



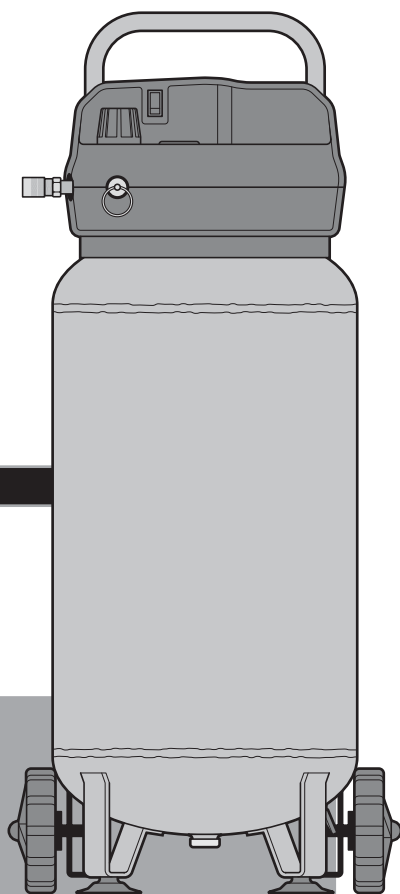
Manual

# Oil - Free Air Compressor

**116 PSI**  
Pressure

Applies for:

Code	Model
13847	COMP-50S



## COMP-50S



Read the user's manual thoroughly  
before operating this tool.



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## **CAUTION**

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

## Use and care recommendations



**NEVER EXCEED** the maximum pressure rating (PSI) of the tool or accessory being worked on.



**ASSEMBLE** the wheels and front support to keep the compressor level.




Perform periodic **MAINTENANCE** to your machine (page 8).

## COMP-50S

Code •	13847		
Description •	Oil-free air compressor		
Voltage •	127 V~	Frequency •	60 Hz
Current •	10 A	Motor Power •	2 Hp
Measurements •	14.1" x 34.6"	Weight •	50.9 lb
Air Connections •	1/4" fast coupling		
Maximum Pressure Operation •	116 PSI		
Air Flow •	4 CFM - 40 PSI 2.7 CFM - 90 PSI		
Tank Capacity •	13.2 gal		
Conductors •	16 AWG x 3C with 221 °F insulation temperature		
Insulation •	Class I	IP Grade •	IP20

Power Cord Grips used in this product: Type "Y".  
Tool Build Quality: Basic insulation  
Thermal insulation on motor winding: Class F

**⚠ WARNING** Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a  **TRUPER** Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

**⚠ WARNING** Before gaining access to the terminals all power sources should be disconnected.

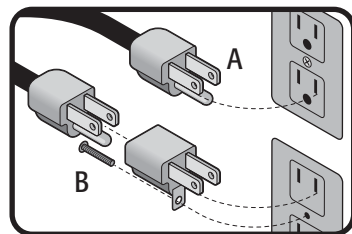


## Power Requirements

**⚠ WARNING** The equipment shall be grounded while in use to prevent an electric shock.

- Connect plug into a properly grounded contact or outlet as shown in example **A**. Not all contacts or outlets are properly grounded. If not sure, contact with a certified electrician.
- If the outlet you want to use with the equipment has two poles (2 orifices), FOR ANY REASON AT ALL DO NOT REMOVE OR ALTER THE PLUG'S EARTH TERMINAL. Use a temporary adapter as shown in example **B** and always connect the earth conductor's lug as indicated.


**⚠ CAUTION** When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.



Ampere Capacity	Number of Conductors	Extension Gauge	
		From 6 ft to 49 ft	Higher than 49 ft
From 0 A and up to 10 A	3 (one grounded)	18 AWG	16 AWG
From 10 A and up to 13 A		16 AWG	14 AWG
From 13 A and up to 15 A		14 AWG	12 AWG
From 15 A and up to 20 A		8 AWG	6 AWG

\* It is safe to use only if the extensions have a built-in artifact for over current protection.

AWG = American Wire Gauge. Reference: NMX-J-195-ANCE

**⚠ WARNING** When operating power tools outdoors, use a  **VOLTTECK** grounded extension cable labeled "For Outdoors Use". These extensions are especially designed for operating outdoors and reduce the risk of electric shock.

