

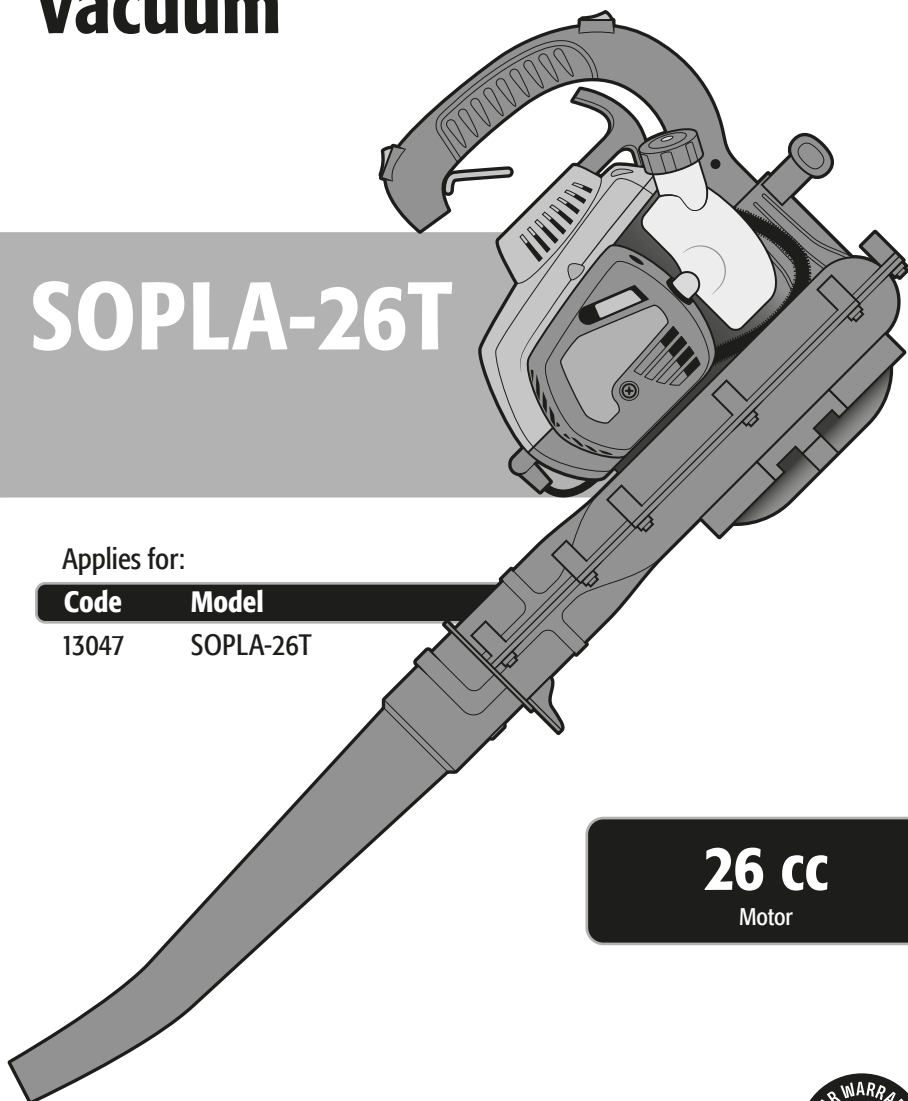
Manual

## Gas Blower / Vacuum

# SOPLA-26T

Applies for:

Code	Model
13047	SOPLA-26T



## 26 cc

Motor

**! CAUTION**



Read this Manual thoroughly  
before using the tool.



Technical Data .....	3
Fuel Specifications .....	3
 Safety Warnings for Motor Tools .....	4
 Safety Warnings for Using Blowers .....	5
Parts .....	6
Assembly and Grip .....	7
Fuel Supply .....	7
Startup .....	8
Operation .....	9
Maintenance .....	10
Accessories and spare parts .....	11
Troubleshooting .....	12
Authorized Service Centers .....	13
Warranty Policy .....	14

## CAUTION


To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.


