ENGLISH ESPAÑOL

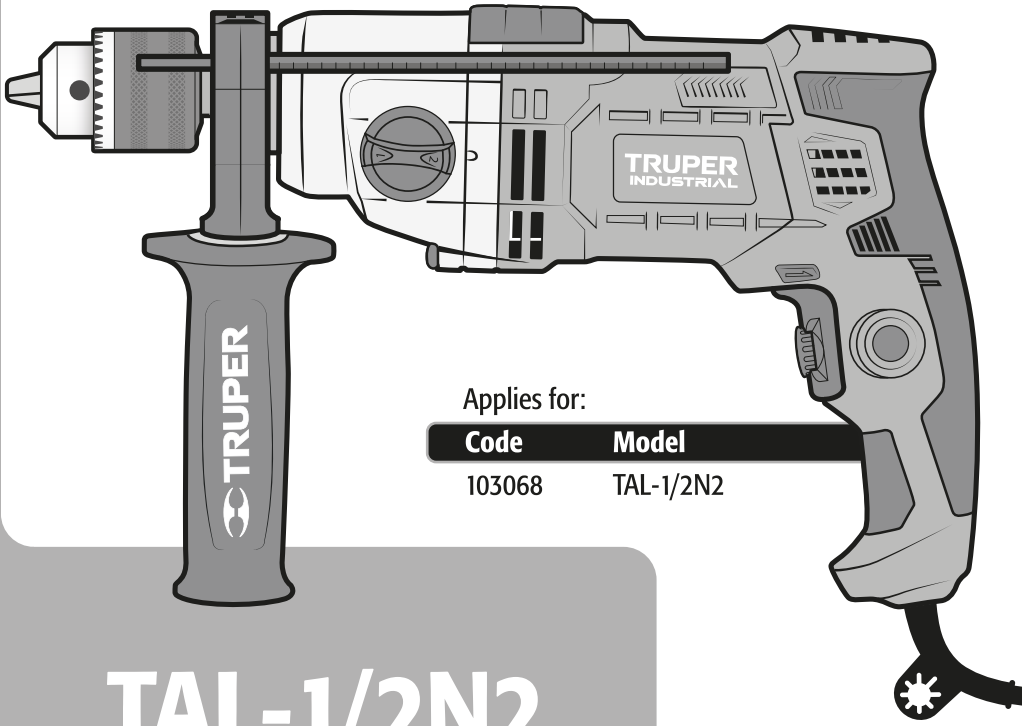
TRUPER® INDUSTRIAL

Manual

Drill

6.5 A Motor

1/2" Chuck



Applies for:

Code	Model
103068	TAL-1/2N2

TAL-1/2N2

CAUTION

Read this manual thoroughly before using the tool.

WARRANTY · GARANTÍA 5 year UNCONDITIONAL INCONDICIONAL

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⚠ WARNING

To gain the best performance of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, it is essential to read this manual in its entirety before using the tool.

Please keep this manual for future reference.

The illustrations in this manual are for reference and may differ from the actual appearance of the tool.

Use and care recommendations

⚠ **TO EXTEND THE LIFE OF YOUR TOOL.**
Clean with compressed air (blow) after each use.

⚠ **NEVER** use the cord to transport, lift, or disconnect the tool.

⚠ Do not change the settings while the chuck is rotating.

⚠ **RESPECT WORK CYCLES.**
50 minutes of work per 20 minutes of rest. Maximum daily usage is 6 hours.

⚠ Perform regular **MAINTENANCE** on your machine (page 9).

