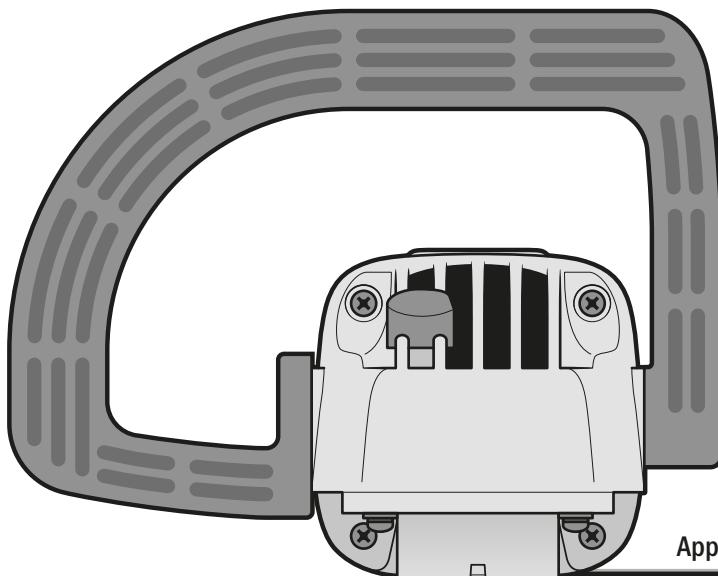


Manual

# Variable speed polisher

10 A  
Motor

7"  
Diameter



Applies for

**Code**      **Model**

16626      PULA-7A3



## PULA-7A3

 **CAUTION**



Read this manual thoroughly  
before using the tool.

3  
- YEAR WARRANTY -  
- YEAR WARRANTY -

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**CAUTION**

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary and to avoid hazards or fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.

## Use and care recommendations

**RESPECT THE WORK CYCLES.**

30 min of work per 15 min of rest. Maximum 3 hours daily.



**AVOID** using the cord to move, lift or disconnect the tool.



**ALWAYS** use the auxiliary handle or the "D" handle when operating the machine.



**DO NOT** press the lock button while the bonnet is in motion.



**AVOID** pressing down on the surface with the polisher. Let the movement of the bonnet do the work instead.



Keep the tool's ventilation slots **CLEAN**.



**Perform regular MAINTENANCE** on your machine (page 9).

## PULA-7A3

<b>Code</b>	•	16626
<b>Description</b>	•	Variable speed polisher
<b>Diameter</b>	•	7"
<b>Voltage</b>	•	127 V~
<b>Frequency</b>	•	60 Hz
<b>Current</b>	•	10 A
<b>Power</b>	•	1 200 W
<b>Speed</b>	•	600 RPM - 3 300 RPM
<b>Duty cycle</b>	•	30 min of work per 15 min of rest. Maximum 3 hours daily.
<b>Conductors</b>	•	16 AWG x 2C with insulating temperature of 221 °F
<b>Insulation</b>	•	Class II
		<b>Shaft threaded</b> • M14 X 2
		<b>Grade IP</b> • IP20

Power Cord Grips used in this product: Type Y.  
Tool Build Quality: Reinforced insulation.  
Thermal insulation on motor winding: Class B

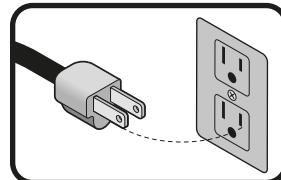
**⚠ WARNING** Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a TRUPER Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

**⚠ WARNING** Before gaining access to the terminals all power sources should be disconnected.



## Power requirements

**⚠ WARNING** Tools with double insulation and reinforced insulation eliminate the need of a grounded power cord with three prongs or a grounded power connection.



**⚠ WARNING** When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.

Ampere capacity	Number of conductors	Extension gauge from 5.9 ft to 49 ft	Extension gauge higher than 49 ft
from 0 A to 10 A		18 AWG (*)	16 AWG
from 10 A to 13 A		16 AWG	14 AWG
from 13 A to 15 A	3 (one to ground)	14 AWG	12 AWG
from 15 A to 20 A		8 AWG	6 AWG

\*You may use extension cords, provided they have an overcurrent protection device.  
AWG = American Wire Gauge (Reference: NMX-J-195-ANCE).