## Use and care recommendations



 For better performance and durability, use high-octane gasoline. In Mexico, we recommend using **PREMIUM** gasoline mixed with **2-STROKE ENGINE OIL**. Using the wrong mixture can cause serious engine damage.

 4 capfuls oil +  1L Gasoline PREMIUM = **50:1** Mix

 **DO NOT** use **GASOLINE MIXTURE** that has been stored for over 15 days.

 **ALWAYS** operate your blower / vacuum at **MAXIMUM POWER** with the trigger **FULLY** tightened

 Perform periodic **MAINTENANCE** to your machine (page 10).

## SOPLA-26T

Code •	13047
Description •	Gas Blower / Vacuum
Motor •	26 cc
Power •	1 Hp
Air Speed •	180 MPH
Air Volume •	353 CFM
Maximum Motor Speed •	8 000 RPM
Idle Speed •	3 000 RPM
Fuel Tank •	15.5 oz
Weight •	9.7 lb
Duty Cycle •	30 min of rest per consumed tank. Maximum 6 hours daily

## Fuel Specifications



For better performance and durability use higher-octane gasoline. In Mexico, we suggest using PREMIUM gasoline.

- The string trimmer has an air-cooled 2-cycle motor using a mix of unleaded gasoline and high quality self-propulsion oil with fuel stabilizer specified for air-cooled two-cycle motors.
- The motor is certified to run with unleaded gasoline for vehicles with 87 or more ((R+M)/2) octane level.
- Do not use any type of gasoline premixed with oil bought in service stations such as gasoline for motorcycles.
- Do not use automotive oil or oil for 2-cycle outboard motors oil.
- The mix ratio should be 50 parts gasoline per 1 part oil (50:1 ratio). Prepare the mix in a gasoline-approved container. Always mix thoroughly before pouring in the motor tank.

**CAUTION** Do not use fuel mix stored longer than 15 days. Make small amounts of mix.

**WARNING** Never smoke near fuel, the gasoline filling up area or where the oil mix is being prepared or when operating the tool.



**WARNING** Any attempt to start the string trimmer with no oil added to the fuel mix will damage to the string trimmer.

Use TRUPER ACES-2, ACES-5 or ACES-20 oil caps\*\* to measure the mix.  
Mix 4 capfuls oil per each gasoline liter.



A wrong mix may cause the motor to throw a rod causing expensive repairs!



4 capfuls oil



Gasoline  
PREMIUM



**50:1**

Mix

To prolong the useful life of the motor use TRUPER two-cycle synthetic motor oil.

\* 1 gallon = 3.78 liter

\*\* Not included



## Motor tools safety warnings



Keep your work area clean, tidy and well lit.

**CAUTION** Cluttered and dark areas may cause accidents.



Never use the tool in explosive areas or in the presence of flammable liquids.

**DANGER** Before starting the motor keep the tool at least 30 feet away from the fill up area.



Keep children and passersby at a safe distance while operating the tool.

**WARNING** Distractions could cause losing control and cause accidents.



Avoid contact with power lines and circuits.

**DANGER** Find and avoid power lines and circuits, especially hidden wiring as well as any grounded object.



Stay alert, use care and common sense.

**CAUTION** Familiarity with the tool operation could lead to distractions. It could cause accidents.

Refrain from using the tool if tired or under the influence of drugs, alcohol or medication.

**DANGER** Being momentarily distracted while using the tool could cause severe personal injury.

Operate the tool with guards and protection devices in place and in good working condition.

**WARNING** Failure to comply with this warning is a hazard of severe personal injury.

Do not force the tool.

**CAUTION** Working within the tool's working design assures a better and safer job.



Keep the tool in a safe place and out of the reach of children.

**WARNING** Motor powered tools are dangerous to inexperienced people.



Wear proper clothes.

**WARNING** Loose clothes, jewelry or long hair could get caught in the mobile parts.



Keep hands away from rotating and/or mobile parts.

**WARNING** Failure to comply with this warning is a hazard of severe personal injury.



Do not operate the tool in enclosed areas.