Technical data

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	TAL-1/2N2
Code	103068
Description	Drill
Chuck	1/2"
Voltage	127 V~
Frequency	60 Hz
Current	6.5 A
Power	800 W
Speed	V1= 0 RPM - 1 200 R/RPM V2= 0 RPM - 3 200 RPM
Drilling capacity	Max. drilling capacity in steel: 1/2" Max. drilling capacity in wood: 1 9/16"
Duty cycle	50 minutes work x 20 minutes rest. Daily maximum 6 hours.
Conductors	18 AWG x 2C with insulation temperature of 221 °F
Insulation	Type II
Grade IP	IP20

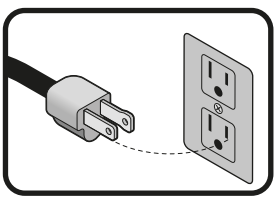
The power cord has a Y-type cable restraint.
The construction class of the tool is: Reinforced insulation.
The thermal insulation class of the motor windings: Class E.

⚠ WARNING If the power cable is damaged, it must be replaced by the manufacturer or a TRUPER® Service Center to prevent any risk of electric shock or significant accident.
The electrical insulation of this tool is compromised by splashes or spillage of liquids during its operation. Do not expose it to rain, liquids, and/or moisture.

⚠ WARNING Before accessing the terminals, all power circuits must be disconnected.

Power requirements

⚠ WARNING Tools with double insulation and reinforced insulation are equipped with a polarized plug (one prong is wider than the other). This plug will only fit in the right way into a polarized outlet. If the plug cannot be introduced into the outlet, reverse the plug. If it still doesn't fit, call a qualified electrician to install for you a polarized outlet. Do not alter the plug in any way. Both insulation types eliminate the need of a grounded third power cord with three prongs or a grounded power connection.



⚠ WARNING When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere capacity	Number of conductors	Extension gauge from 5.9' to 49.2'	Extension gauge higher than 49.2'
from 0 A and up to 10 A	3 (one grounded)	18 AWG(*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A		14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

* It is safe to use only if the extensions have a built-in artifact for over current protection.
AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

⚠ WARNING When operating power tools outdoors, use a VOLTECK grounded extension cable labeled "For Outdoors Use". These extensions are specially designed for operating outdoors and reduce the risk of electric shock.

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General safety warnings for power tools

⚠ **WARNING! Read all safety warnings and all instructions listed below carefully.** Failure to follow any of them may result in electric shock, fire, and/or serious injury. **Keep the warnings and instructions for future reference.**

Work area

Keep your work area clean, organized, and well-lit.

CAUTION Cluttered and dim areas can lead to accidents.

Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gas, or dust.

The electric tools produce sparks that can ignite flammable material.

Keep children and other individuals at a safe distance while using the equipment.

Distractions can cause loss of control and lead to accidents.

Electrical safety

The tool plug must match the outlet.
Never modify a plug.
Do not use any type of adapter for grounded tool plugs.

Modified plugs and different outlets increase the risk of electrical shock.

Avoid body contact with grounded surfaces such as pipes, radiators, electric stoves, and refrigerators.

There is an increased risk of electrical shock if the body is grounded.

Do not expose the tool to rain or humid conditions.

Water entering the tool increases the risk of electrical shock.

Do not force the cable. Never use the cable to transport, lift, or disconnect the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.

Damaged or tangled cables increase the risk of electrical shock.

When using a tool outdoors, use a specially designed outdoor extension cord.

Using an appropriate outdoor extension cord reduces the risk of electrical shock.

If using the tool in a damp location is unavoidable, use a power supply protected by a ground fault circuit interrupter (GFCI).

Using a GFCI reduces the risk of electrical shock.

Personal safety

Be alert, watch what you are doing, and use common sense when handling a tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.

A moment of distraction while using the tool can cause personal injury.

Use safety equipment. Always wear eye protection.

The use of safety equipment such as safety glasses, dust mask, slip-resistant shoes, helmet, and ear protection in appropriate conditions significantly reduces the risk of personal injury.

Avoid accidental starts. Ensure the switch is in the "off" position before connecting to the power source and/or the battery or transporting the tool.

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

Remove any wrenches or adjusting tools before starting the power tool.

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.

This allows better control of the tool in unexpected situations.

Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.

Loose clothes, jewelry, or long hair can get caught in moving parts.

