °F			
Max. water temperature	160 °F			
Duty cycle	50 minutes of work per 20 minutes of rest. Maximum 6 hours daily			
Insulation	Class I			
Stages	2	2	3	4
IP grade	IPX4			

The power cable has cable clamps of the type: Y.
 The construction class of the tool is: Basic insulation.
 The thermal insulation class of the motor windings: Class B.

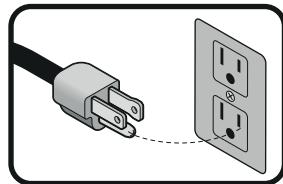
WARNING If the power cable is damaged, it must be replaced by the manufacturer or an Authorized TRUPER Service Center to prevent any risk of electric shock or significant accidents. The electrical insulation of this tool is altered by splashes or spillage of liquids during its operation. Do not expose it to rain, liquids, and/or moisture.



WARNING Before accessing the terminals, all power circuits must be disconnected.

⚠️ WARNING In case of faults or malfunctions, the ground connection provides a path with minimal resistance for electrical current, reducing the risk of electric shock. This tool is equipped with a power cord, adapter, and grounding plugs. The plug must be connected to an outlet that is installed and grounded in accordance with all local codes.

⚠️ WARNING Do not modify the provided plug. If the plug does not fit the outlet, have a qualified electrician install the appropriate outlet.



⚠️ CAUTION The connection to the power source must be made by a professional electrician, following the electrical diagram on the right.

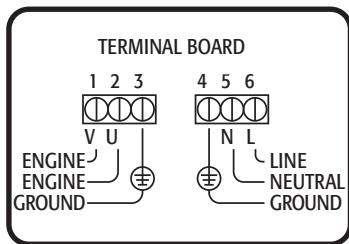
⚠️ CAUTION Use a separate electrical circuit for the pump. This circuit should have conductors no smaller than 12 AWG and should be protected with a 20 A time-delay fuse. Before connecting the motor to the power line, ensure the voltage is the same as indicated on the motor nameplate. Operating at a lower voltage will damage the motor.

⚠️ CAUTION The power cables are color-coded as follows:

Green: Ground

White: Line

Black: Neutral



⚠️ CAUTION When using an extension cord, ensure you use a sufficient gauge to carry the current your tool will draw. An undersized cord will cause a voltage drop, resulting in power loss and motor overheating. The following table shows the correct size to use depending on the cord length and the amp capacity indicated on the tool's nameplate. If in doubt, use the next higher gauge.

Capacity in amperes	Number of conductors	Extension gauge
From 0 A to 10 A	3 (one to ground)	From 1.8 m to 15 m Greater than 15 m
From 10 A to 13 A		18 AWG(*)
From 13 A to 15 A		16 AWG
From 15 A to 20 A		14 AWG
		8 AWG
		6 AWG

⚠️ WARNING All wiring, electrical connections, and grounding of the system must comply with the Mexican Official Standard NOM-001-SEDE, ELECTRICAL INSTALLATIONS (UTILIZATION), along with local codes and ordinances. You must employ a qualified electrician. It is recommended that the pump be powered by a circuit that includes a differential switch with a rated current not exceeding 30 mA.

⚠️ WARNING When operating electric tools outdoors, use a VOLTECK grounded extension cord marked as 'Outdoor Use'. These extensions are specially designed for outdoor use and reduce the risk of electric shock.



General safety warnings for electric tools



TRUPER

⚠ WARNING! Read all safety warnings and all instructions listed below carefully. Failure to follow any of them may result in electric shock, fire, and/or serious injury. **Keep the warnings and instructions for future reference.**

Work area

Keep your work area clean, organized, and well-lit.



Cluttered and dim areas can lead to accidents.

Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gas, or dust.



The electric tools produce sparks that can ignite flammable material.

Keep children and other individuals at a safe distance while using the equipment.



Distractions can cause loss of control and lead to accidents.

Electrical safety

Electrical tool plugs must match the outlet.

Never modify the plug in any way.



Do not use adapters with grounded electrical tools. Unmodified electrical tools and matching plugs will reduce the risk of electric shock.

Avoid bodily contact with grounded surfaces, such as pipes, radiators, stoves, and refrigerators.

There is an increased risk of electric shock if your body is grounded.