**⚠ WARNING** When operating power tools outdoors, use a grounded extension cable labeled "For Outdoors Use". These extensions are specially designed for operating outdoors and reduce the risk of electric shock.





**⚠ WARNING! Read carefully all safety warnings and instructions listed below.** Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

### Work area

#### Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



#### Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



#### Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause loss of control.



### Electrical Safety

#### The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.



Modified plugs and different power outlets increase the risk of electric shock.

#### Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

#### Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

#### Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

#### When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

#### If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

### Personal safety

#### Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

#### Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



#### Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

#### Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

#### Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

#### Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes, jewelry or long hair can become caught in moving parts.



#### If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly.

Using these devices reduce dust-related risks.

### Power Tools Use and Care

#### Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



#### Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

#### Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

#### Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



#### Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.



#### Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

#### Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

### Service

#### Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.



This tool is in compliance with  
the Official Mexican Standard  
(NOM - Norma Oficial Mexicana).

# Safety warnings for polishers

This power tool is intended to function as a polisher, read all safety warnings, instructions, illustrations and specifications provided with this power tool.

**TRUPER**  
**PRO**

- Failure to follow the instructions outlined below may result in electric shock, fire and/or serious injury.
- Never have the car running when using the polisher in an enclosed place.
- It is not recommended for use in operations such as grinding, planing, sanding or cutting.
- Operations for which this tool was not designed may cause an accident and result in personal injury.
- Do not use accessories that are not specifically designed and recommended by the manufacturer.
- Before starting the polishing job, make a test. In the event the tool makes strange sounds or vibrates in an unusual way, please turn it off. Disconnect it and take it to a TRUPER Authorized Service Center.
- When not in service the tool shall be turned off and disconnected.
- Prevent unexpected starting. Keep your fingers away from the On /Off switch when connecting the tool into the power outlet.
- To prevent electric shock, keep the tool dry and clean, free of any oil or grease residue.

**▲ CAUTION** • Keep the power cable away from the tool trajectory while polishing. Otherwise the disc can trap and cut the cable exposing the user to electric shock.

- Do not force the tool. Hold it firmly by both handles. Do not use force downwards, otherwise the tool movement will slow down, reducing quality in the job and severely damaging the tool.
- Take good care of the tool. The job is easier if it is in good conditions.



**▲ WARNING** • Wear safety glasses.

- Keep persons present at a safe distance from the work area. Anyone entering the work area must wear personal protective equipment.
- Fragments of the workpiece or a broken attachment can break off and cause damage beyond the immediate area of operation.

- Put the power cord away from the rotating accessory.
- If control of the power tool is lost, the cord may be cut or entangled and the operator's arm or hand may be pulled into the rotating accessory;
- Never release the power tool until the accessory comes to a complete stop.
- The rotating accessory may snag on a surface and pull the power tool out of your control;
- Do not operate the power tool while carrying it at your side.
- Accidental contact with the rotating accessory can catch on clothing, pulling the accessory toward your body;
- Regularly clean the vents on the power tool.
- The motor fan directs dust into the housing and excessive accumulation of metal dust can cause an electrical hazard;
- Do not use the power tool near flammable materials.
- Sparks can ignite these materials
- Do not use accessories that require liquid refrigerants.
- The use of water or other liquid coolants can result in electric shock or electrocution.
- The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.
- Accessories running faster than their rated speed may break and become detached.

- The outside diameter and thickness of the accessories must be within the rated capacity of the power tool.
- Incorrectly sized fittings cannot be properly protected or controlled.
- The threaded mounting (installation) of accessories must match the spindle thread.

This power tool is intended to function as a polisher, read all safety warnings, instructions, illustrations and specifications provided with this power tool.

