

Manual

Circular Saw

1.6 Hp

Power

7-1/4"

Disc

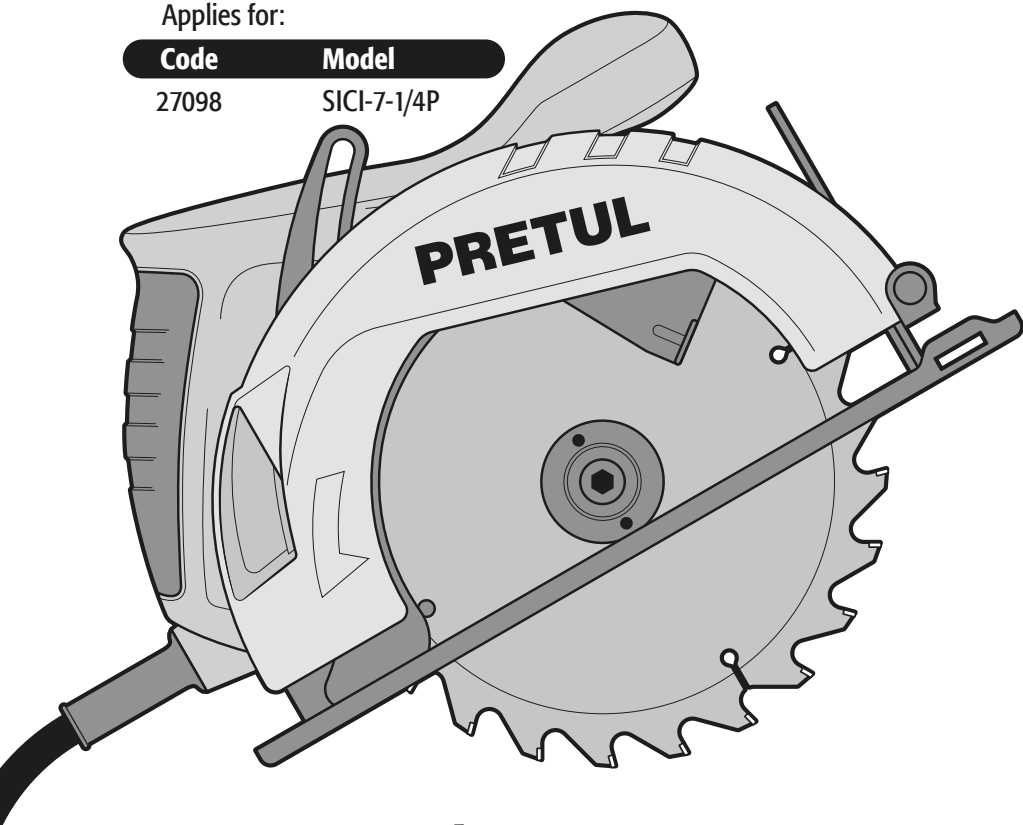
Applies for:

Code

27098

Model

SICI-7-1/4P



SICI-7-1/4P



CAUTION



Read this manual thoroughly
before using the tool.



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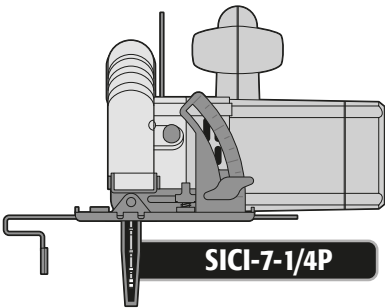
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! CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.



SICI-7-1/4P

Code	•	27098
Description	•	Circular Saw
Disc	•	7-1/4"
Voltage	•	127 V~
Frequency	•	60 Hz
Current	•	9.4 A
Power	•	1.6 Hp
Speed	•	5 000 RPM
Work Cycle	•	20 minutes' work per 10 minutes' rest. Maximum 1 hour and 30 minutes daily.
Conductors	•	16 AWG X 2C with 221 °F insulation temperature.
Insulation	•	Class II
IP Grade	•	IP20

Power Cord Grips used in this product: Type "Y".