Do not expose the tool to rain or humid conditions.

The entry of water into an electrical tool will increase the risk of electric shock.

Do not force the cable. Never use the cable for carrying, lifting, or disconnecting the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.

Damaged or tangled cables increase the risk of electric shock.

When operating an electrical tool outdoors, use an extension cord suitable for outdoor use.

The use of a suitable outdoor-rated cable reduces the risk of electric shock.

If it is unavoidable to operate an electrical tool in a damp location, use a power source protected by a Residual Current Device (RCD).

The use of a Residual Current Device (RCD) reduces the risk of electric shock.

Personal Safety

Be alert, watch what you are doing, and use common sense when handling a tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.

A moment of distraction while using the tool can cause personal injury.

Use safety equipment. Always wear eye protection.

The use of safety equipment such as safety glasses, dust mask, slip-resistant shoes, helmet, and ear protection in appropriate conditions significantly reduces the risk of personal injury.



Avoid accidental starts. Ensure the switch is in the "off" position before connecting to the power source and/or the battery or transporting the tool.

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

Remove any wrenches or adjusting tools before starting the power tool.

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.

This allows better control of the tool in unexpected situations.

Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.



Loose clothes, jewelry, or long hair can get caught in moving parts.

If dust extraction and collection devices are available for the tool, check their connections and use them correctly.

The use of these devices reduces risks associated with dust.

Tool use and care

Do not force the tool.

Use the appropriate tool for the task at hand.



The right tool performs better and is safer when used at the intended pace.

Do not use the tool if the switch is not functioning.

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.

Disconnect the tool from the power source and/or battery before making any adjustments, changing accessories, or storing it.

These measures reduce the risk of accidentally starting the tool.

Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or their instructions.



Power tools are dangerous in untrained hands.

Maintain the tool. Ensure that the moving parts are not misaligned or jammed, and that there are no broken parts or other conditions that may affect its operation.

Repair any damage before using the tool.



Many accidents are caused by inadequate tool maintenance.

Use the tool, its components, and accessories in accordance with these instructions and as intended for the type of tool, in appropriate working conditions.

Using the tool for applications other than those for which it is designed could cause a hazardous situation.

Service

Send your electric tool for repair to trained personnel using only identical replacement parts.

This will ensure the safety of the electric tool is maintained.

The machine should not be used by children or individuals with reduced physical, sensory, or mental capabilities, nor by inexperienced individuals unless they are supervised by a person responsible for their safety or have received prior instructions on the use of the machine.

Children must be supervised to ensure they do not play with the machine. Strict supervision must be maintained if children or disabled individuals use any type of electrical appliance or are near it.



This tool is in compliance with the Official Mexican Standard (NOM - Norma Oficial Mexicana).

- The device meets the latest safety requirements if it is used for its intended purpose. The device can only be used under the permitted performance restrictions.
- It should not be used to pump drinking water or to irrigate edible crops. Explosives, fuels, aggressive materials, harmful substances, or sewage must not be pumped.
- The device is not suitable for commercial or industrial use.
- Improper use or modifications to the device, using components not tested and approved by the manufacturer, may result in unforeseen damage to the device and the operator, and releases the manufacturer from legal liability.
- Automatic pressure control is used to start and stop a water pump when any tap or valve in the system is opened or closed. The control will maintain a constant water pressure and flow in the system whenever a water outlet is open during pump operation.

⚠ WARNING The control can be used for both drinking and non-drinking water. In installations where both types of fluid are present, ensure that drinking water does not mix with non-drinking water.

⚠ CAUTION • Do not expose the device to rain. Do not use the device around wet areas.

⚠ WARNING • Do not use the device in areas where there is a risk of explosion or near flammable liquids or gases.

⚠ WARNING • Do not direct the water jet against the device or other electrical components. There is a risk of death due to electric shock.

⚠ CAUTION • Ensure the extension cord does not meet the water feeding the unit.

• Do not install or turn on the unit when there are people or animals inside the water being pumped (for example, a pool) or in contact with it.

• Do not leave the unit unattended. If you must leave it for a long period, disconnect it.