**DANGER** Avoid breathing accumulated carbon monoxide, a potentially deadly odorless toxic gas.



Wear adequate protective safety accessories.

**CAUTION** Wear eye protection, dust mask, non-skid safety shoes, helmet and ear plugs. These safety gears reduce the risk of injury.



Turn off the tool before adjusting, changing accessories or storing.

**WARNING** Double check the tool switch is in the off position.

Refrain from operating the tool if the switch is not working or is not properly assembled.

**WARNING** Failure to comply with this warning is a hazard of personal injury. Immediately send it to a **TRUPER** Authorized Service Center.

Do not overreach.

**CAUTION** Good balance and support lead to better controlling the tool in unexpected situations.

Avoid the tool to unintentionally start.

**WARNING** Double-check the tool motor is off before maintenance or putting it away.



Remove brackets before turning on the tool.

**DANGER** Additional tools or vices installed in a rotating part could cause severe personal injury.

Service the tool and double-check it is in good working conditions before operating.

**CAUTION** Carefully check mobile parts, alignment and assembly. Do it periodically. Look for any damaged element or part not working properly. Repair immediately in a **TRUPER** Authorized Service Center.



Accessories.

**CAUTION** Use only accessories or spare parts indicated in this Manual or certified by **TRUPER**.

Never leave a running tool unattended.

**DANGER** Turn off and disconnect the tool after using. Set it in a safe position to avoid severe injury.

Never smoke in the proximity of fuel.

**DANGER** Do not smoke in the proximity of the fuelling area or when using the tool.



Do not touch parts with high temperatures.

The surface of the engine and the exhaust reach high temperatures during the operation of the tool.

Service and repair.

Always go to a **TRUPER** Authorized Service Center to use identical spare parts and maintain the security of the tool.


# Safety Warnings for Using Blower


# TRUPER®

• Safety is a combination of common sense, alert mind and knowledge about how the tool works.

**⚠ CAUTION** • Read the manual carefully before you start using the tool. Pay close attention to safety rules, alert symbols and danger, warning and attention labels. Also read all the stickers on the tool.

## Fuel Handling

• Never smoke where there is fuel present or the filling  area or where the oil mix is prepared or while operating the tool.

• To reduce the risk of fire or burns handle fuel with care. It is extremely flammable. 

- Prevent that gasoline or oil make contact with your skin.
- Protect your eyes to prevent gasoline or oil spills. If there is any type of accidental contact rinse immediately with clear water. If there is irritation see your physician.
- Mix and store fuel in a designated container.

**⚠ WARNING** • Mix fuel outdoors away from fire or sparks.

• Before re-fueling the tool stop the turn off the motor, set it on clear ground and wait for the motor to cool down.

**⚠ CAUTION** • Before operating the machine clean any amount of fuel that might have dripped onto the tool.

**⚠ CAUTION** • Check for fuel leaks. If any, fix the leaks before using the tool to prevent fire, injury or burns.




• Set the tool away at least 30 feet away from the filling up place before starting the motor.

• For no reason at all burn spilled fuel to get rid of it.

• For no reason at all use any fuel different from the one specified in this manual for the tool.

## Before Operating the Blower

**⚠ DANGER** • Never run the tool when tired, sick or under the effects of drugs, alcohol or prescription medicine.

• Wear adequate clothes to operate the tool: tight clothes, thick trousers non-skid safety boots, heavy-duty protecting gloves and safety eyeglasses with side protection under ANSI Z87.1 Standard.   

**⚠ WARNING** • Remove any accessory or loose clothes that could get caught inside the motor. Fix long hair so that it stays at shoulder level.

• Double check the tool is in perfect conditions. Do not start the machine if misadjusted or not fully assembled preventing it to work properly, or if the fuel tank shows leaks or loose screws.

• Make sure the tool is clean, dry and free of oil or fuel.

• Double check the work area is open and well ventilated.

• In extreme weather check, there is no ice or condensation in the tool.

• Make sure visibility and light conditions are adequate to clearly watch the job. Otherwise do not use the tool.

## When Operating the Blower

• Make sure the pipes are not pointing towards people or animals before starting the motor.