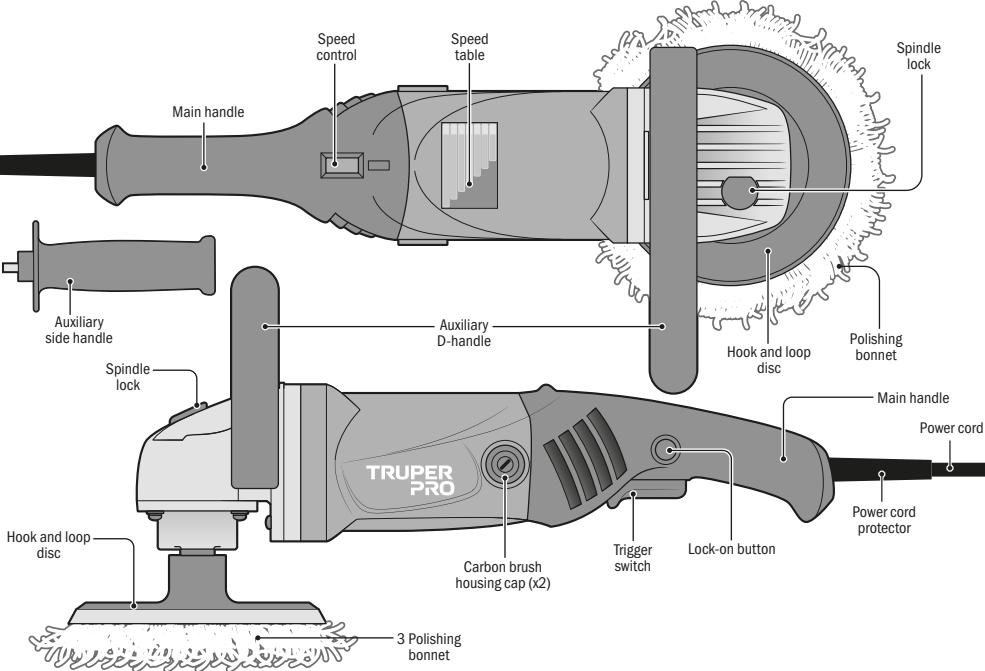
**Kickback and related warnings**

- Accessories that do not match the installation fixtures of the power tool will cause unbalance, excessive vibration and may cause loss of control.
- Do not use a damaged accessory. Before each use, inspect accessories, for example:
- Check backings for cracks, tears, or excessive wear.
- If the power tool or an accessory is dropped, inspect for damage or install an undamaged accessory. After inspecting and installing an accessory, stand clear of and keep bystanders away from the rotating accessory plane, run the power tool at full speed with no load for one minute.
- Damaged accessories will generally break during this time period;
- Use personal protective equipment. Depending on the application, use face shield, safety glasses. As appropriate, use dust mask, hearing protection, gloves and shop apron capable of stopping small abrasive fragments or pieces of workpieces.
- Eye protection should stop debris generated by the various operations. Dust masks or respirators should filter out particles produced by the operation. Prolonged exposure to high intensity noise can cause hearing loss.

• Kickback is the sudden binding or snagging of a rotating wheel, brush or other accessory. Jamming or snagging causes rapid stalling of the rotating accessory which in turn causes the power tool to force itself in an uncontrolled manner in the opposite direction of the accessory's rotation at the point of work.

• Kickback can occur as a result of misuse of power tools and/or improper operating procedures or unsuitable conditions and can be avoided by taking the precautions outlined below:

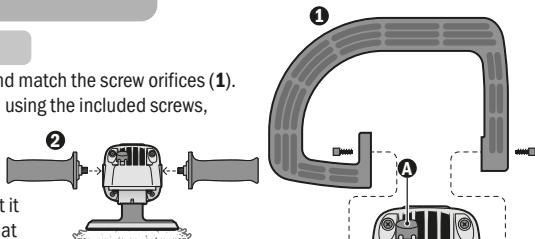
- Maintain a firm grip on the power tool, keep your body and arm so that you can resist kickback (abrupt kickback) forces.
- Always use the auxiliary handle; if provided, for maximum control over kickback or motor torque reaction during startup.
- The operator can control torque and kickback forces. If proper precautions are taken.
- Never put your hand near the rotating attachment.
- The accessories can kick back on your hand.
- Do not put your body in the area where the power tool may move if kickback occurs.
- This drives the power tool in the opposite direction of the blade movement at the point of snagging or binding;
- Take special care when working on corners, sharp edges, among others. Avoid bouncing and jamming of the accessory.
- When working around corners, sharp edges or bouncing can cause the accessory to jam and cause loss of control of the power tool or kickback of the power tool.



## Preparation

### Auxiliary D-handle assembly

- Align the auxiliary D-handle with the polisher head and match the screw orifices (1).
- Screw firmly the auxiliary handle to the polisher head using the included screws, washers and wrench.