**⚠ WARNING** All the cabling, power connections and the ground connection of the system shall be in compliance with the Mexican Official Standard **NORMA OFICIAL MEXICANA NOM-001-SEDE, INSTALACIONES ELÉCTRICAS (UTILIZACIÓN)** or with the local codes and municipal by-laws.



# General Power Tools Safety Warnings



**⚠ WARNING! Read carefully all safety warnings and instructions listed below.** Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

## Work area

**Keep your work area clean, and well lit.**

Cluttered and dark areas may cause accidents.



**Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.**

Sparks generated by power tools may ignite the flammable material.



**Keep children and bystanders at a safe distance while operating the tool.**

Distractions may cause losing control.



## Electrical Safety

**The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.**

Modified plugs and different power outlets increase the risk of electric shock.



**Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.**

The risk of electric shock increases if your body is grounded.

**Do not expose the tool to rain or wet conditions.**

Water entering into the tool increases the risk of electric shock.

**Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.**

Damaged or entangled cords increase the risk of electric shock.

**When operating a tool outdoors, use an extension cord suitable for outdoor use.**

Using an adequate outdoor extension cord reduces the risk of electric shock.

**If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.**

Using a GFCI reduces the risk of electric shock.

## Personal safety

**Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.**

A moment of distraction while operating the tool may result in personal injury.

**Use personal protective equipment. Always wear eye protection.**

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



**Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.**

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

**Remove any wrench or vice before turning the power tool on.**

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

**Do not overreach. Keep proper footing and balance at all times.**

This enables a better control on the tool during unexpected situations.

**Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.**

Loose clothes or long hair may get caught in moving parts.



**If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.**

Using these devices reduce dust-related risks.

## Power Tools Use and Care

**Do not force the tool. Use the adequate tool for your application.**

The correct tool delivers a better and safer job at the rate for which it was designed.



**Do not use the tool if the switch is not working properly.**

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

**Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.**

These measures reduce the risk of accidentally starting the tool.

**Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.**

Power tools are dangerous in the hands of untrained users.



**Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.**

Most accidents are caused due to poor maintenance to the tools.



**Keep the cutting accessories sharp and clean.**

Cutting accessories in good working conditions are less likely to bind and are easier to control.

**Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.**

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

## Service

**Repair the tool in a  TRUPER Authorized Service Center using only identical spare parts.**

This will ensure that the safety of the power tool is maintained.

**Children or people with reduced physical, sensory or mental capabilities shall not operate the tool, neither inexperienced people or without knowledge in the use of the tool, unless supervised by a person responsible of their safety or if receiving previous instructions about the tool operation.**

Children shall be kept under supervision to double-check they will not play with the tool. Tight supervision shall be used with children or disabled persons to prevent from using or being close to any household tool.



# Safety Warnings for Using Air Compressors



## Before using the compressor

**⚠ CAUTION** • The equipment, when operated, may be an ignition source. Keep the equipment away at least 18 ft away from explosive vapors like gasoline or other solvents. Always operate the equipment in a well-ventilated area. Do not operate in enclosed areas. Do not smoke while spraying. Do not spray in flammable environments. Keep the compressor as far away as possible from the spraying area.


**⚠ CAUTION** • Solvents like trichloroethane and methylene chloride may have a chemical reaction with the aluminum used in the paint spraying guns, paint pumps, etc., and may cause an explosion. If using those solvents, use only stainless-steel spraying equipment. This will not affect the air compressor but may affect the equipment being used.

**⚠ DANGER** • For any reason, do not carry out welding jobs in the compressor air tank because it creates a very dangerous situation. If carrying out a welding job in the tank, the Warranty is void.

**⚠ DANGER** • When raining or in wet surfaces, never use the compressor outdoors. Danger of electric discharge.

**⚠ CAUTION** • Check the maximum pressure specified by the manufacturer for pneumatic tools and accessories. The compressor outlet pressure shall be regulated so that in never exceeds the maximum specified pressure.