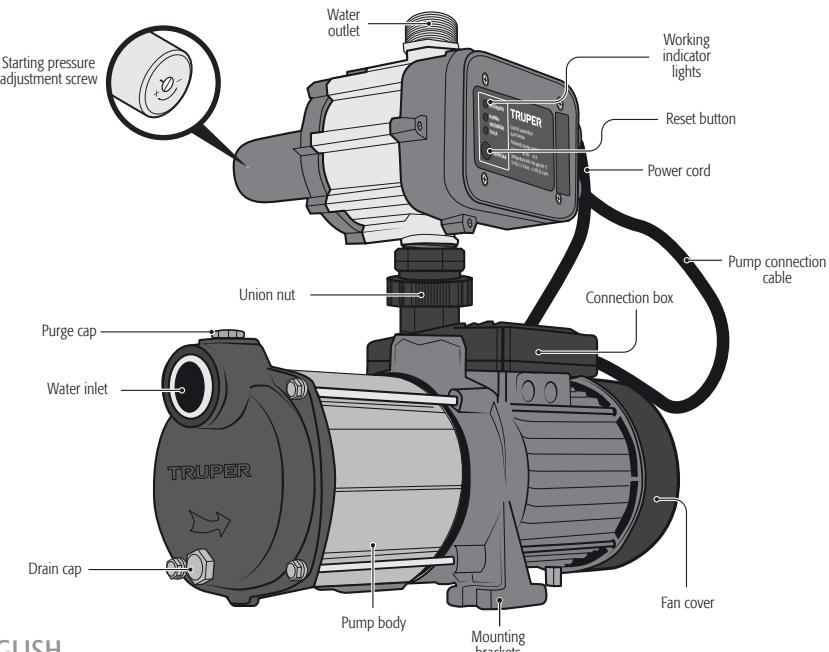
• Any repairs must be done only by an Authorized TRUPER Service Center. Otherwise, you risk electric shock and voiding the warranty.

• Do not remove or cover the symbols attached to the device. Any information on the device that is no longer legible should be replaced immediately.

• Read and follow the operating instructions before pumping.

• It is recommended that the pump be powered by a circuit that includes a differential switch with a rated current not exceeding 30 mA

Parts



Assembly

- The pump must be installed in a dry location, protected from the elements, allowing airflow for proper ventilation (A). With an ambient temperature not exceeding 104 °F
- Use bolts to secure the pump to a concrete base to prevent any vibration (B). The pump should be installed in a horizontal position to ensure its proper operation.
- The suction and pressure line pipes must have wall or floor supports to prevent tension transmission to the pump body (C).
- Be careful not to damage the pump and/or the piping due to excessive tightening of the joints.

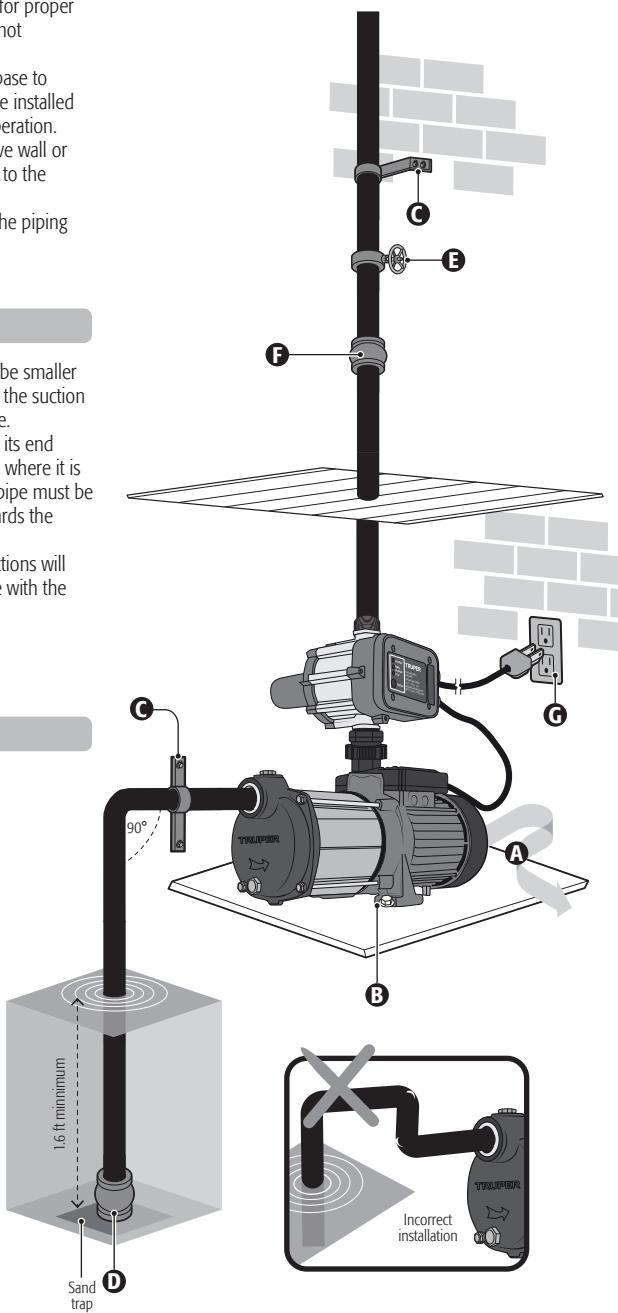
Suction line (inlet)