Tool Build Quality: Reinforced insulation

Thermal insulation on motor winding: Class E

⚠ WARNING Avoid the risk of electric shock or severe injury. When the power cable gets damaged it should only be replaced by the manufacturer or at a **TRUPER** Authorized Service Center. The build quality of the electric insulation is altered if spills or liquid gets into the tool while in use. Do not expose to rain, liquids and/or dampness.

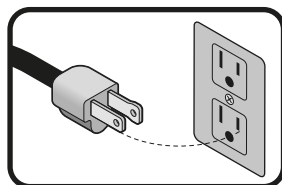
⚠ WARNING Before gaining access to the terminals all power sources should be disconnected.



Power Requirements

⚠ WARNING Tools with double insulation and reinforced insulation are equipped with a polarized plug (one prong is wider than the other). This plug will only fit in the right way into a polarized outlet. If the plug cannot be introduced into the outlet, reverse the plug. If it still doesn't fit, call a qualified electrician to install for you a polarized outlet. Do not alter the plug in any way. Both insulation types eliminate the need of both a grounded third power cord with three prongs or a grounded power connection.

⚠ WARNING When using an extension cable, verify the gauge is enough for the power that your product needs. A lower gauge cable will cause voltage drop in the line, resulting in power loss and overheating. The following table shows the right size to use depending on cable's length and the ampere capability shown in the tool's nameplate. When in doubt use the next higher gauge.



Ampere Capacity	Number of Conductors	Extension gauge	
		from 6' to 49'	higher than 49'
from 0 A and up to 10 A	3 (one grounded)	18 AWG(*)	16 AWG
from 10 A and up to 13 A		16 AWG	14 AWG
from 13 A and up to 15 A		14 AWG	12 AWG
from 15 A and up to 20 A		8 AWG	6 AWG

⚠ WARNING When operating power tools outdoors, use a **VOLTECK** grounded extension cable labeled "For Outdoors Use". These extensions are specially designed for operating outdoors and reduce the risk of electric shock.



⚠ WARNING! Read carefully all safety warnings and instructions listed below. Failure to comply with any of these warnings may result in electric shock, fire and / or severe damage. **Save all warnings and instructions for future references.**

Work area

Keep your work area clean, and well lit.

Cluttered and dark areas may cause accidents.



Never use the tool in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.

Sparks generated by power tools may ignite the flammable material.



Keep children and bystanders at a safe distance while operating the tool.

Distractions may cause losing control.



Electrical Safety

The tool plug must match the power outlet. Never modify the plug in any way. Do not use any adapter plugs with grounded power tools.

Modified plugs and different power outlets increase the risk of electric shock.



Avoid body contact with grounded surfaces, such as pipes, radiators, electric ranges and refrigerators.

The risk of electric shock increases if your body is grounded.

Do not expose the tool to rain or wet conditions.

Water entering into the tool increases the risk of electric shock.

Do not force the cord. Never use the cord to carry, lift or unplug the tool. Keep the cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

When operating a tool outdoors, use an extension cord suitable for outdoor use.

Using an adequate outdoor extension cord reduces the risk of electric shock.

If operating the tool in a damp location cannot be avoided, use a ground fault circuit interrupter (GFCI) protected supply.

Using a GFCI reduces the risk of electric shock.

Personal safety

Stay alert, watch what you are doing and use common sense when operating a tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.

A moment of distraction while operating the tool may result in personal injury.

Use personal protective equipment. Always wear eye protection.

Protective equipment such as safety glasses, anti-dust mask, non-skid shoes, hard hats and hearing protection used in the right conditions significantly reduce personal injury.



Prevent unintentional starting up. Ensure the switch is in the "OFF" position before connecting into the power source and / or battery as well as when carrying the tool.

Transporting power tools with the finger on the switch or connecting power tools with the switch in the "ON" position may cause accidents.

Remove any wrench or vice before turning the power tool on.

Wrenches or vices left attached to rotating parts of the tool may result in personal injury.

Do not overreach. Keep proper footing and balance at all times.

This enables a better control on the tool during unexpected situations.

Dress properly. Do not wear loose clothing or jewelry. Keep hair, clothes and gloves away from the moving parts.

Loose clothes or long hair may get caught in moving parts.



If you have dust extraction and recollection devices connected onto the tool, inspect their connections and use them correctly. Using these devices reduce dust-related risks.