• Keep in place the labels and nameplates. They have important safety information. If the labels or nameplates cannot be read or are missing, contact a

 **TRUPER** Authorized Service Center to get spares.

**⚠ CAUTION** • For any reason, do not modify the compressor or the release valve. Doing it will make the Warranty void. Those parts are factory adjusted for this unit maximum pressure.

**⚠ CAUTION** • Double check all the labels in the paint or toxic materials you will spray. Follow the safety instructions. Wear a breathing mask if there is a possibility of inhaling the material sprayed. Read the breathing mask instructions to make sure it delivers the adequate protection.

**⚠ CAUTION** • Always wear safety eyeglasses when using an air compressor.

• To allow a better cooling ventilation, the compressor shall be kept 12" minimum distance away from the closest wall and in a well-ventilated area.

• The environment temperature recommended for the compressor operation es from 32 °F to 95 °F

## While operating the compressor

**⚠ CAUTION** • Do not aim the nozzles, sprinklers or the air jet towards people or animals.

**⚠ WARNING** • Never inhale the compressed air directly from the air compressor. It is not adequate as breathing air.

**⚠ WARNING** • Do not adjust the regulator above the maximum pressure marked in the accessory. Otherwise, the compressor may burst.

• Operate the compressor on a perfectly level surface.

• Keep the compressor well ventilated. Do not cover it while its running.


**⚠ CAUTION** • The compressor gets hot while running. Do not touch it or allow children get close during or immediately after using it. Do not user it without the motor cover. Work away from flammable objects or liquids.

• The air hose components may get hot during use. Leave them to cool down before disconnecting.

• Do not use the air hose to move the compressor.

• Do not leave the compressor connected to the power supply if not taking care of it during long periods of time. Disconnect the tool after working with it.

• Using accessories not recommended by

 **TRUPER** may result in personal injuries.

• Under the cover, high temperatures are produced, and there are moving parts. To prevent burns or other type of injuries, do not operate without having the cover in place. Give the compressor cooling-down time before handling or servicing.

• Do not release any of the connections when the tank is under pressure.

## After using the compressor

• Remember, the unit starts automatically. Always turn OFF the compressor. Remove the plug from the power supply. Purge and release all the pressure from the system before servicing or when not in use.

• Periodically drain humidity from the tank. A clean and dry tank will help with corrosion.

• Pull the pressure release valve ring daily to make sure it works correctly and to remove from the valve any obstruction.

• If transporting the compressor, fasten in adequately. Release the tank pressure before transporting.