- The diameter of the suction pipe should not be smaller than the water intake diameter of the pump. If the suction height exceeds 13 ft, use a larger diameter pipe.
- The suction pipe must be completely sealed; its end must be submerged in the water at least 1.6 ft, where it is recommended to install a foot valve (D). The pipe must be perfectly vertical and bend at a 90° angle towards the pump's water intake.

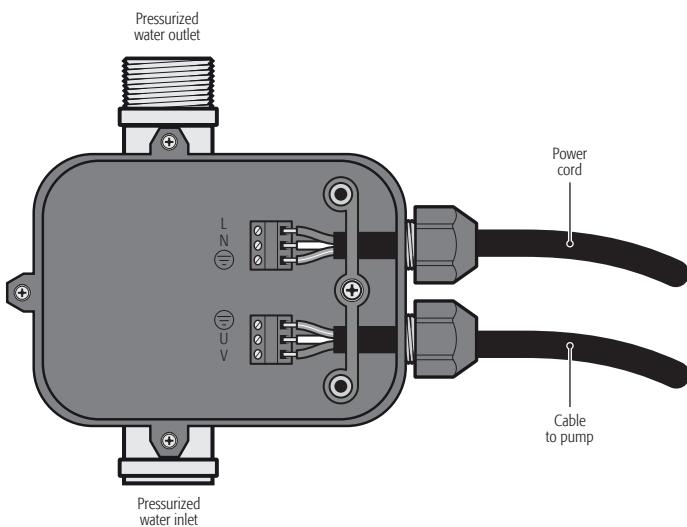
CAUTION Failure to follow these instructions will result in airlocks and bubbles that will interfere with the pump's performance.

Pressure line (outlet)

- A gate valve (E) must be fitted to the outlet pipe to adjust the required flow rate and pressure.
- It is recommended to install a non-return valve (F) between the pump's pressurized water outlet and the gate valve to prevent the unexpected return of water columns exceeding 65 ft.
- Wire according to the instructions on page 8.
- Connect the automatic control to the power outlet (G).



Wiring

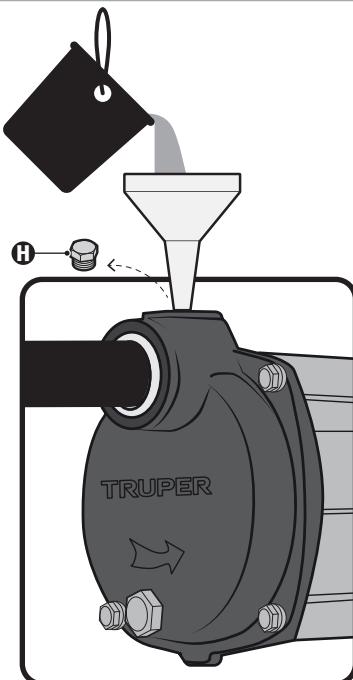


Start up

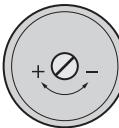
Priming

- The first time you start the pump or after a long period of inactivity, or when air has entered the system, you must fill the pump with clean water before turning it on.
- Remove the purge cap (H) and fill with water until it reaches the level of the hole.
- Screw in the cap and turn on the pump.