Power Tools Use and Care

Do not force the tool. Use the adequate tool for your application.

The correct tool delivers a better and safer job at the rate for which it was designed.



Do not use the tool if the switch is not working properly.

Any power tool that cannot be turned ON or OFF is dangerous and should be repaired before operating.

Disconnect the tool from the power source and / or battery before making any adjustments, changing accessories or storing.

These measures reduce the risk of accidentally starting the tool.

Store tools out of the reach of children. Do not allow persons that are not familiar with the tool or its instructions to operate the tool.

Power tools are dangerous in the hands of untrained users.



Service the tool. Check the mobile parts are not misaligned or stuck. There should not be broken parts or other conditions that may affect its operation. Repair any damage before using the tool.

Most accidents are caused due to poor maintenance to the tools.



Keep the cutting accessories sharp and clean.

Cutting accessories in good working conditions are less likely to bind and are easier to control.

Use the tool, components and accessories in accordance with these instructions and the projected way to use it for the type of tool when in adequate working conditions.

Using the tool for applications different from those it was designed for, could result in a hazardous situation.

Service

Repair the tool in a TRUPER Authorized Service Center using only identical spare parts.

This will ensure that the safety of the power tool is maintained.

Kickback

Kickback is the sudden and strong movement the tool experiences outwards from the work piece that can lead the operator to lose control or even cause him injuries. Usually this happens when the cutting disc is stuck into the piece or due to an inefficient operation. To avoid kickback the following caution measures should be used:

- When the cut-off wheel gets jammed or caught in the workpiece by the saw cut, the cut-off wheel stops and consequently the motor quickly directs the tool towards the operator.
- Use perfectly maintained cutting discs. Double-check discs are properly mounted. Badly mounted, bent, damaged discs or with worn or dull teeth have a tendency to get stuck into the material causing kickback.
- Maintain a firm grip on the tool, keeping your body and arms so that you can resist kickback forces.
- Kickback can cause the saw to jump backward, but kickback forces can be controlled by the operator if proper precautions are taken.
- When operating the tool, hold it firmly setting one hand on the handle and the other hand on the auxiliary handle. Always use both hands. Keep good balance and footing to be able to resist the force of possible kickback.
- To make cuts align the disc with the cut axle and wait for the disc to reach its highest speed before starting to cut. Do not try to cut setting the disc teeth on top of the work piece. It could cause kickback.
- To restart working inside the cut, center the disc into the cut and double-check the discs are not buried into the material.
- If the cut-off wheel jams, it may advance upward or produce kickback while restarting the saw operation.
- Support long workpieces to minimize the risk of binding and kickback.
- If while operating the tool you notice the disc is bending or the cut is interrupted, release the switch and hold the tool inside the work piece until the disc comes to a complete stop. Do not try to remove the disc while still moving. This could cause kickback.
- To minimize the risk of having the disc stuck and cause kickback, before cutting a wood piece remove all the nails. Damp, warped wood or chipboard needs special attention during the cut. When using large wood planks use supports

close to both sides of the cutting line to avoid the plank to warp, close the cut and trap the disc. Wood resin and gum hardened on the disc make the saw run slow. Use resin and gum remover, hot water or kerosene to remove buildup. DO NOT use gasoline.

- Use extreme care when making a *pocket cut* on wall or blind spots. The disc may get into contact with hidden objects and cause kickback.
- While operating the tool, do not set your hand or body aligned with the cut axis, because if kickback sets there is a severe injury hazard.
- Before starting a cut, the levers to adjust cutting depth and bevel should be tight and secured. If they move during the cut, they may cause the disc to bend and cause kickback. Setting excessive cutting depth increases the load on the unit and the disc might bend inside the cut. It also increases the possibility that the cut closes and increases the available area on top of the cutting disc.
- Do not use dull or damaged cut-off wheels.
- Dull or improperly installed cut-off wheels result in a narrow cutting gap that causes excessive friction, deformation of the cut-off wheels and kickback.