**⚠ WARNING** • Hold the blower correctly and keep both feet firmly supported on the ground.

• Keep your full body away from the muffler. Otherwise it can produce severe burns.

• Keep the tool away from flammable material.

• Do not carry out adjustments to the tool with the motor running.

• Stay alert to any type of hazards. The noise of the tool could prevent you to notice dangerous situations.

## After Operating the Blower

**⚠ CAUTION** • Always carry the tool with the motor off and the muffler away from your body. Before putting it up into a vehicle empty the fuel tank.

**⚠ WARNING** • Set the motor off before resting the tool. DO NOT leave the motor running unattended.

Allow it to cool down before storing the tool.

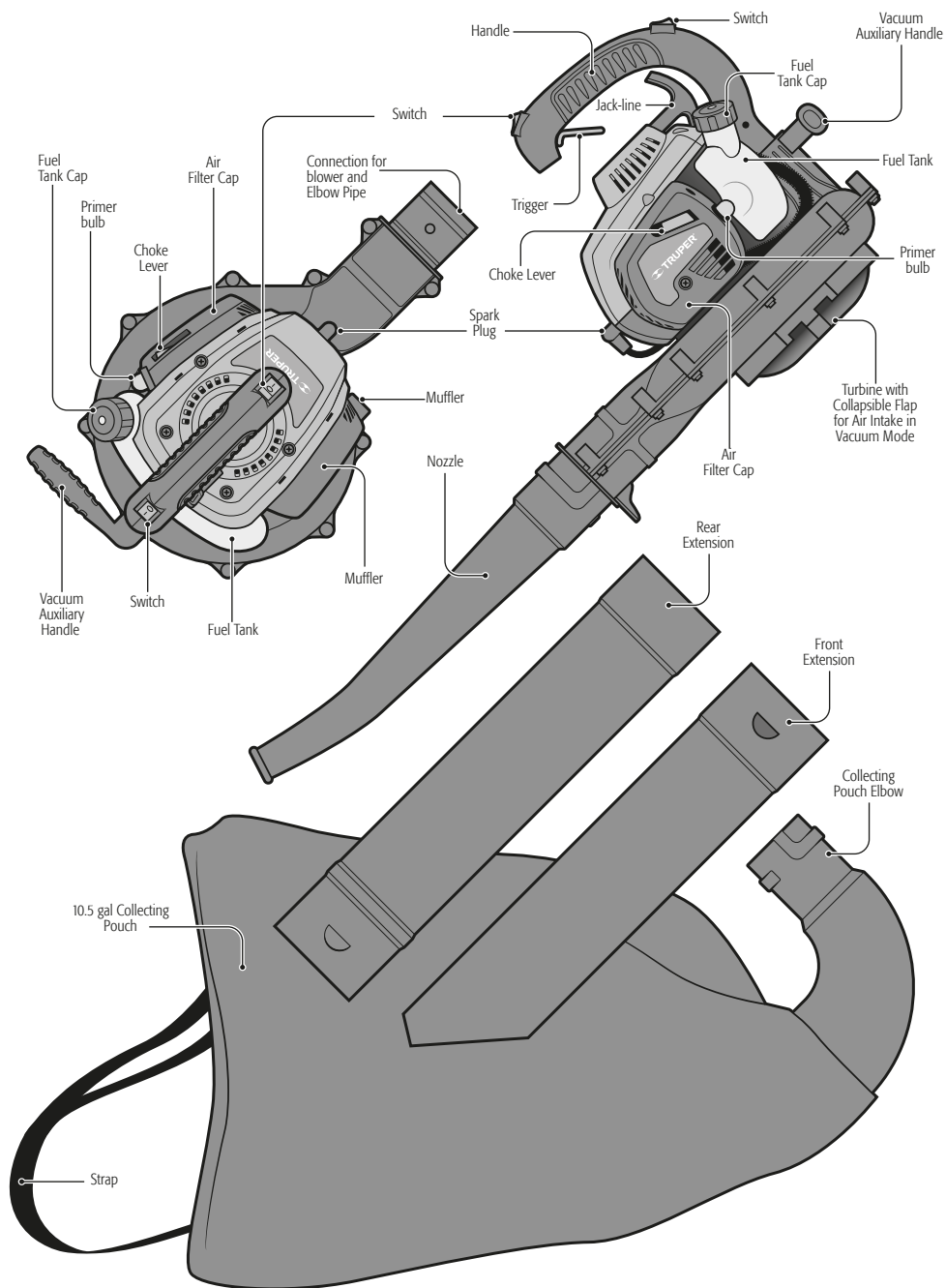
**⚠ CAUTION** • Service and repairs to the tool shall only be carried out by highly trained staff.

## Assembly Recommendations

**⚠ WARNING** • In the event that some parts are missing do not start the tool until replacing them. Otherwise the user may suffer severe personal injuries.

**⚠ WARNING** • Do not try to modify the tool or manufacture accessories not recommended for the tool. Otherwise the user may be hurt making the warranty void.

**⚠ WARNING** • When gaining access to mobile parts disconnect the spark plug cable in the motor to prevent an accidental startup that causes severe injuries to the user.

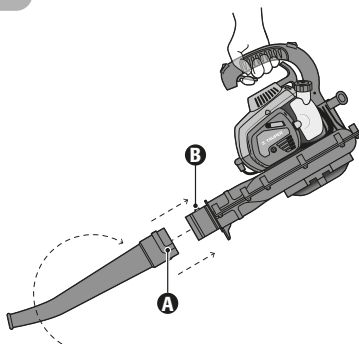


# Assembly and Grip

# TRUPER®

## Blower Mode

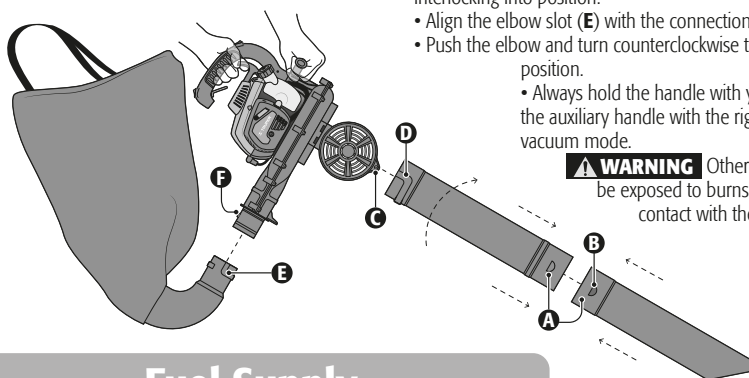
- Align the nozzle slot (A) with the connection pinion shaft (B).
- Push the nozzle as indicated with the arrows and turn it counterclockwise to lock it into position.
- The machine while in blower mode shall be held by the handle, either right-handed or left-handed.



## Vacuum Mode

- To join the vacuuming extensions, align the rear extension slot with the rear extension notch (A).
- Push the extensions following the arrows direction until the pinion shaft in the rear extension is locked in the notch (B).
- Using a screwdriver, loosen the screw in the collapsible flap (C).
- Open the collapsible flap and align the slot in the rear extension (D) with the pinion shaft in the turbine housing.
- Push the extension and turn in a clockwise direction until interlocking into position.
- Align the elbow slot (E) with the connection pinion shaft (F).
- Push the elbow and turn counterclockwise to lock it into position.
- Always hold the handle with your left hand and the auxiliary handle with the right hand while in vacuum mode.

**⚠ WARNING** Otherwise, your body will be exposed to burns when making contact with the motor exhaust.

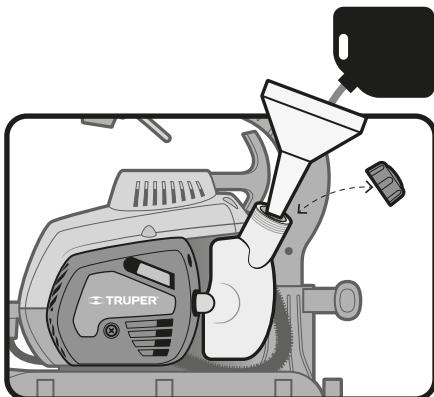


## Fuel Supply

### Fuel Supply

- Follow the safety standards for fuel handling (page 5).
- Clean the surface around the fuel tank cap to avoid contamination.
- Slowly loosen the fuel tank cap.
- Using care to prevent spills, pour the fuel mix into the tank. **⚠ CAUTION** Follow the fuel specifications (page 3).
- Immediately set back the fuel tank cap and hand tighten.
- Clean all the spilled fuel.

**⚠ CAUTION** When the motor is new, smoke emissions are a normal occurrence after being used for the first time .



## Startup with a Cold Motor

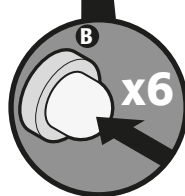
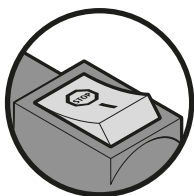
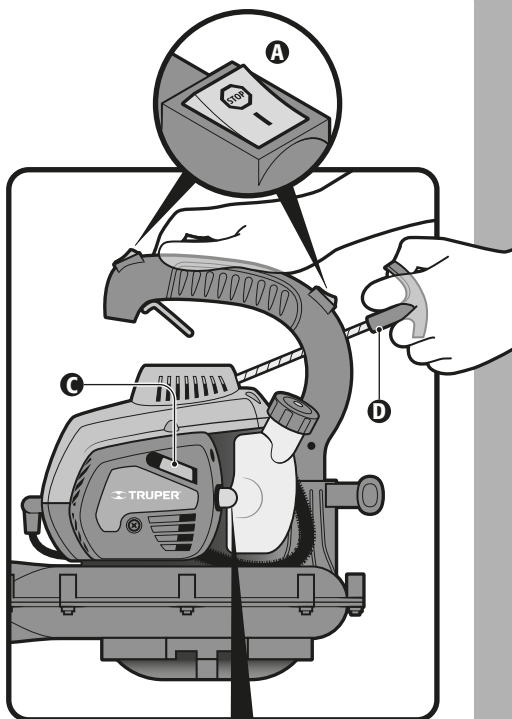
- The blower shall be placed on a flat and clean surface.
- Set the two handle switches (A) in the On position (I).
- Press the primer bulb 6 times (B). Fuel shall be visible inside the primer bulb. Otherwise, keep on pressing the primer bulb until fuel can be seen inside the bulb.
- Move the starter choke lever (C) into the "I ↘ | Start" position.
- Lightly pull the jack-line (D) until feeling resistance. Pull quickly 3 or 4 times. Usually, the motor will not start in this step.
- Move the starter choke lever into the "I ↑ | Run" position. Pull the jack line one more time to start the motor.

## Startup with a Hot Motor

- The blower shall be placed on a flat and clean surface.
- Set the two handle switches (A) in the On position (I).
- Set the starter choke into the "I ↑ | Run" position.
- Pull the jack-line until the motor starts.

## Turning Off

- Press any of the switches into the (STOP) position to stop the motor.



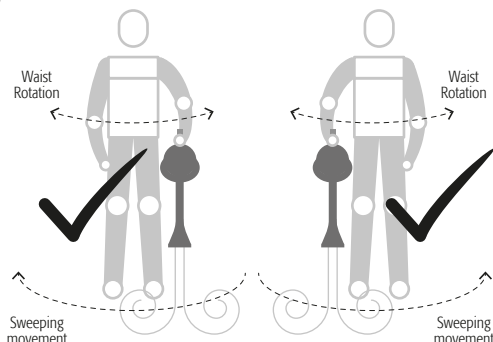


## Blower Mode

- Double check your body's weight is distributed through both feet.
- Keep the nozzle close to the ground.

**⚠ WARNING** • Do not point the pipe towards people or animals. Otherwise severe injuries may occur.

- Press the trigger to start the air coming out through the blowing pipe.
- Using a balancing movement rotate your waist keeping the nozzle close to the ground. Start sweeping leaves or residues.



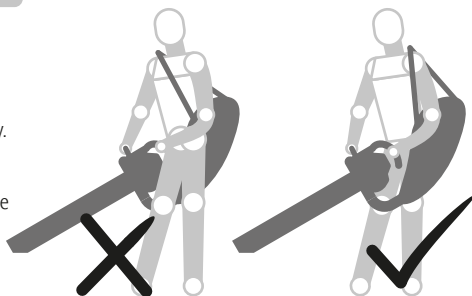
## Vacuum Mode

- Double check your body's weight is distributed through both feet.
- Set the collecting pouch strap over your left shoulder. Do not set it through your chest to be able to quickly remove the machine and the pouch in case of emergency.
- Hold the handle with your left hand and the auxiliary handle with your right hand.

**⚠ WARNING** • Do not point the pipe towards people or animals. Otherwise severe injuries may occur.

- Press the trigger to start vacuuming.
- Using a balancing movement rotate your waist keeping the nozzle close to the ground. Start sweeping leaves or residues.

**⚠ WARNING** • Do not hold the tool any way different than the one indicated in this instructions manual. Otherwise, your body is exposed to burns when making contact with the motor or muffler while working.



- Before inspecting, cleaning or servicing the tool turn the motor off, wait for all the mobile parts to stop, disconnect the spark plug cable and set it away from the spark plug. Otherwise, the operator may suffer severe burns and / or damage the tool.

## Air Filter Cleaning

- Adjust the choke lever into the "Start" position.
- Remove the air filter cap using tools to remove the screws.
- Using compressed air or a brush, eliminate as much dirt or sawdust as possible, away from the area uncovered when removing the motor housing.
- Remove the air filter.
- Depending on how long the machine is used, you may clean the filter by superficially tapping it lightly against a flat and smooth surface to displace most of the sawdust and dust.
- You may also use compressed air on both sides of the filter to blow away dirt.
- For a more thorough cleansing clean the air filter in soapy water. Rinse and let it dry completely before installing it back into the tool.
- If using compressed air to dry it, blow on both sides of the filter.
- Set back the filter. Verify it is flush in place.

## General Cleaning

- Using a brush or compressed air, clean and clear the ventilation slots from the starter unit when necessary.
- Likewise, clean periodically the motor cylinder and fan blades to remove debris. Otherwise the motor may get damaged due to overheating.
- Depending on the type of fuel and oil used, or the particular working conditions, the exhaust pipe and muffler orifices may get obstructed with carbon deposits. If the tool shows some power loss it may be necessary to eliminate those deposits to restore performance. Take the tool to a TRUPER Authorized Service Center to carry out this type of service.

## Debris Collecting Pouch

- **CAUTION** When the debris pouch is full, the suction capacity of the machine decreases considerably. Once the pouch is full, empty the collecting pouch before you continue using the tool.
- Remove the collecting pouch from its connection. Use the steps opposite from assembly.
- Empty the pouch contents and turn the pouch inside-out to clean it using a brush.
- For a more thorough cleaning remove the pouch from the elbow pipe loosening the hook fastener and loop. Clean the pouch using water and mild soap. Let it dry completely before using or storing.

## Spark Plug Replacement

- The motor runs with a Champion RCJ-6Y spark plug or Torch L8RTC with 0.025" electrode gap. Replace every year with an identical spark plug.
- Using a spark plug wrench turn left to loosen the worn spark plug. Remove it.
- Insert the new spark plug and tighten by hand. Then, give it half-a-turn using the wrench.
- **CAUTION** Use care not to damage the spark plug thread, otherwise the motor gets seriously damaged.

## Muffler and Exhaust Cleaning

- Dependent of type of fuel, amount of oil used and / or conditions, the muffler and exhaust can get clogged with carbon deposits. If the tool shows loss of power, those deposits shall need to be removed to improve performance. Go to a TRUPER Authorized Service Center to carry out the service.
- The muffler is built with a spark-arrest screen inside the muffler. After long periods of use the screen gets dirty and the muffler needs replacement. Go to a TRUPER Authorized Service Center to carry out the replacement.