If dust extraction and collection devices are available for the tool, check their connections and use them correctly.

The use of these devices reduces risks associated with dust.

Tool use and care

Do not force the tool.
Use the appropriate tool for the task at hand.

The right tool performs better and is safer when used at the intended pace.

Do not use the tool if the switch is not functioning.

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.

Disconnect the tool from the power source and/or battery before making any adjustments, changing accessories, or storing it.

These measures reduce the risk of accidentally starting of the tool.

Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or the instructions.

Power tools can be dangerous in untrained hands.

Maintain the tool. Check that moving parts are not misaligned or jammed and ensure there are no broken parts or other conditions that could affect its operation. Repair any damage before using the tool.

Many accidents are caused by inadequate tool maintenance.

Keep cutting accessories sharp and clean.

Well-maintained cutting accessories are less likely to jam and are easier to control.

Use the tool, its components, and accessories according to these instructions and in the manner intended for the type of tool, under appropriate working conditions.

Using the tool for applications other than those for which it is designed could lead to a hazardous situation.

Service

Repair the tool at an Authorized TRUPER® Service Center

using only identical replacement parts to maintain the tool's safety.

NOM-ANCE PRODUCTO CERTIFICADO CERTIFIED PRODUCT

This tool complies with Norma Oficial Mexicana (NOM).

Safety warnings
for the use of drills and rotary hammers

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Choose the appropriate drill bit

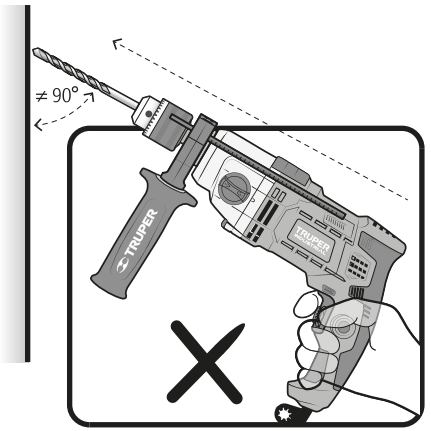
⚠ CAUTION • Select the appropriate drill bit for the material you are working with; this reduces the risk of serious injury and speeds up the work.
• When drilling into concrete or stone, use specific bits designed for concrete.
• For metal or plastic, use bits for metalworking. The sizes range from a minimum of 1/16" (1.5 mm) up to the chuck maximum capacity 1/2" (13 mm)
• For wood, use regular wood bits. In any case, when drilling holes of 1/4" (6.5 mm) or less, use bits for metalworking.
• Do not attempt to use bits that exceed the chuck's capacity.

Before operating the drill

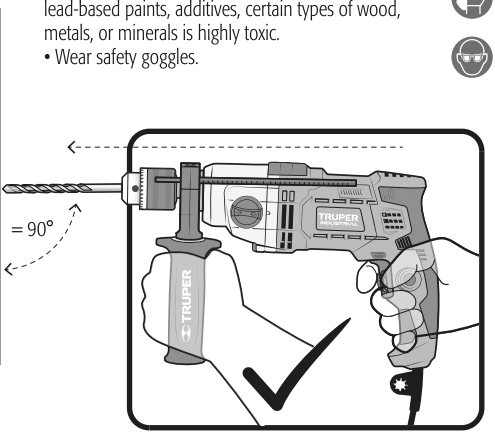
• Take the time to assess the work to be done and ensure that all necessary precautions have been observed before starting to drill.
⚠ WARNING • Properly adjust the drill bit in the chuck. Remove the chuck key before starting to drill. If the key is not removed, it may be ejected at high speed and cause serious injury.
⚠ DANGER • Before drilling into a wall, floor, or ceiling, make sure there are no embedded objects, such as cables or electrical conduits, or pipes.
⚠ DANGER • Ensure that the switch is off (page 8; Power and Operation Control) before connecting the tool; otherwise, it will start unexpectedly, potentially causing serious injuries.
⚠ DANGER • Turn off and disconnect the tool before reversing the rotation of the chuck or installing/replacing a drill bit.