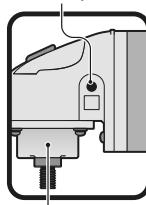
### Auxiliary side handle assembly

- For a safer operation use the auxiliary side handle. Fit it into any of the two mounting orifices (2). Use the one that makes your job easier.

### Disc Assembly

- Attach the pad to the disc using the hook and loop fastening.
- Press the spindle lock (A) and mount the disc into the polisher head. Screw it tight.
- To remove the disc, press the spindle lock and unscrew the disc.

**CAUTION** • The spindle lock can only be pressed when mounting or dismounting the disc. It shall never be pressed to stop the disc while polishing. Otherwise the tool may get damaged and exposes you to personal injury.



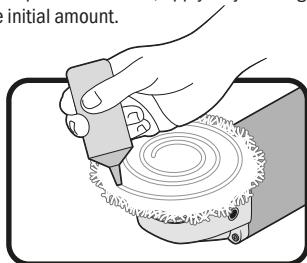
The threaded assembly (installation) of the accessories must match the thread of the spindle. For accessories that are installed with flanges, the entry hole of the shaft into the accessory must match the diameter of the flange. Accessories that do not match the installation devices of the power tool cause imbalance, excessive vibration, and can lead to loss of control. Do not use damaged accessories. Before each use, inspect the accessories, for example: 1) Check for cracks or damage. 2) Check the backings for cracks, tears, or excessive wear. 3) Check that the base is not cracked. If the power tool or an accessory falls, inspect it for possible damage or install a damaged accessory. After inspecting and installing an accessory, operate the power tool at maximum speed without a load for one minute while keeping yourself, as well as any other present individuals, away from the plane of the rotating accessory. Damaged accessories usually break down during this period of time.

## Polish application

- Most polishes come in paste or liquid form. Before using any polish read all the instructions on the uses of the product and the correct way to use it.

## • Application of liquid polish.

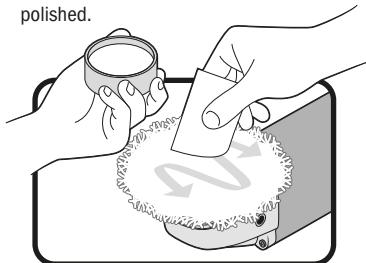
Apply a small circle of the liquid polish (about 1") in the center of the polishing bonnet followed by two more rings, each a little larger than the previous one. After the first application, the hood does not absorb as much liquid polish. Therefore, apply only two rings, using half the initial amount.



## • Application of paste polish

With a putty knife, or any flat blunt object, apply approximately one teaspoon of paste to the polishing bonnet. Spread the paste evenly over the entire surface of the bonnet.

NOTE: Do not apply paste directly to the surface to be polished.



**CAUTION** The switch can be locked in the ON position for the operator's convenience during prolonged use. Be careful when locking the tool in the ON position and make sure to firmly grip the tool.

Do not connect the tool with the lock switch activated. The tool will start without support and can cause personal injury or break.

## Startup and operation control

## • Intermittent operation:

Connect the plug into the power outlet.

Press switch (A) to start the tool.

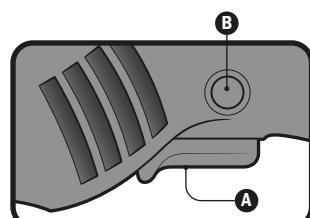
To stop, release the switch.

## • Continuous operation:

Connect the plug into the power outlet.

Press switch (A) and block it pressing the lock-on button (B).

To stop, press and release the switch.



## Speed control

- The tool operates with different speeds. Select the speed adjusting the speed control (C). Refer to the speed control table (D) to adjust the speed control.

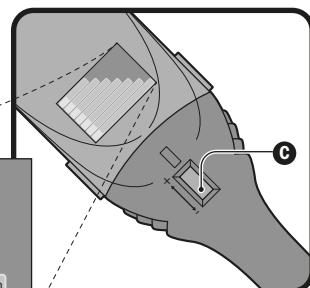
- As a general recommendation, use slow speeds for reduced work areas; high speeds for large surfaces. Select the speed more suitable for the job.

**ATTENTION**

Continuous use of the tool at low speeds for an extended period will cause motor overload and inefficient tool operation.

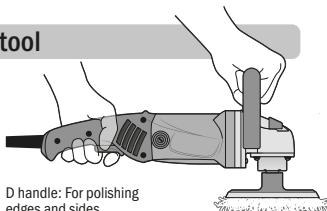
The speed control dial can only be rotated up to MÁX and back down to MÍN. Do not force it beyond MÁX or MÍN, or the speed adjustment function may cease to work.

MÍN	600 r/min
1	1 000 r/min
2	1 500 r/min
3	2 000 r/min
4	2 500 r/min
5	2 900 r/min
MÁX	3 300 r/min

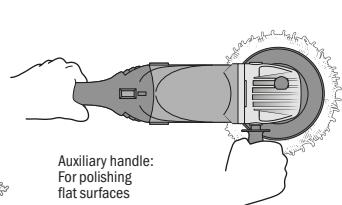


## How to correctly hold the tool

- Always hold the tool with both hands. One hand holds the main handle and the other hand holds the auxiliary handle. Use care not to obstruct the ventilation slots.



D handle: For polishing edges and sides



Auxiliary handle: For polishing flat surfaces

## Polishing

- Move the polisher forwards and backwards onto the work surface. Use long strokes.
- Keep in mind that an excessive pressure, a wrong angle or inadequate movements may cause whirl marks or burns in the finish. To prevent these, do not use high speeds when polishing small areas. Lightly press the bonnet onto the surface and keep the polisher in constant movement. Do not leave it static in one place, close to edges or when there are changes in the work surface.
- Follow the polishing products instructions to get a high quality job.
- For best results it is recommended to use original accessories such as TRUPER'S BOR-PULA-7N.

**CAUTION** • Use care when polishing rough surfaces; with joints or twists and turns. The bonnet can get stuck. A stuck bonnet may cause loss of control over the tool and / or burning the finish. To reduce these risks use low speeds in rough surfaces. For complicated surfaces like mirrors or mouldings avoid using the tool and polish manually.

## Maintenance

- Always disconnect the tool before cleaning it.
- Never use water or other liquids. Use a brush only.
- To prevent motor overheating clean regularly the ventilation slots.
- Double-check the entire tool components are perfectly tight.
- The tool housing shall not be cracked or damaged.
- Always verify the power cord is not cut or peeled.
- After a prolonged time of use, the grease in the head shall need to be changed. Go to a TRUPER Authorized Service Center to service it.

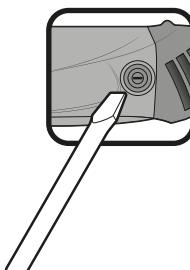
## Repairs

Use only spare parts and accessories recommended by the manufacturer.

In the event the tool is not working take it to repairs in a TRUPER Authorized Service Center.

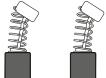
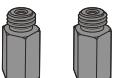
## Carbon brush replacement

- Carbon brushes need to be replaced. Replace with new carbons when worn, burnt, broken or smaller than 0.19" long.
- When replacing always replace both carbon brushes.
- Use a screwdriver to remove the cover of the carbons.
- Remove worn carbon brushes off the carbon housing. Remove accumulated dust with compressed air.
- Set the new carbon brushes reversing the order. Carbons shall drop easily in the carbon housing.
- After setting the new carbons run the car polisher a 10 minutes with no load to get better fit.
- Use only original TRUPER replacement carbon brushes specifically designed with the hardness and electric resistance for each type of motor. Carbon brushes that are out of specification may damage the motor.



## Storage

Neatly store the tool in a dry place and protected from dust and water.

	101612	PAD-PULA-7A3	7" Blacking plate
	16739	CB-PULA-7A3	Carbon brush replacement
	101611	INT-PULA-7A3	Switch
	101613	MAN-PULA-7A3	Auxiliary D-handle
	16709	BOR-PULA-7N	7" Wool polishing pad
	103439	ES-PULA-7	3 pcs. foam polishing discs
	103960	ADP-M14	Polisher adapters

## Authorized service centers

In the event of any problem contacting a TRUPER Authorized Service Center, please see our webpage [WWW.TRUPER.COM](http://WWW.TRUPER.COM) to get an updated list, or call our toll-free numbers 800 690-6990 or 800 018-7873 to get information about the nearest Service Center.