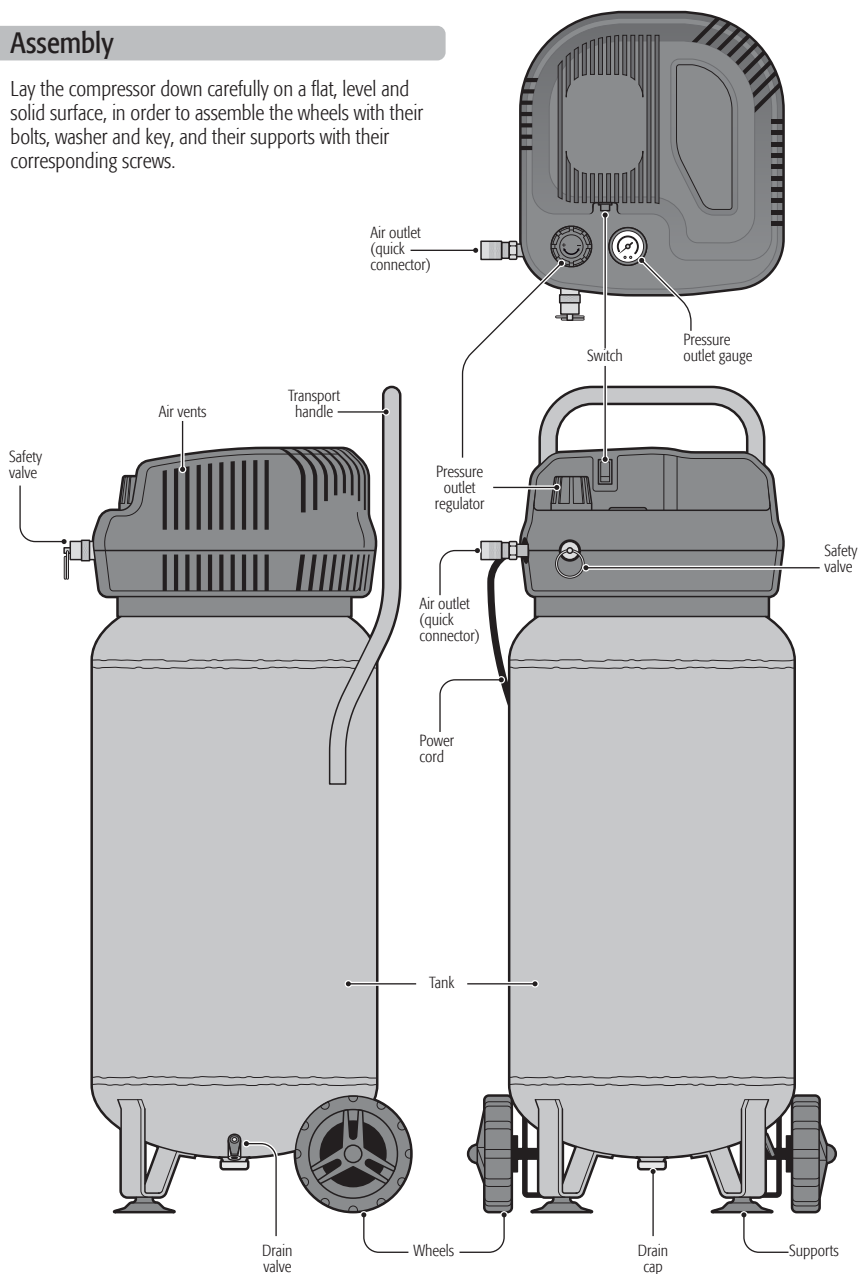
• Protect the air hose and electric cable to detect weak or worn out points. Replace if necessary.



• The air compressor is useful to supply energy for pneumatic tools, as versatile as power tools. It can be used for drilling, screwing, hammering, riveting, stapling, chiseling, polishing, blasting, cleaning, painting, etc.

## Assembly

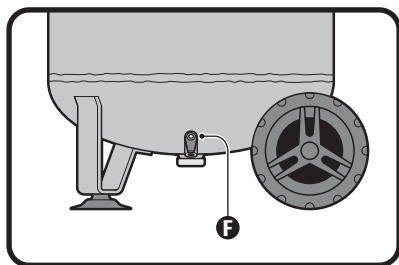
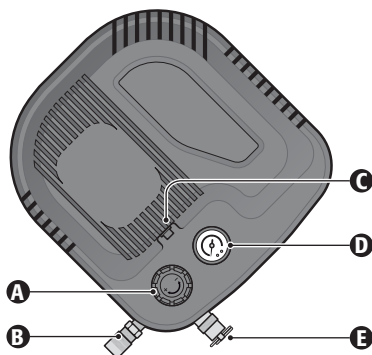
Lay the compressor down carefully on a flat, level and solid surface, in order to assemble the wheels with their bolts, washer and key, and their supports with their corresponding screws.



## Turning ON and operation

**⚠ CAUTION** • Before operating the compressor, set it in a flat, level and solid surface, good ventilation and away of flammable object, for example, curtains or drapes. Leave 12" free space around the compressor to allow air to circulate.

- Turn the regulator (A) completely in a counterclockwise direction to close the air flow.
- Connect the air hose to the air outlet (B).
- Press the ON / OFF switch (C) into the OFF (O) position.
- Connect the power cable.
- Turn ON the equipment pressing the ON / OFF switch into ON (I) position. Let the compressor run until reaching the pressure of the automatic switch off.
- Set the pneumatic tool in the end of the hose.
- Turn the regulator until the gauge (D) indicates the adequate pressure for the pneumatic tool. Operate following the tool instructions.
- As the air in the tank empties, due to the use of the pneumatic tool, the compressor reboots automatically to keep the preset pressure. When the tool is used continuously, the compressor will have automatic ON / OFF cycles.



## Turning OFF and storage

- Turn OFF the compressor pressing the ON / OFF switch into the OFF (O) position.
- Disconnect the power cable and tangle it in the handle to prevent damage when not in use.

**⚠ CAUTION** Never disconnect the compressor from the power supply to turn it OFF. If the power supply is accidentally interrupted, do not forget to press the switch OFF so the compressor is correctly turned off.

- Wear safety eyeglasses. Release the pressure from the tank pulling the safety valve ring (E). Use your other hand to divert the burst of air passing in your face.
- Drain the condensation in the tank opening the drain valve in the bottom of the tank (F). Pressure in the tank shall be below 68,9 kPa (10 PSI) when the tank drains.
- Disconnect the air hose from the compressor and leave the end open and hanging to drain condensation.
- The compressor and the hose shall be stored in a fresh and dry place.

## Humidity in the compressed air

- Humidity inside the tank can get condensed and produce droplets of water that get expelled with the compressed air. When humidity in the environment is high or when the compressor is used continuously during long periods of time, drain the tank constantly and install a humidity filter in the air hose, as close to the pneumatic tool or air gun as possible.

## Cleaning and care

- Disconnect the equipment from the power supply and release all the pressure from the system before trying to install, servicing, relocate or carry out maintenance.
- Always have the vents clean and free of obstructions to guarantee an adequate motor cooling.
- Inspect regularly all the mounting screws and double check for tightness. If any of the screws is loose, tighten immediately.

## Safety valve

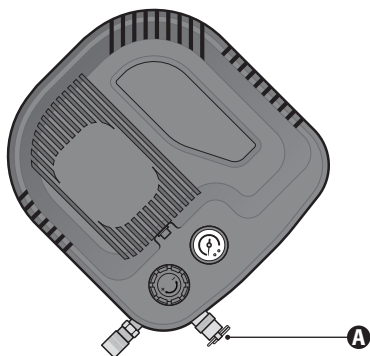
- Check the safety valve before each use.
- Wear safety eyeglasses.
- Turn ON the compressor and allow the tank to fill.
- When the compressor shuts OFF automatically, press the ON / OFF switch into the OFF position (O).
- Pull the safety valve ring a few seconds to release air. ALWAYS put your face away from the air stream. Release the ring.
- If air is leaking before releasing the ring, DO NOT use the compressor and go to a  **TRUPER** Authorized Service Center to replace the safety valve.



**⚠ DANGER** • Using the compressor with a valve in bad repair may result in death or severe body injuries.

## Air filter

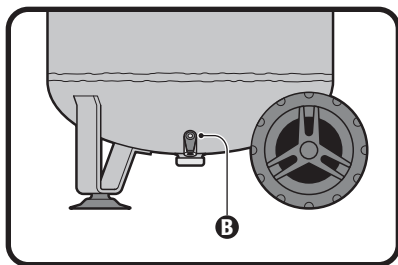
- Check the air filter frequently. Double check it is clean.
- To service the filter, remove the filter cover.
- Remove the filter and clean the sponge or filter with hot and soapy water (paper filters cannot be washed). Rinse and let dry.
- Replace the air filters if not possible to wash.
- Set the filter back in the housing base and set the cover.




## Maintenance

- After each use, disconnect the compressor and release the air pressure from the tank by pulling the safety valve ring (A).






After releasing all pressure, open the drain valve (B) to remove the water stored in the tank by condensation.



## Service

- Any other service or repair to the compressor shall be carried out in a  **TRUPER** Authorized Service Center. Service and maintenance carry out by non-certified people may cause personal injuries and make the Warranty void.