WARNING Never start the pump when it is empty. If this happens accidentally, turn off the pump immediately, wait for it to cool down, and then fill it using clean water.



- Once the installation is complete, connect the pressure control to the power supply. The green "Encendido" light on the control panel will illuminate, indicating that the control is energized.
- The control automatically starts the pump when water is needed. If the pressure line is open and the system pressure drops below the starting pressure, the pump is energized. The yellow light on the control panel turns on.
- To start the pump for the first time, press the red "Reiniciar" button.
- When there is a closure in the line, the water pressure slowly increases until it reaches the cut-off pressure, turning off the pump. The yellow "Bomba encendida" light on the control panel also turns off.
- The control has a flow sensor that protects the pump when it operates without water in the inlet line (in a dry run) for more than 10 seconds. The red "Falla" light on the control panel will illuminate to indicate a supply failure. In this case, check the water supply and the installation. Press the red "Reset" button to restore the control's operation.
- The control comes factory-set with a starting pressure between 1.5 bar - 1.2 bar. This pressure can be adjusted by turning the screw located on the back of the control based on the system's needs. It is recommended to adjust the screw when the line is open, as this will reduce the pressure inside the control and facilitate screw rotation. Generally, the starting pressure should be 0.2 bar above the manometric height, while the pump used should be able to provide at least 0.8 bar above the starting pressure.



The following table shows 2 examples of this rule for pump selection and control starting pressure adjustment:

Operating height	Starting pressure height	Maximum pump discharge pressure in feet of water column (ft wc)
66.9 ft (2 bar)	2.2 bar	100.5 ft (3 bar)
83.7 ft (2.5 bar)	2.7 bar	117.2 ft (3.5 bar)

Note: 1 bar = 33.5 ft of water column



- The control has a thermal protection switch. The pressurizer stops if an overload condition occurs. The motor restarts automatically after the motor has cooled down.
- To prevent overheating, refer to the troubleshooting section on page 10.
- The plug and connections must be protected against water splashes.

Maintenance

Cleaning and care

- Regularly inspect all mounting screws and ensure they are tightened correctly. If any screws are loose, tighten them immediately.

Filter cleaning

- The filter should be cleaned regularly, depending on the contamination level of the water supply.

Service

- Tool service must be performed only at an Authorized TRUPER Service Center. Service and maintenance performed by unqualified individuals can be dangerous and may cause personal injury, as well as void the product warranty.

Storage

- If there is a risk of frost, disassemble the device and accessories, clean them, and store them in a frost-protected area. Otherwise, the device could be damaged.
- Turn off the device and unplug it.
- Open the pressure line (open the faucet or nozzle) and allow all the water to drain out completely.
- Completely drain the pump by unscrewing the drain plug.
- Disassemble the suction and pressure lines from the device.
- Store the device in a frost-free space (at least 41 °F)

Problem	Cause	Corrective action
The pump does not work.	<ul style="list-style-type: none"> • No electrical power. • Reversed wiring (pump-power supply). • Overheating. The water temperature is too high. • Motor overheating. Ventilation slots are obstructed. • Motor protection switch activated. • Faulty motor. 	<ul style="list-style-type: none"> • Check the cable, plug, and fuse. • Correct the wiring. • Avoid the cause of overheating, wait for the water to cool down. • Clean and remove any obstructions from the ventilation slots. • Wait for the device to cool down. If the problem persists, go to an Authorized TRUPER Service Center. • Go to an Authorized TRUPER Service Center.
The flow rate is low.	<ul style="list-style-type: none"> • Water shortage. 	<ul style="list-style-type: none"> • Ensure there is adequate water supply.
There is not enough pressure.	<ul style="list-style-type: none"> • Leaks in the suction line. • The pump exceeds the suction level. • Dirty or blocked filter. • Blocked check valve. • Leak between the motor and pump, defective pump shaft seal. • Dirty or blocked pump. • Air in the pump or suction pipe. • Failure mode activated. • Change in water conditions (sand). • Buried suction line. 	<ul style="list-style-type: none"> • Seal the suction line, repair leaks, and tighten all connections. • Place the pump no more than 8 m above the water container level. • Clean or replace the filter. • Clean or replace the check valve. • Go to an Authorized TRUPER Service Center. • Clean the pump with clean water and remove any obstructions. • Fill the pump housing with water. For suction lines with a check valve, fill the suction line with water. • Ensure the pump pressure is at least 0.8 bar greater than the controller's starting pressure. • Check the container and the water quality. • Shorten or secure the suction line. Use a filter screen with a check valve.
The pump cannot be turned off.	<ul style="list-style-type: none"> • Cut-off pressure is too high. • The pressure side is not sealed. 	<ul style="list-style-type: none"> • Go to an Authorized TRUPER Service Center. • Seal the pressure line, repair leaks, and tighten all connections.
The pump turns on and off repeatedly.	<ul style="list-style-type: none"> • Water leak in the pressure line. 	<ul style="list-style-type: none"> • Seal the pressure line, repair leaks, and tighten all connections.