While operating the drill

• Use auxiliary handles if provided with the tool. Loss of control can cause personal injuries.
• Hold the tool by the insulated surfaces, especially when working where the cutting part of the drill bit may meet hidden wiring or its power cord. Contact with a live wire causes the metal parts of the tool to be energized and can result in an electric shock to the operator.
• Do not subject the tool to excessive force.
⚠ CAUTION • If the drill bit gets stuck in the workpiece, turn off the drill immediately. Then remove the bit from the workpiece. Do not attempt to remove stuck bits by turning the tool on and off.
• Do not exert too much pressure on the tool to speed up drilling. Otherwise, the bit could be damaged, and the tool's efficiency and lifespan would decrease.
⚠ WARNING • As the diameter of the bit increases, the reactive force is greater, which can lead to a loss of control of the tool. To avoid this possibility, firmly grip the tool with both hands and maintain a balanced position on both feet while drilling at 90°.
• Be attentive and ready to release the force as soon as the bit passes through the material. Sudden movements can break the bit or damage the tool body.
⚠ CAUTION • Do not touch the bit or the holes immediately after drilling. Wait for them to cool before handling. Do not attempt to cool them with water or oil.
• Avoid placing the tool in an area with particles and/or dust immediately after use; these can be absorbed into the tool's mechanism and damage it.
• Wear ear protectors when using the rotary hammer. Exposure to noise can cause hearing loss.
• Use a dust mask and a dust extraction system if necessary. Remember that working with materials such as asbestos, lead-based paints, additives, certain types of wood, metals, or minerals is highly toxic.
• Wear safety goggles.



Incorrect drill operation



Correct drill operation

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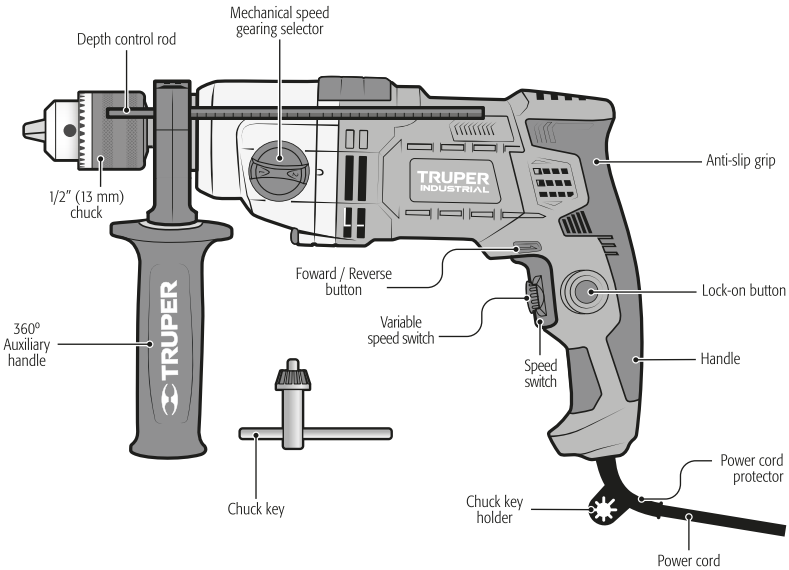
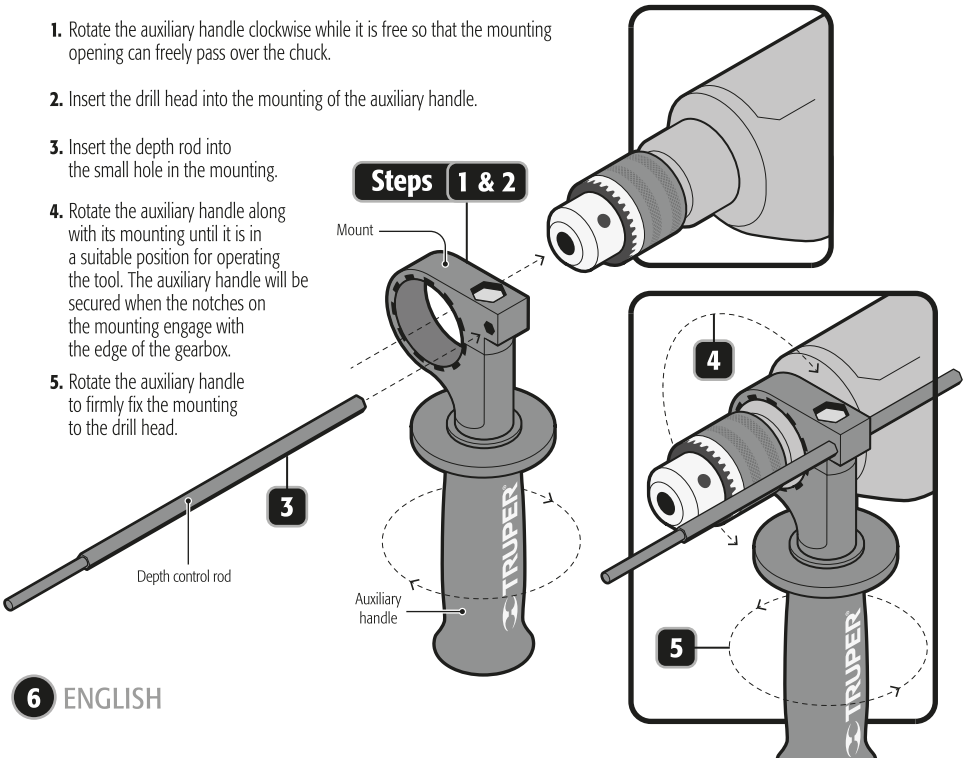
Parts