Problem	Cause	Solution
The motor is not working.	<ul style="list-style-type: none"> <li>• There is no power.</li> <li>• Blown fuse.</li> <li>• Thermal switch activated.</li> <li>• Pressure switch is failing.</li> </ul>	<ul style="list-style-type: none"> <li>• Make sure the power cable is connected. Check the fuse – circuit breaker.</li> <li>• Replace the blown fuse.</li> <li>• Turn OFF the compressor and wait a couple of seconds to let the thermal switch to recover. Later turn ON the compressor.</li> <li>• Go to a  <b>TRUPER</b> Authorized Service Center.</li> </ul>
The motor buzzes but is not working or works slowly.	<ul style="list-style-type: none"> <li>• Voltage drops.</li> <li>• Motor wiring in short or open.</li> <li>• Faulty check valve or pressure switch.</li> <li>• Compressed air in the cylinder.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the voltmeter. Minimum voltage shall be 115 V ~</li> <li>• Go to a  <b>TRUPER</b> Authorized Service Center.</li> <li>• Go to a  <b>TRUPER</b> Authorized Service Center.</li> <li>• Press the switch 15 seconds into the OFF position, Then, lift to the ON position.</li> </ul>
Fuses blow. The circuit switch shoots repeatedly.	<ul style="list-style-type: none"> <li>• Wrong capacity in the fuse, overloaded circuit.</li> <li>• Faulty check valve or pressure switch.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the right fuse is being used. Use a fuse with time delay. Disconnect other appliances in the same circuit. Operate the compressor using an independent circuit.</li> <li>• Go to a  <b>TRUPER</b> Authorized Service Center.</li> </ul>
The thermal overload protection causes interruptions repeatedly.	<ul style="list-style-type: none"> <li>• Voltage drops.</li> <li>• Clogged air filter.</li> <li>• Lack of adequate ventilation.</li> <li>• Environment temperature is too high.</li> </ul>	<ul style="list-style-type: none"> <li>• Check the voltmeter. Minimum voltage shall be 115 V~</li> <li>• Clean the air filter.</li> <li>• Move the compressor into an area with adequate ventilation.</li> <li>• Move the compressor into an area with adequate ventilation.</li> </ul>
Tank pressure drops when the motor stops.	<ul style="list-style-type: none"> <li>• Loose connections (couplings, pipes, etc.).</li> <li>• Drain valve is open.</li> <li>• Leaks in the check valve.</li> </ul>	<ul style="list-style-type: none"> <li>• Check to detect air leaks. Use sealing tape in all the leaky connections.</li> <li>• Tighten the drain valve.</li> <li>• Disassemble the check valve. Clean or replace it.</li> </ul> <p><b>⚠ DANGER</b> DO NOT DISASSEMBLE THE CHECK VALVE WHEN THERE IS AIR IN THE VALVE. FIRST, PURGE THE TANK TO RELEASE ALL THE PRESSURE.</p>
Excessive humidity it the discharge air.	<ul style="list-style-type: none"> <li>• Water in excess in the tank.</li> <li>• High humidity.</li> <li>• Admission filter is clogged.</li> </ul>	<ul style="list-style-type: none"> <li>• Drain the tank opening the drain valve.</li> <li>• Move the compressor into an area with less humidity. Use a filter in the air piping.</li> <li>• Clean or replace the filter.</li> </ul>
The motor operates continuously without stopping.	<ul style="list-style-type: none"> <li>• The pressure switch is failing.</li> <li>• Excessive air use.</li> <li>• Drain valve open</li> </ul>	<ul style="list-style-type: none"> <li>• Go to a  <b>TRUPER</b> Authorized Service Center to replace the pressure switch.</li> <li>• The compressor is not big enough to satisfy the CFM requirements of the pneumatic tool you are using.</li> <li>• Make sure the drain valve is completely closed</li> </ul>
The compressor vibrates.	<ul style="list-style-type: none"> <li>• Loose mounting knobs.</li> <li>• The tank rubber base is not installed or is worn.</li> </ul>	<ul style="list-style-type: none"> <li>• Tighten all the knobs and screws.</li> <li>• Install or replace the rubber base.</li> </ul>
Air outlet is lower than normal.	<ul style="list-style-type: none"> <li>• The drain valve is open.</li> <li>• The admission filter is dirty.</li> <li>• Leaks in one connection.</li> </ul>	<ul style="list-style-type: none"> <li>• Tighten the drain valve.</li> <li>• Clean or replace the admission filter.</li> <li>• Tighten the connections. Check to detect leaks. Replace damaged or broken hoses.</li> </ul>



In the event of any problem contacting a Truper Authorized Service Center, please see our webpage [www.truper.com](http://www.truper.com) to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

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**CHIAPAS** **FIX FERRETERÍAS**  
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