If the problems persist despite performing the recommended corrective actions, contact an Authorized TRUPER Service Center.

In the event of any problem contacting an Authorized TRUPER Service Center, please see our webpage WWW.TRUPER.COM to get an updated list, or call our toll-free numbers 800 690-6990 or 800 0187-873 to get information about the nearest Service Center.

AGUASCALIENTES	DE TODO PARA LA CONSTRUCCIÓN GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL: 449 994 0537	MORELOS	FIX FERRETERÍAS CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL. CENTRO, C.P. 62740, CUATLA, MOR. TEL: 735 352 8935
BAJA CALIFORNIA	SUCURSAL TIJUANA AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL FLORIDO II, C.P. 22244, TIJUANA, B.C. TEL: 664 969 5100	NAYARIT	HERRAMIENTAS DE TEPIC MAZATLÁN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY. TEL: 311 258 0540
CALIFORNIA SUR	FIX FERRETERÍAS FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S. TEL: 613 132 1115	NUEVO LEÓN	SUCURSAL MONTERREY CARRETERA LAREDO #500, 1B MONTERREY PARKS, COLONIA PUERTA DE ANÁHUAC, C.P. 66052, ESCOBEDO, NUEVO LEÓN, TEL: 81 8352 8791 / 81 8352 8790
CAMPECHE	TORNILLERÍA Y FERRETERÍA AAA AV. ÁLVARO OBREGÓN #524, COL. ESPERANZA C.P. 24080 CAMPECHE, CAMP. TEL: 981 815 2808	OAXACA	FIX FERRETERÍAS AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300, TUXTEPEC, OAX. TEL: 287 106 3092
CHIAPAS	FIX FERRETERÍAS AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700, TAPACHULA, CHIS. TEL: 962 118 4083	PUEBLA	SUCURSAL PUEBLA AV. PERIFÉRICO #2-A, SAN LORENZO ALMECTA, C.P. 72710, CUAUTLACINGO, PUE. TEL: 222 282 8282 / 84 / 85 / 86
CHIHUAHUA	SUCURSAL CHIHUAHUA AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL BAFAR, CARRETERA MÉXICO CUAUHTEMOC, C.P. 31415, CHIHUAHUA, CHIH. TEL: 614 434 0052	QUERÉTARO	ARU HERRAMIENTAS S.A DE C.V. AV. PUERTO DE VERACRUZ #110, COL. RANCHO DE ENMEDIO, C.P. 76842, SAN JUAN DEL RÍO, QRO. TEL: 427 268 4544
CIUDAD DE MÉXICO	FIX FERRETERÍAS EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35, COL. CENTRO, C.P. 06060, CUAUHTEMOC, CDMX. TEL: 55 5522 5031 / 5522 4861	QUINTANA ROO	FIX FERRETERÍAS CARRETERA FEDERAL MZ. 46 LT. 3 LOCAL 2, COL. EJIDAL, C.P. 77110 PLAYA DEL CARMEN, Q.R. TEL: 984 267 3146
COAHUILA	SUCURSAL TORREÓN CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL ORIENTE, C.P. 27278, TORREÓN, COAH. TEL: 871 209 68 23	SAN LUIS POTOSÍ	FIX FERRETERÍAS AV. UNIVERSIDAD #1850, COL. EL PASEO, C.P. 78320, SAN LUIS POTOSÍ, SLP. TEL: 444 822 4341
COLIMA	BOMBAS Y MOTORES BYMTESA DE MANZANILLO BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE SEPTIEMBRE, C.P. 28239, MANZANILLO, COL. TEL: 314 332 1986 / 332 8013	SINALOA	SUCURSAL CULIACÁN AV. JESÚS KUMATE #4301, COL. HACIENDA DE LA MORA, C.P. 80143, CULIACÁN, SIN. TEL: 667 173 9139 / 173 8400