## Tool Storage

When the tool is stored one month or longer consider the following:






- Drain the fuel tank contents into a gasoline designated container. All the remaining fuel shall be re-used in other equipment using 2-stroke motors with 50:1 ratio.
- Run the motor until burning the rest of the fuel and it off. This way all residual fuel will be eliminated and will prevent gum deposit build up that damages the fuel system.
- Clean the tool thoroughly.
- Store the unit in a ventilated area, away from corrosive agents such as garden chemical products or de-icing salt. Keep it away from the reach of children.
- Obey all the government regulations concerning fuel handling and management.

## Regular Maintenance Table

		Before each use	After each use	Every 25 hours of use	Every 50 hours of use	Every 150 hours of use
Complete machine	Visual inspection (general condition, wear leaks)	✓				
	Clean		✓			
Handle	Check functioning	✓				
Air filter	Clean			✓		
	Replace*					✓
Fuel tank filter	Check				✓	
	Replace filter*					✓
Fuel tank	Clean				✓	
Carburetor	Stable speed while empty				✓	
	Carburize*					✓
Spark plug	Adjust gap between electrodes*				✓	
	Replace					✓
Exhaust	Substitute*				✓	
						✓

\*TRUPER Authorized Service Center

## Accessories and spare parts

	19306	BOQ-SOPLA-26T	Nozzle
	19307	EXD-SOPLA-26T	Front extension
	19308	EXT-SOPLA-26T	Rear extension
	19309	BOL-SOPLA-26T	Collection bag
	101936	CB-SOPLA-26T	Carburetor

Problem

Cause

Solution

The motor does not start.

- There is no spark.
  - Check the spark. Remove the motor cover. Remove the spark plug from the cylinder. Connect the spark plug cable and set it on top of the motor cylinder with its metal part touching the cylinder. Pull the starter and watch the spark in the spark plug electrode. If there is no spark, repeat the test with a new spark plug.
- There is no fuel.
  - Press the primer bulb until the fuel is visible in the primer bulb. If no fuel is showing it means that the fuel supply primary system is blocked. Contact a TRUPER Authorized Service Center. If the primer bulb fills with fuel, it means the motor is choked.
- The motor is choked.
  - With the switch off, remove the spark plug. Move the choke lever upwards and pull the starter handle 15 to 20 times to eliminate the fuel excess in the motor. Clean the spark plug and reinstall. Follow the normal starting procedure (consult page 8). If the motor does not start, move the choke lever downwards and repeat the starting procedure. If the motor is still not running, repeat the procedure but this time using a new spark plug.
- The starter jack is pulling with more difficulty than when new.
  - Take the tool to a TRUPER Authorized Service Center.

The motor starts but it is not accelerating.

- The motor needs a few minutes to warm up.
  - Allow the motor to warm up completely. If the motor is not accelerating after three minutes contact your TRUPER Authorized Service Center.

The motor starts, but it only runs at high speed with the choke at half position.

- Carburetor needs adjustment.
  - Take the tool to a TRUPER Authorized Service Center.
- Check the oil / fuel mix.
  - Use new fuel and the right oil mix for two-cycle.

The motor is not gaining full speed and has too much smoke emissions.

- The air filter is dirty.
  - Clean the air filter. See page 10.
- The anti spark guard screen is dirty.
  - Clean the anti spark guard screen. See page 10.

The motor starts, works but it has no idle speed.

- The idle screw in the carburetor needs to be adjustment.
  - Turn the idle screw clockwise to increase speed.

In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800-018-7873** to get information about the nearest Service Center.

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C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808

**CHIASPAS** **FIX FERRETERÍAS**  
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TEL.: 314 332 1986 / 332 8013

**DURANGO** **TORNILLOS ÁGUILA, S.A. DE C.V.**  
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,  
DGO. TEL.: 618 817 1946 / 618 818 2844

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JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257  
TEL.: 761 782 9101 EXT. 5728 Y 5102

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**GUERRERO** **CENTRO DE SERVICIO ECLIPSE**  
CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010,  
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