General measures

⚠ DANGER • Move away your hands from the cutting area and the cutting disc. To prevent from accidental injury and losing control, firmly hold the tool with both hands by the handle and the auxiliary handle. Do not put your hand under the workpiece. The guard cannot protect the operator if the cutting wheel reaches the bottom of the workpiece.

⚠ WARNING • The accidental contact with a rotating cutting disc may cause severe personal injury.

⚠ DANGER • NEVER hold the work piece to cut with your hands or on top of your leg. Hold the work piece adequately to avoid your body making contact with the cutting disc, and to prevent the disc from bending or losing control of the tool or the work piece.

⚠ DANGER • Do not try to remove debris material when the disc is running.

⚠ WARNING • Remember that the guards do not protect you from the moving disc below the work piece. Therefore never squat or try to put your hand below the work piece when the machine is running.

⚠ CAUTION • Double-check retractable guard and the spring are working properly before each time you use the tool. If the guard is not moving freely or is not closing instantly, service the machine.

⚠ WARNING • Do not bring the disc near your body when carrying the tool. If it accidentally starts the retractable guard may open and make contact with your clothes.

⚠ CAUTION • Operating the tools holding it by the insulated parts prevents the user from getting and electrical discharge if the disc makes contact with hidden cabling.



• ALWAYS keep the electric supply cord away from the cutting area. The electric supply cord SHALL NEVER hang on top of the work piece when making the cut.



• Wear always safety glasses with side protection. If dust is produced wear also a dust mask.



Retractable guard

Before each use double-check if the retractable guard and the spring are working correctly. If the guard is not moving freely or not closing instantaneously service them before further operation with the tool.

The retractable guard could work slowly because of damaged parts, gummy deposits or debris accumulation. To prevent from this possibility clean regularly the insides of both guards and the disc axis. Use kerosene or compressed air. Before cleaning disconnect the machine and remove the cutting discs.

The retractable guard can be opened manually. Make this only when changing discs and when making cuts such as *cut marking* or *combined cut*. Using the guard lever open the retractable guard. As soon as the disc gets into the material, release the lever. For any other type of cuts the guard should operate automatically. Never leave the retractable guard in the open position.

The retractable guard might bend due to a stroke or if it falls. Before operating the tool, verify it moves freely in every angle and cutting depths. The guard should not touch the cutting disc or any other part of the tool.

⚠ WARNING Verify the retractable guard covers the disc before setting the saw on a bench or on the floor. A disc rotating due to inertia could cause the saw to move backwards cutting whatever objects in its way. Verify the disc stops moving after turning off the tool.

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⚠ WARNING Remember that the guards do not protect you from the moving disc below the work piece. Never squat or put your hand below the work piece when the tool is running.

Never use flanges or bolts that are damaged or are not suitable for the blade disc.

Flanges and bolts are specifically designed for the saw, for optimum performance and safe operation.

• Do not use abrasive discs.

Operation of the bottom guard

• Check that the bottom guard closes properly before using the saw. Do not operate the saw if the bottom guard does not have free movement and instantaneous closing. Do not hold or tie the bottom guard in its open position.

• If the saw accidentally falls, the bottom guard may bend. Lift the bottom guard with the retractable handle making sure that the guard moves freely and does not touch the saw blade or any other workpiece at all angles and depths of cut.

• Check the operation and condition of the bottom guard spring. If the guard and spring do not operate properly, have them serviced before use.

• The bottom guard may operate sluggishly due to damage to its parts, sticky residue or chip buildup.

• The guard can be retracted manually only for special cuts such as "deep cuts" and "complex cuts".

• Lift the lower guard and retract the guard with the retractable handle and as soon as the cut-off wheel touches the material, release the lower guard. For all other types of cutting the guard can operate automatically.

⚠ WARNING Keep hands away from the cutting area and the cut-off wheel. Keep your support hand on the auxiliary handle or motor housing.

• If both hands are holding the saw, they cannot be cut by the cut-off wheel.
• Do not place your hand under the workpiece.
• The guard cannot protect the operator if the cut-off wheel reaches the bottom of the workpiece.
• Adjust the depth of the cut to the thickness of the workpiece.