DURANGO	TORNILLOS ÁGUILA, S.A. DE C.V. MAZURIÓ #200, COL. LUIS ECHEVERRÍA, DURANGO, DGO. TEL: 618 817 1946 / 618 818 2844	SONORA	FIX FERRETERÍAS CALLE 5 DE FEBRERO #517, SUR LT. 25 MZ. 10, COL. CENTRO, C.P. 85000, CD. OBREGÓN, SON. TEL: 644 413 2392
ESTADO DE MÉXICO	SUCURSAL CENTRO JILOTEPEC PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257 TEL: 761 782 9101 EXT. 5/28 Y 5/02	TABASCO	SUCURSAL VILLAHERMOSA CALLE HELIO LOTES 1, 2 Y 3 MZ. #1, COL. INDUSTRIAL, 2A ETAPA, C.P. 86010, VILLAHERMOSA, TAB. TEL: 993 353 7244
GUANAJUATO	CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V. AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010, CELAYA, GTO. TEL: 461 617 7578 / 79 / 80 / 88	TAMAULIPAS	VM ORINGS Y REFACCIONES CALLE ROSITA #527 ENTRE 20 DE NOVIEMBRE Y GRAL. RODRÍGUEZ, FRACC. REYNOSA, C.P. 88780, REYNOSA, TAMS. TEL: 899 926 7552
GUERRERO	CENTRO DE SERVICIO ECLIPSE CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010, CHILPANCINGO, GRO. TEL: 747 478 5795	TLAXCALA	SERVICIOS Y HERRAMIENTAS INDUSTRIALES PABLO SIDAR #132, COL. BARRIO DE SAN BARTOLOMÉ, C.P. 90970, SAN PABLO DEL MONTE, TLAX. TEL: 222 271 7502
HIDALGO	FERREPRECIOS S.A. DE C.V. LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO, HGO. TEL: 775 753 6615 / 775 753 6616	VERACRUZ	LA CASA DISTRIBUIDORA TRUPER BLVD. PRIMAVERA: ESQ. HORTENSIA S/N, COL. PRIMAVERA C.P. 93308, POZA RICA, VER. TEL: 782 823 8100 / 826 8484
JALISCO	SUCURSAL GUADALAJARA AV. ADOLFO B. HORN # 6800, COL: SANTA CRUZ DEL VALLE, C.P.: 45655, TLAJOMULCO DE ZÚÑIGA, JAL. TEL: 33 3606 5285 AL 90	YUCATÁN	SUCURSAL MÉRIDA CALLE 33 #600 Y 602, LOCALIDAD ITZINCAB Y MULSAY, MPIO. UMÁN, C.P. 97390, MÉRIDA, YUC. TEL: 999 912 2451
MICHOACÁN	FIX FERRETERÍAS AV. PASEO DE LA REPÚBLICA #3140-A, COL. EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA, MICH. TEL: 443 334 6858		

Codes	Models	Brand
102384	PREM-1/2	TRUPER
102385	PREM-3/4	
102386	PREM-1	
102387	PREM-1-1/3	

Warranty. Duration: 1 year. Coverage: parts, components, and labor against manufacturing or operational defects, except when used under conditions other than normal, not operated according to the instructions, altered, or repaired by unauthorized personnel not authorized by TRUPER®. To enforce the warranty, present the product, sealed policy, invoice, or receipt, at the establishment where you purchased it or at Corregidora 35, Centro, Cuauhtémoc, CDMX, 06060, where you can also purchase parts, components, consumables, and accessories. It includes transportation expenses for the product resulting from its service network compliance. Tel. 800-018-7873. Made in/Hecho en China. Importer TRUPER, S.A. de C.V. Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257, Tel. 761 782 9100.



Stamp of the business. Delivery date: