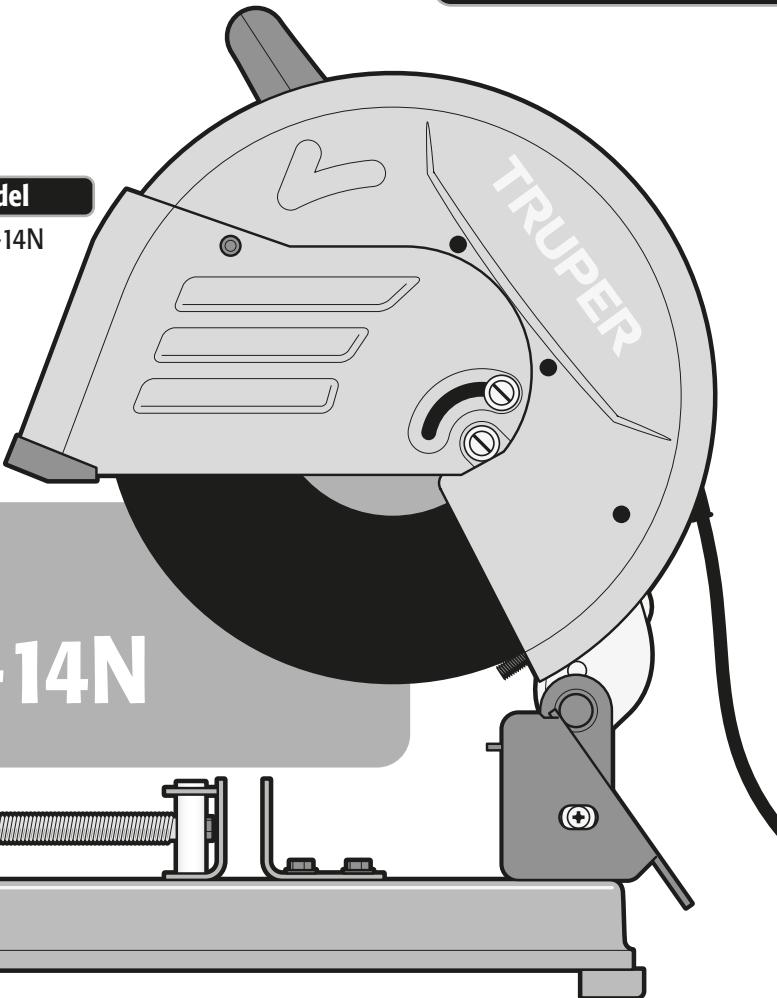


Manual
Cut off saw

3 Hp

Applies for:

Code	Model
11723	CM-14N



CAUTION



Read the user's manual thoroughly
before operating this tool.



Technical data	3
Power requirements	3
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CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

Recomendaciones de uso y cuidados

**RESPECT THE WORK CYCLES.**

50 minutes of work per 20 minutes of rest. Maximum 6 hours daily.



Avoid using the cord to move, lift, or disconnect the tool.



Keep the tool's ventilation slots **CLEAN** to **EXTEND** its lifespan.



Perform regular **MAINTENANCE** on your machine.

CM-14N

Code	•	11723
Description	•	Cut off saw
Disc Diameter	•	14"
Voltage	•	127 V-
Frequency	•	60 Hz
Current	•	17.3 A
Power	•	3 Hp
Speed	•	4 200 RPM
Spindle	•	1"
Duty cycle	•	50 minutes work per 20 minutes idle. Maximum 6 hours per day.
Conductors	•	14 AWG x 2C with insulating temperature of 167 °F
Insulation	•	Class II
IP Grade	•	IP20

Power Cord Grips used in this product: Type "Y".

Tool Build Quality: Reinforced Insulation

Thermal insulation on motor winding: Class E

WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a TRUPER Authorized Service Center.

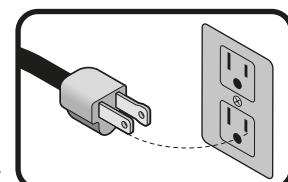
The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

WARNING Before gaining access to the terminals all power sources should be disconnected.



Power requirements

WARNING Tools with double insulation and reinforced insulation are equipped with a polarized plug (one prong is wider than the other). This plug will only fit in the right way into a polarized outlet. If the plug cannot be introduced into the outlet, reverse the plug. If it still doesn't fit, call a qualified electrician to install for you a polarized outlet. Do not alter the plug in any way. Both insulation types eliminate the need of both a grounded third power cord with three prongs or a grounded power connection.



WARNING When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Amperes Capacity	Number of Conductors	Extension gauge
from 0 A and up to 10 A		from 5.9' to 49.2' higher than 49.2'
from 10 A and up to 13 A		18 AWG(*)
from 13 A and up to 15 A		16 AWG
from 15 A and up to 20 A	3 (one grounded)	14 AWG
		12 AWG
		8 AWG
		6 AWG

* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

WARNING When operating power tools outdoors, use a VOLTECK grounded extension cable labeled "For Outdoors Use". These extensions are specially designed for operating outdoors and reduce the risk of electric shock.



⚠ WARNING! Read carefully all safety warnings and instruction listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause loss of control.

**Electrical Safety**

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.



Modified plugs and different power outlets increase the risk of electric shock.

Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.



This tool is in compliance with the Official Mexican Standard (NOM - Norma Oficial Mexicana).

**General power tool
safety warnings**

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times. This enables a better control on the tool during unexpected situations.



Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair may get caught in moving parts.

If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.

Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.



The correct tool delivers a better and safer job at the rate for which it was designed.

Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.



Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.

Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Service

Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.



Children or people with reduced physical; sensory or mental capabilities shall not operate the tool, neither inexperienced people or without knowledge in the use of the tool, unless supervised by a person responsible of their safety or if receiving previous instructions about the tool operation.

Children shall be kept under supervision to double-check they will not play with the tool. Tight supervision shall be used with children or disabled persons to prevent from using or being close to any household tool.

Safety warnings for cut off saws



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General

- Use only 14" abrasive discs within the 4 200 RPM levels with specified threads for the tool.
- Do not use this tool to cut wood, masonry, concrete or magnesium.
- Do not use worn or damaged discs.
- NEVER use larger discs than the size indicated for the tool.
- Wear gloves to manipulate the discs.



Before operating the cut off saw

⚠ CAUTION • Fasten the work piece adequately to prevent body contact with the cutting disc, to prevent the disc from bending or loosing control over the tool or work-piece.

⚠ CAUTION • Before each use inspect the retractile guard is working correctly. When the guard is not moving freely or it closes suddenly service it before operating the tool.

- Double-check the disc is correctly installed. Verify it is not hit or damaged. Replace disc immediately if damaged.
- Before using a new disc, or after being idle for long periods of time, turn on the cutter one minute before. In the event the disc has undetected damage it will burst in less than a minute. Do not allow any person to be in the disc cutting line.
- Keep the tool fixed in a perfectly level surface with enough space to handle and support the work piece.
- Fasten all screws and brackets before turning on the cutter.

While operating the cut off saw

⚠ WARNING • Put hands or any part of your body away from the cutting area and cutting disc. When operating the tool firmly hold the cutter head by its handle to prevent accidental injuries and to prevent loosing control.

⚠ DANGER • Accidental contact with a rotating cutting disc could cause severe personal injury.

⚠ CAUTION • Never cut hands-free nor with a loose work piece. The clamping screw should fasten it.

- Feed material in a direction opposite to the disc rotation.
- Keep your body on a side of the cutting axle away from sparks or residues thrown by the tool.

⚠ CAUTION • Do not try to remove scrap material while the cutting disc is rotating.

⚠ WARNING • Remember the guards do not protect you from the moving disc underneath the work piece. Never put your hand under while the tool is running.

⚠ WARNING • ALWAYS keep the power supply cord away from the cutting area. The cord should NEVER hang on top of the work piece.

⚠ CAUTION • Never remove residues accumulated in the disc by hand. Use a brush.

⚠ CAUTION • Never try to free a stuck disc if the tool is not OFF and disconnected.

⚠ CAUTION • Do not try to stop the disc using a piece of wood or with the axle lock. Let it stop freely after turning off the machine.

⚠ CAUTION • Hold the tool by the insulated parts. If you accidentally cut a power cable the metallic parts will carry an electric shock to the operator. If this happens immediately turn off and disconnect the tool.

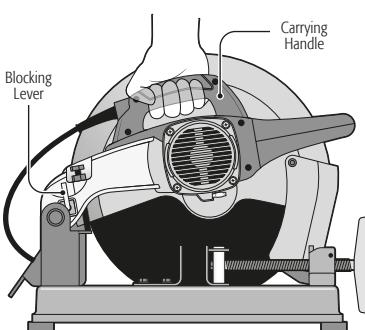
• When pieces are bigger than the work table support them on the left side and use auxiliary supports if needed.

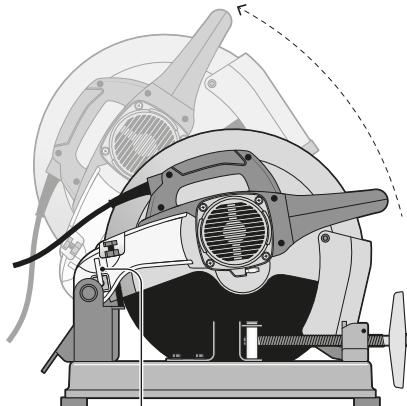
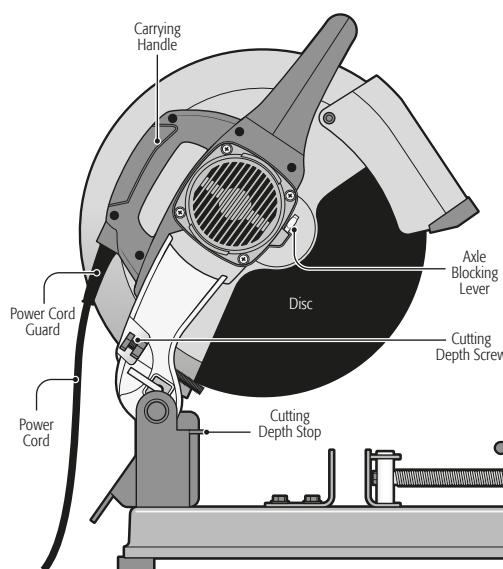
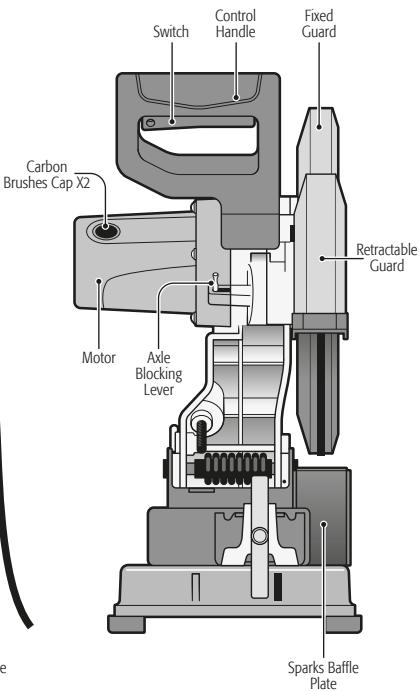
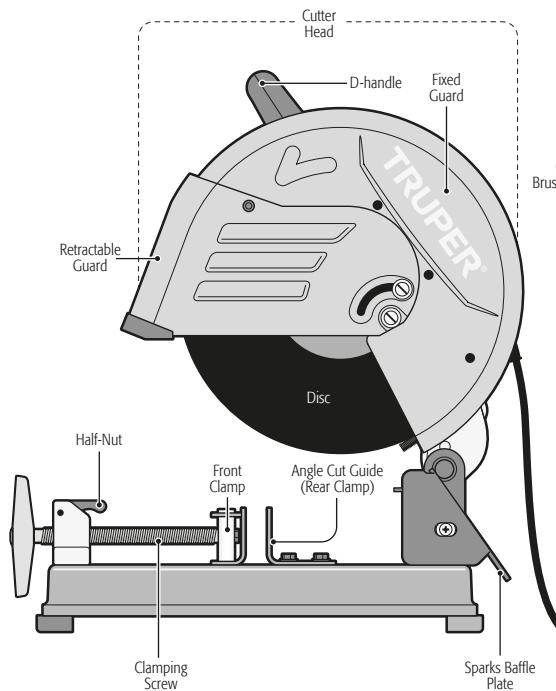
After operating the cut off saw

• Double-check the disc has come to a complete stop before replacing it, fastening the work piece, changing the cutting angle or turning off the tool.

• Periodically check all screws and nuts are perfectly fastened.

• To carry the tool, lower the cutter head and secure with the blocking lever. Lift the cutter by the carrying handle. Never use the cable or the control handle.





Blocking Lever. The saw is packed with the cutter head anchored in its lower position. To release the cutter head, press the cutter head down and pull the blocking lever

Start up

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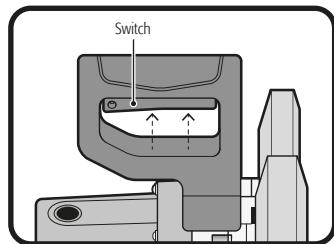
Turning on and operation control

Operation:

To turn on the tool, press the switch.

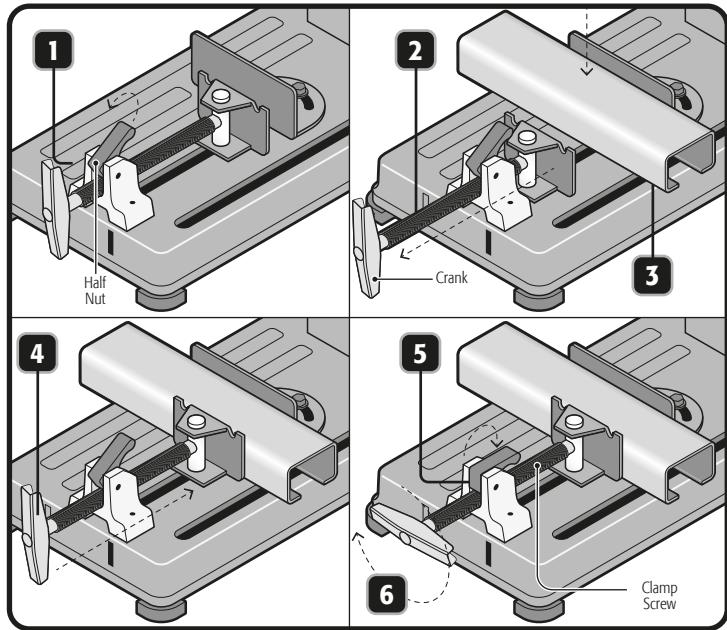
To turn off the tool, release the switch.

Note: To operate continuously the tool must hold down the switch



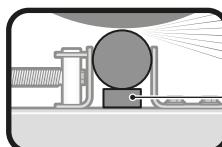
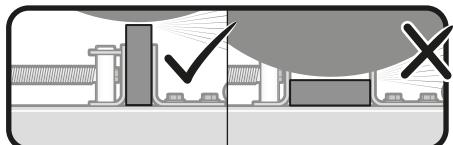
Fastening the work piece

1. Lift the half-nut.
2. Pull the crank outwards.
3. Set the work piece.
4. Push the crank until it touches the work piece.
5. Lower the half-nut.
6. Turn the crank to fasten the work piece.



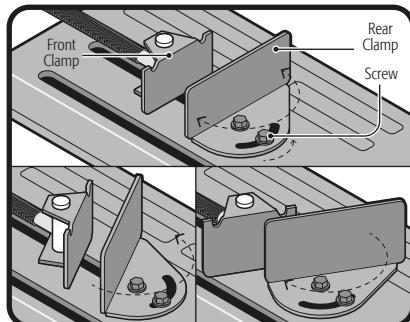
- Set the work piece in a way it cannot move while the disc is making contact.
- Pieces in an angle shall be worked inverted.
- Cuts will be more efficient if the disc cuts the lowest thickness section.
- Insert a metallic block slightly smaller than the work piece when the disc diameter is worn due to wear.

CAUTION • Never make hands-free cuts if the clamping screw does not correctly clamp the work piece.



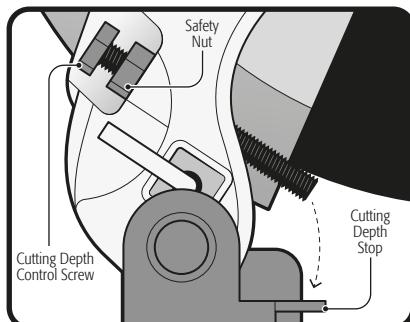
Cutting angle adjustment

- Loosen both knobs in the rear clamp.
- Turn it into the desired angle.
- Tighten back both knobs.
- The front clamp will rotate on its axle to automatically adjust to the work piece.



Cutting depth adjustment

- Loosen the safety nut.
- Turn the depth control screw into the desired height. When it is in contact with the depth stop shows the cutter head depth limit.
- Tighten back the safety nut.
- If the disc diameter is diminished due to wear, cutting depth should be increased.



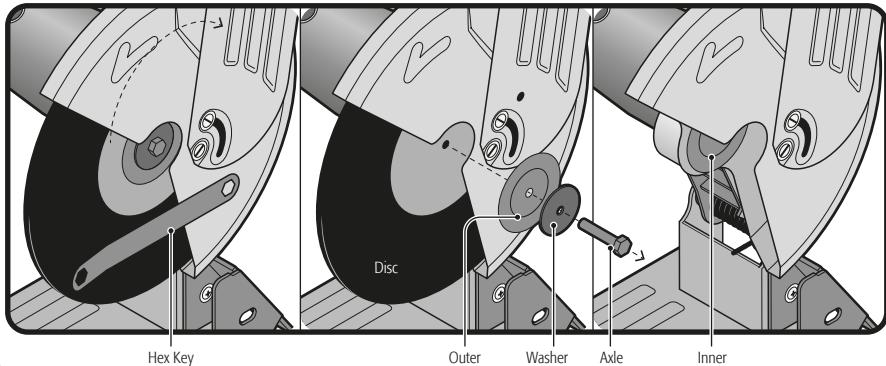
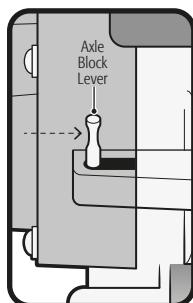
Disc installation

CAUTION • Disconnect the tool before replacing the disc.

- Move the retractile guard up.
- Press the axle block lever inwards and at the same time turn the disc by hand until the axle is blocked.
- Loosen the axle screw turning in a counterclockwise direction. Remove it all together with the washer, the exterior platter and the disc. **DO NOT REMOVE THE INNER PLATTER FROM THE DISC.**
- Double-check the inner side of the disc

platters are clean and free of any substance.

- Set the new disc, exterior platter, the washer and the axle screw. Tight in a clockwise direction just enough to firmly support the disc. Excessive tightening could damage the disc or the axle thread.
- Move the retractile guard downwards and verify the shaft lock is released before turning on the tool.



CAUTION The cutter is designed for ferrous materials. Do not try to cut wood, masonry or magnesium.

Pipe	Square Pipe	Rectangular Pipe
90° 45°	2.9" 2.9"	3.1" 2.3" 3.5" x 3.1" 3.5" x 2.3"

Operation

- Double-check the disc is not making contact with the work piece before turning on the tool.
- Let the disc reach its maximum speed before starting to cut.
- Use the saw handle to lower the cutter head. Use a firm and continuous movement. Use care not to bang or push strongly the piecework with the disc. This prevents the disc from going out of rotation causing a bad cut or breaking the disc.
- Once the disc penetrates the work piece, continue cutting with a light and constant movement to get a clean and even cut.
- When finishing the cut raise the cutter head and wait for the disc to stop completely before checking the work piece.

Additional advise

CAUTION • Double check there are no screws, rivets or any object incrustated in the section of the work piece you are about to cut.

CAUTION • Before making any cut take the necessary time to determine the ideal way to fasten the work piece.

CAUTION • Use extra care when working piece that are too small, too large or have an irregular shape.

• If working pieces larger than the work area use auxiliary supports. Keep the cut piece free to move aside the disc once the cut is finished.

WARNING • Do not allow other person to hold the work piece in the event it is larger than the work area.

• Do not use this tool to cut pieces that are too small and that cannot easily be fastened with the clamping screw.

• In the event the work piece gets stuck in the disc, release the switch to turn off the tool, wait for all the mobile parts to stop, disconnect the saw and only then remove the stuck piece.

• If the motor stops suddenly while cutting, release the trigger switch, disconnect the tool and separate the disc from the work piece. Turn on the tool again and finish cutting.

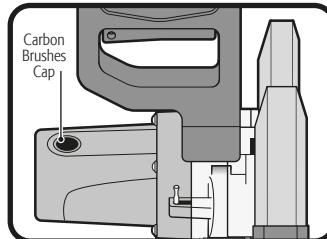
• Making cuts too fast or stopping and starting many time in a short period of time may overload the motor, thus blowing the fuses or disconnecting the automatic switches.

• Voltage in the cables should not be 10% up or below 127 V~ Otherwise fuses may blow or automatic switches may be disconnected.

- To prevent damaging the motor, you need to apply pressurized air or vacuum frequently to avoid dust interfering with the normal motor ventilation.

Carbon Brush Replacement

- It is necessary to replace worn carbons (or burnt, broken or smaller than 0.19" long) with new carbons.
- Replace both carbon brushes every time you need to replace them.
- Remove the worn carbons from the carbon housing and use compressed air to remove the accumulated dust.
- Set the new carbons reversing the order, carbons should easily drop into the housings.
- After setting the new carbon brushes allow the tool to run unloaded 10 minutes so allow the carbons to adjust better.
- Use only TRUPER spare carbon brushes with the adequate electric resistance for each type of motor. Carbon brushes that are out of specifications may damage the motor.



Troubleshooting

Problem	Cause	Solution
The machine doesn't start.	<ul style="list-style-type: none"> • Power cable is unplugged. • Electrical issues: blown fuse or tripped circuit breaker. • Worn carbon brushes. • Damaged power cable. • Faulty switch. • Damaged motor. 	<ul style="list-style-type: none"> • Plug the cable into the power supply. • Replace the fuse or reset the circuit breaker. • Replace the carbon brushes with new TRUPER brand replacements. • Take the equipment to a TRUPER authorized service center for repairs.
The disc isn't reaching its maximum speed.	<ul style="list-style-type: none"> • The extension cord is too long or too thin. • The saw is overheating. 	<ul style="list-style-type: none"> • Replace the extension cord with one of the correct length and gauge. • Turn off the tool, let it cool to room temperature, and clean the ventilation slots.
Poor cutting performance.	• Damaged disc.	<ul style="list-style-type: none"> • Replace the disc for a new one.
Misaligned cuts.	<ul style="list-style-type: none"> • Misaligned disc. • Metal piece to be cut is improperly positioned. 	<ul style="list-style-type: none"> • Check the proper installation of the cutting disc and tighten it evenly. • Place the piece to be cut within the work area, securing both jaws (page 7).
The machine vibrates or makes unusual noises.	<ul style="list-style-type: none"> • Loose parts and/or screws. • The disc vibrates. • Metal shavings on the cover or guard. • Placed on an unstable surface. • Worn moving parts. 	<ul style="list-style-type: none"> • Check that all knobs, screws, nuts, and levers are securely tightened. • Ensure that the disc shaft screw is tightly secured. • Clean metal shavings from the base, guard, and machine disc. • Make sure to place the machine on a firm and level surface. • Seek assistance from a TRUPER authorized Service Center for repair or replacement.

Authorized service centers

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In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage WWW.TRUPER.COM to get an updated list, or call our toll-free numbers **800 690-6990** or **800-018-7873** to get information about the nearest Service Center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,
AGUASCALIENTES, AGS. TEL.: 449 994 0537

BAJA CALIFORNIA **SUCURSAL TIJUANA**
AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL
FLORIDO II, C.P. 22744, TIJUANA, B.C.
TEL.: 664 969 5100

BAJA CALIFORNIA SUR **FIX FERRETERÍAS**
FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO
NUERO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S.
TEL.: 613 132 1115

CAMPECHE **TORNILLERÍA Y FERRETERÍA AAA**
AV. ÁLVARO OBREGÓN #324, COL. ESPERANZA
C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

CHIAPAS **FIX FERRETERÍAS**
AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700,
TAPACHULA, CHIS. TEL.: 962 118 4083

CHIHUAHUA **SUCURSAL CHIHUAHUA**
AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL
BAFAR, CARRETERA MÉXICO CUAUHTÉMOC, C.P. 31415,
CHIHUAHUA, CHIH. TEL. 614 434 0052

MEXICO CITY **FIX FERRETERÍAS**
EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35,
COL. CENTRO, C.P. 06060, CUAUHTÉMOC, CDMX.
TEL: 55 5522 5031 / 5522 4861

COAHUILA **SUCURSAL TORRÉON**
CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL
ORIENTE, C.P. 27278, TORRÉON, COAH.
TEL.: 871 209 68 23

COLIMA **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE
SEPTIEMBRE, C.P. 28239, MANZANILLO, COL.
TEL.: 314 352 1986 / 352 8013

DURANGO **TORNILLOS ÁGUILA, S.A. DE C.V.**
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,
DGO.TEL.: 618 817 1946 / 618 818 2844

ESTADO DE MÉXICO **SUCURSAL CENTRO JILOTEPEC**
PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL
JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257
TEL.: 761 782 9101 EXT. 5728 Y 5102

GUANAJUATO **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,
CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

GUERRERO **CENTRO DE SERVICIO ECLIPSE**
CALLE PRINCIPAL MZ1 LT. 1, COL. SANTA FE, C.P. 39010,
CHILPANCINGO, GRO. TEL.: 747 478 5793

HIDALGO **FERREPRESOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE
RÓBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO,
HGO. TEL.: 775 753 6615 / 775 753 6616

JALISCO **SUCURSAL GUADALAJARA**
AV. ADOLFO B. HORN # 6800, COL. SANTA CRUZ DEL
VALLE, C.P.: 45655, TLAJOMULCO DE ZUÑIGA, JAL.
TEL.: 33 3606 5285 AL 90

MICHOACÁN **FIX FERRETERÍAS**
AV. PASEO DE LA REPÚBLICA #5140-A, COL.
EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA,
MICH. TEL.: 443 334 6858

MORELOS **FIX FERRETERÍAS**
CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL.
CENTRO, C.P. 62740, CUATLA, MOR.
TEL.: 735 352 8931

NAYARIT **HERRAMIENTAS DE TEPIC**
MAZATLÁN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY.
TEL.: 311 258 0540

NUEVO LEÓN **SUCURSAL MONTERREY**
CARRETERA LAREDO #300, 1B MONTERREY PARKS,
COLONIA PUERTA DE ANÁHUAC, C.P. 66052, ESCOBEDO,
NUEVO LEÓN, TEL: 81 3522 8791 / 81 3522 8790

OAXACA **FIX FERRETERÍAS**
AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300,
TUXTEPEC, OAX. TEL.: 287 106 3092

PUEBLA **SUCURSAL PUEBLA**
AV. PERIFERICO #2-A, SAN LORENZO ALMECATLA,
C.P. 72710, CUAUTLACINGO, PUE.
TEL.: 222 282 8282 / 84 / 85 / 86

QUERÉTARO **ARU HERRAMIENTAS S.A. DE C.V.**
AV. PUERTO DE VERACRUZ #110, COL. RANCHO DE
ENMEDIO, C.P. 76842, SAN JUAN DEL RÍO, QRO.
TEL.: 427 268 4544

QUINTANA ROO **FIX FERRETERÍAS**
CARRETERA FEDERAL MZ. 46 LT. 3 LOCAL 2, COL. EJIDAL,
C.P. 77110 PLAYA DEL CARMEN, Q.R.
TEL.: 984 267 3140

SAN LUIS POTOSÍ **FIX FERRETERÍAS**
AV. UNIVERSIDAD #1850, COL. EL PASEO, C.P. 78320,
SAN LUIS POTOSÍ, S.L.P. TEL: 444 822 4341

SINALOA **SUCURSAL CULIACÁN**
AV. JESÚS KUMATE SUR #4301, COL. HACIENDA DE LA
MORA, C.P. 80143, CULIACÁN, SIN.
TEL.: 667 173 9139 / 173 8400

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11723	CM-14N	TRUPER INDUSTRIAL

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