Preparation

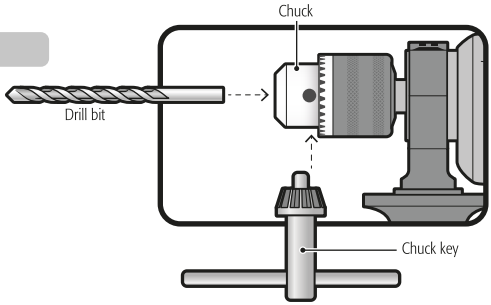
Assembly of the auxiliary handle and depth rod

1. Rotate the auxiliary handle clockwise while it is free so that the mounting opening can freely pass over the chuck.
2. Insert the drill head into the mounting of the auxiliary handle.
3. Insert the depth rod into the small hole in the mounting.
4. Rotate the auxiliary handle along with its mounting until it is in a suitable position for operating the tool. The auxiliary handle will be secured when the notches on the mounting engage with the edge of the gearbox.
5. Rotate the auxiliary handle to firmly fix the mounting to the drill head.



Preparation

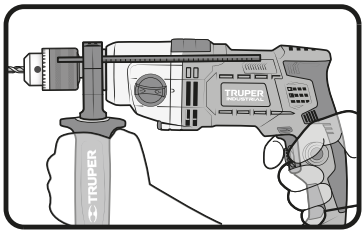
Drill bit installation



- Insert the drill bit into the chuck until it stops and secure it with the chuck key by tightening the chuck in each of the alternating holes.

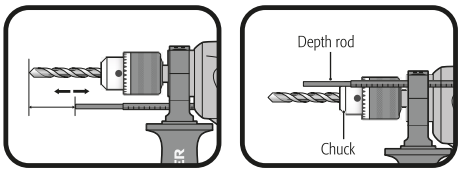
⚠ WARNING Clean any burrs and other foreign objects from the drill bit and chuck; otherwise, the drill bit may not be securely tightened, leading to serious personal injury.

Tool handling and guidance



- Always hold the tool by the gripping area(s) while working.
- Keep the ventilation slots clear.
- Do not apply too much pressure to the tool.

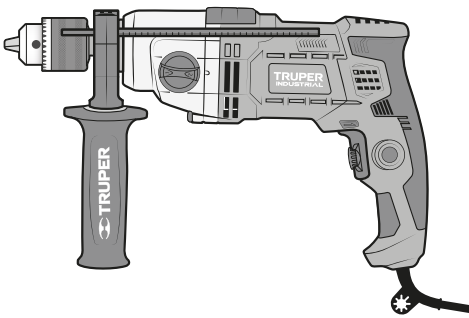
Depth control rod adjustment



- Loosen the auxiliary handle (see page 6, Assembly of the Auxiliary Handle) to allow free movement of the rod.
- Move the depth rod so that the distance between the end of the rod and the end of the drill bit is equal to the desired drilling depth.
- Tighten the auxiliary handle (see page 6, Assembly of the Auxiliary Handle) to lock the rod in position.
- When drilling using the depth rod, stop when the end of the rod reaches the surface.

Presentation

- This tool can drill materials such as wood, metal, ceramic, and plastic.
- Read and keep this manual.

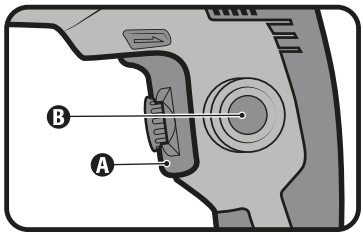


Recommended use

- The machine is intended for drilling in wood, metal, and plastic. Machines with electronic control and right/left rotation are also suitable for screwing and threading.
- Use appropriate drill bits.
- Use only sharp bits.
- When drilling ferrous metals:
  Pre-drill a smaller hole when a larger hole is required.
  Occasionally lubricate the bit with oil.
- Chip-free drilling in wood.
- Dust-free drilling in ceilings.
- Drilling in non-slippery tiles.

Powering on and operation control

- Intermittent operation:
  Plug the tool into the outlet. Press the switch (A) to activate the drill.
  To stop its use, simply release the switch.
- Continuous operation:
  Plug the tool into the outlet.
  Press the switch (**A**) and lock it by pressing the lock-on button (**B**).
  To end its use, press and then release the switch.

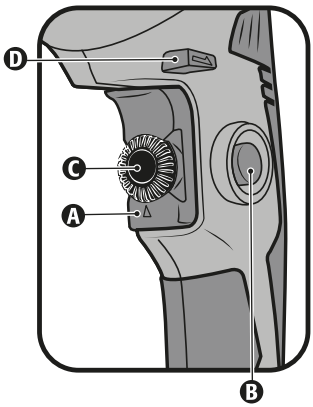


Speed control

- Speed is regulated by the pressure applied to the switch (**A**). The more pressure applied, the higher the drill speed.

Variable speed switch

- Use the wheel (**C**) to adjust the maximum speed from low to high.
- Turn on the tool.
- Lock the switch by pressing the lock-on button (**B**).
- Rotate the wheel (**C**) to select the maximum speed.



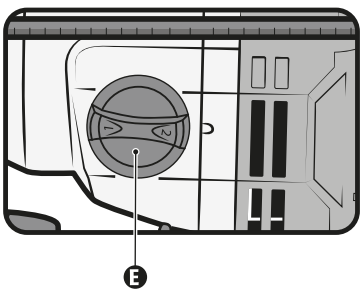
High or low-speed control

- The tool can operate at high or low speeds.
- These are selected by adjusting the mechanical speed selector (**E**).
- To operate the mechanical speed selector, turn the knob (**E**) according to the required speed.

Rotation direction

- The switch to change the rotation direction can be found on either side of the drill (**D**).
- To make the bit rotate to the right for drilling, press the rotation direction switch with the arrow pointing to the chuck.
- To make it rotate in reverse, press the rotation direction switch with the arrow pointing to the drill handle.
- Reverse rotation allows for loosening screws and nuts. When using the drill in reverse, do not exert too much pressure on the switch (**A**).
- Changing the rotation direction can only be done when correctly set to the left or right position.

⚠ CAUTION Change the rotation direction only when the tool is completely stopped.



Maintenance

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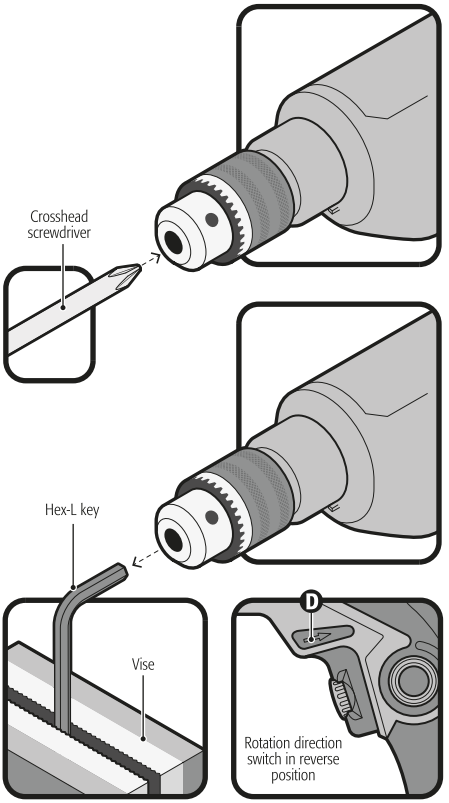
Chuck replacement

- Remove the auxiliary handle and fully open the jaws of the chuck.
- Extract the left-hand threaded safety screw by loosening it counterclockwise with a screwdriver.
- Clamp the longer end of a Hex-L key (not included) in a vise and insert the shorter end of the Hex-L key (not included) into the chuck, then close the jaws.
- Shift the rotation direction button (**D**) to the reverse position (refer to page 8; Rotation Direction) and operate the drill by securely holding it. The chuck will release with the rotation.
- Place the new chuck by threading it onto the drill spindle until it reaches the stop.
- Fully open the jaws and insert the screw, threading it in the opposite direction to clockwise. Tighten it with a screwdriver.



Cleaning and care

- Always keep the vents clean and free of obstructions to ensure proper motor cooling.
- Regularly inspect all mounting screws and make sure they are tightened correctly. If any of the screws are loose, tighten them immediately.

Service

- Tool servicing should only be performed at a **TRUPER®** Authorized Service Center.
- Service and maintenance by unqualified persons can be dangerous and may cause personal injury, in addition to voiding the product warranty.

Brush replacement

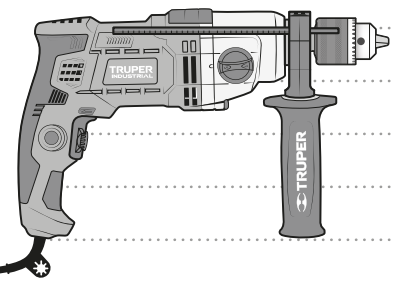
- Brushes should be periodically checked.
- If one or both brushes show signs of wear, visit a **TRUPER®** Authorized Service Center to have both brushes replaced. Once replaced, ask for an inspection to ensure the new brushes can move freely in the brush holder, and request that the tool be run for 5 minutes to seat the brushes and the switch contact.
- Only use original **TRUPER®** replacement brushes, specifically designed with the appropriate hardness and electrical resistance for each motor type. Brushes outside of specifications can damage the motor.
- When replacing brushes, both brushes should always be replaced.

Lubrication

Take or send the tool to a **TRUPER®** Service Center every two to six months, depending on the level of use, for a thorough cleaning and inspection. This lubrication should only be performed by service technicians trained in machine tool repair, such as those you will find at service centers.

Tools constantly used in production or heavy-duty tasks, or exposed to heat, may require more frequent lubrication. Tools that are not used for long periods should be lubricated again before being used.

Notes



Authorized service centers

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If you have any problems contacting a TRUPER Authorized Service Center, please consult our page **www.truper.com** where you will get an updated list, or call: **800 690 6990** or to **800-018-7873** where they will inform you which is the nearest service center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL.: 449 994 0537

BAJA CALIFORNIA **SUCURSAL TIJUANA**
AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL FLORIDO II, C.P 22244, TIJUANA, B.C.
TEL.: 664 969 5100

BAJA CALIFORNIA SUR **FIX FERRETERÍAS**
FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S.
TEL.: 613 132 1115

CAMPECHE **TORNILLERÍA Y FERRETERÍA AAA**
AV. ÁLVARO OBREGÓN #324, COL. ESPERANZA
C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

CHIAPAS **FIX FERRETERÍAS**
AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700, TAPACHULA, CHIS. TEL.: 962 118 4083

CHIHUAHUA **SUCURSAL CHIHUAHUA**
AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL BAFAR, CARRETERA MÉXICO CUAUHTÉMOC, C.P. 31415, CHIHUAHUA, CHIH. TEL. 614 434 0052

CIUDAD DE MÉXICO **FIX FERRETERÍAS**
EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35, COL. CENTRO, C.P. 06060, CUAUHTÉMOC, CDMX.
TEL: 55 5522 5031 / 5522 4861

COAHUILA **SUCURSAL TORREÓN**
CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL ORIENTE, C.P. 27278, TORREÓN, COAH.
TEL.: 871 209 68 23

COLIMA **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE SEPTIEMBRE, C.P. 28239, MANZANILLO, COL.
TEL.: 314 332 1986 / 332 8013

DURANGO **TORNILLOS ÁGUILA, S.A. DE C.V.**
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO, DGO.TEL.: 618 817 1946 / 618 818 2844

ESTADO DE MÉXICO **SUCURSAL CENTRO JILOTEPEC**
PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257
TEL: 761 782 9101 EXT. 5728 Y 5102

GUANAJUATO **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010, CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

GUERRERO **CENTRO DE SERVICIO ECLIPSE**
CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010, CHILPANCINGO, GRO. TEL.: 747 478 5793

HIDALGO **FERREPRECIOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO, HGO. TEL.: 775 753 6615 / 775 753 6616

JALISCO **SUCURSAL GUADALAJARA**
AV. ADOLFO B. HORN # 6800, COL: SANTA CRUZ DEL VALLE, C.P.: 45655, TLAJOMULCO DE ZUÑIGA, JAL.
TEL.: 33 3606 5285 AL 90

MICHOACÁN **FIX FERRETERÍAS**
AV. PASEO DE LA REPÚBLICA #3140-A, COL. EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA, MICH. TEL.: 443 334 6858

MORELOS **FIX FERRETERÍAS**
CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL. CENTRO, C.P. 62740, CUAUTLA, MOR.
TEL.: 735 352 8931

NAYARIT **HERRAMIENTAS DE TEPIC**
MAZATLAN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY.
TEL.: 311 258 0540

NUEVO LEÓN **SUCURSAL MONTERREY**
CARRETERA LAREDO #300, 1B MONTERREY PARKS, COLONIA PUERTA DE ANÁHUAC, C.P. 66052, ESCOBEDO, NUEVO LEÓN, TEL.: 81 8352 8791 / 81 8352 8790

OAXACA **FIX FERRETERÍAS**
AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300, TUXTEPEC, OAX. TEL.: 287 106 3092

PUEBLA **SUCURSAL PUEBLA**
AV PERIFÉRICO #2-A, SAN LORENZO ALMECATLA, C.P. 72710, CUAUTLACINGO, PUE.
TEL.: 222 282 8282 / 84 / 85 / 86

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Warranty policy

Code	Model	Brand
103068	TAL-1/2N2	TRUPER® INDUSTRIAL

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