AGUASCALIENTES	<b>DE TODO PARA LA CONSTRUCCIÓN</b> GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL.: 449 994 0537
BAJA CALIFORNIA	<b>SUCRASAL TIJUANA</b> AV. LA ENCANTADA, LOTE #5, PARQUE INDUSTRIAL EL FLORIDO II, C.P. 22244, TIJUANA, B.C. TEL.: 664 969 5100
BAJA CALIFORNIA SUR	<b>FIX FERRETERÍAS</b> FELIPE ÁNGELES ESQ. RUIZ CORTÍNEZ/S, COL. PUEBLO NUEVO, C.P. 23670, CD. CONSTITUCIÓN, B.C.S. TEL.: 613 132 1115
CAMPECHE	<b>TORILLERÍA Y FERRETERÍA AAA</b> AV. ÁLVARO OBREGÓN #324, COL. ESPERANZA C.P. 24080 CAMPECHE, CAMP. TEL.: 981 815 2808
CHIAPAS	<b>FIX FERRETERÍAS</b> AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700, TAPACHULA, CHIS. TEL.: 962 118 4083
CHIHUAHUA	<b>SUCRASAL CHIHUAHUA</b> AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL BAFAR, CARRETERA MÉXICO CUAHUTÉMOC, C.P. 31415, CHIHUAHUA, CHIH. TEL.: 614 434 0052
CIUDAD DE MÉXICO	<b>FIX FERRETERÍAS</b> EL MONSTRUO DE CORREGIDORA, CORREGIDORA # 35, COL. CENTRO, C.P. 06060, CUAHUTÉMOC, CDMX. TEL: 55 5522 5031 / 5522 4861
COAHUILA	<b>SUCRASAL TORREÓN</b> CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL ORIENTE, C.P. 27278, TORREÓN, COAH. TEL: 871 209 68 23
COLIMA	<b>BOMBAS Y MOTORES BYMTESA DE MANZANILLO</b> BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE SEPTIEMBRE, C.P. 28239, MANZANILLO, COL. TEL.: 314 332 1986 / 332 8013
DURANGO	<b>TORNILLOS ÁGUILA, S.A. DE C.V.</b> MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO, DGO.TEL.: 618 817 1946 / 618 818 2844
ESTADO DE MÉXICO	<b>SUCRASAL CENTRO JILOTEPEC</b> PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257 TEL: 761 782 9101 EXT. 5728 Y 5102
GUANAJUATO	<b>CIA. FERRETERA NUEVO MUNDO S.A. DE C.V.</b> AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010, CELAYA, GTO. TEL: 461 617 7578 / 79 / 80 / 88
GUERRERO	<b>CENTRO DE SERVICIO ECLIPSE</b> CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010, CHILPANCINGO, GRO. TEL: 747 478 5793
HIDALGO	<b>FERREPRECIOS S.A. DE C.V.</b> LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO, HGO. TEL.: 775 753 6615 / 775 753 6616
JALISCO	<b>SUCRASAL GUADALAJARA</b> AV. ADOLFO B. HORN # 6800, COL: SANTA CRUZ DEL VALLE, C.P.: 45655, TLAJOMULCO DE ZÚÑIGA, JAL. TEL.: 33 3606 5285 AL 90
MICHOACÁN	<b>FIX FERRETERÍAS</b> AV. PASEO DE LA REPÚBLICA #3140-A, COL. EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA, MICH. TEL.: 443 334 6858

MORELOS	<b>FIX FERRETERÍAS</b> CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL. CENTRO, C.P. 62740, CUAUTLA, MOR. TEL.: 735 352 8931
NAYARIT	<b>HERRAMIENTAS DE TEPIC</b> MAZATLÁN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY. TEL.: 311 258 0540
NUEVO LEÓN	<b>SUCRASAL MONTERREY</b> CARRETERA LAREDO #300, 1B MONTERREY PARKS, COLONIA PUERTA DE ANAHUAC, C.P. 66052, ESCOBEDO, NUEVO LEÓN, TEL: 81 8352 8791 / 81 8352 8790
OAXACA	<b>FIX FERRETERÍAS</b> AV. 20 DE NOVIEMBRE #910, COL. CENTRO, C.P. 68300, TUXTEPEC, OAX. TEL.: 287 106 3092
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