Safety warnings for circular saws

PRETUL®

- Less than one full sprocket should be observed from the bottom of the workpiece.
- Never hold the workpiece to be cut with your hands or on your legs when cutting. Make sure the workpiece is on a stable platform (table).
- It is important to have adequate support during work to minimize exposure of the body, deformation of the cut-off wheel or loss of control.
- Hold the tool by the insulated handles only, when performing an operation where the tool may contact a hidden wire or cut its own wire.
- Contact with a live wire can cause exposed metal parts of the tool to become live parts with potential risk of electric shock.
- When making a continuous straight cut, always use a guide for making a straight cut.
- Doing so improves the quality of the cut and reduces the possibility of cut-off wheel deformation.
- Always use cut-off wheels of the correct shape and size to fit the shaft orifices.
- Cut-off wheels that do not match the saw shaft orifice will move eccentrically, resulting in loss of control.
- Never use flanges or bolts that are damaged or unsuitable for the saw blade.
- Flanges and bolts are designed specifically for the saw for optimum performance and safe operation.
- Check the operation and condition of the bottom guard spring. If the guard and spring do not operate properly, have them serviced before use.
- The bottom guard may operate sluggishly due to damage to its parts, sticky residue or chip buildup.
- The guard can be retracted manually only for special cuts such as "deep cuts" and "complex cuts".
- Lift the lower guard and retract the guard with the retractable handle and as soon as the cut-off wheel touches the material, release the lower guard. For all other types of cutting the guard can operate automatically.
- Always check that the bottom guard covers the cut-off wheel before installing it on the work table or on the floor.
- A freely advancing, unguarded cut-off wheel can cause the saw to advance, cutting everything in its path. Expect that it takes time for the saw blade to come to a complete stop once the trigger is released.

Toxic materials

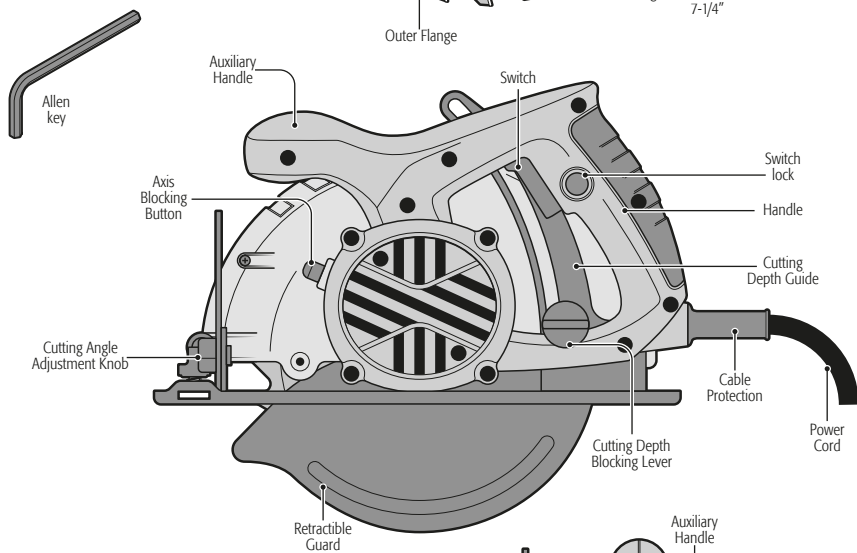
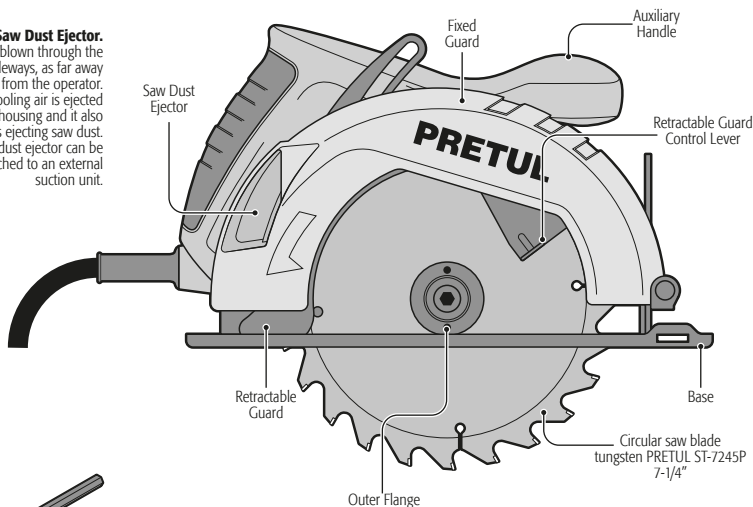
Dust coming from some materials have chemical substances known to cause cancer, birth and reproductive defects. Some of these chemical substances are:

- Lead in lead-based paint.
- Crystalline silica in partitions and cement, and other masonry products.
- Arsenic and Chromium in wood treated with chemical substances.
- Asbestos
- The risk involved due to exposure to these substances varies with the frequency this type of job is made. To reduce being exposed to the chemicals work in well-ventilated areas, use the adequate safety equipment, such as dust-mask specifically designed to filter microscopic particles.



Saw Dust Ejector.

Saw dust is blown through the back and sideways, as far away as possible from the operator. The motor cooling air is ejected through the housing and it also helps ejecting saw dust. The saw dust ejector can be used attached to an external suction unit.

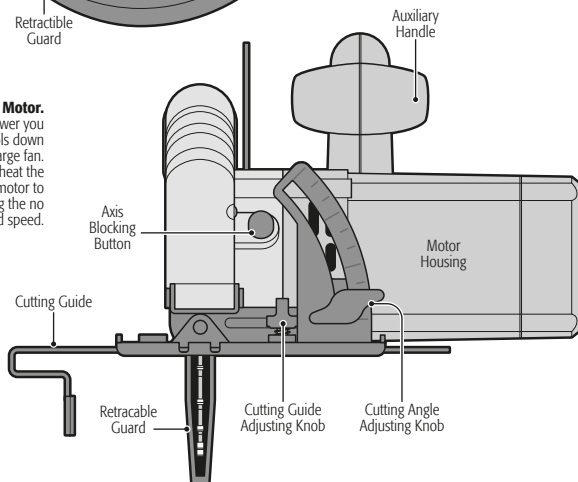


Retractable Guard.

The retractable guard opens automatically when the blade gets inside the work piece. When the cut is finished, the retractable guard is closed to cover the blade.

Motor.

The saw has the power you need. It cools down through and extra-large fan. The use may overheat the motor! Allow the motor to cool down setting the no load speed.



The circular saw is a multipurpose tool to cut soft or hard wood, plywood, resopal covered materials, etc..

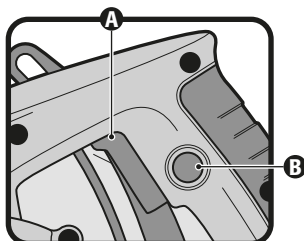
CAUTION This tool is not designed to cut metal or masonry, cement or bricks.

Turning On

- Connect the plug to the outlet.
- To unblock the switch (A) keep the switch lock (B) pressed down.

The switch lock prevents from accidental start up.

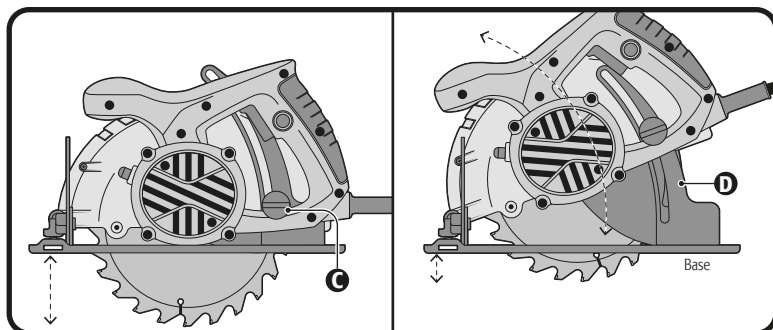
- Press the switch (A) to start the disc rotation.
- To stop the disc release the switch (A).



Adjusting the Cutting Depth

1. Loosen the cutting depth blocking lever (C).
2. Having the base fixed, lift the housing until the blade is sticking out of the base to the desired depth. Use the depth guide (D) as reference.
3. Tighten the cutting depth blocking lever to prevent the housing to move while cutting.
4. Cutting depth may be up to 64 mm

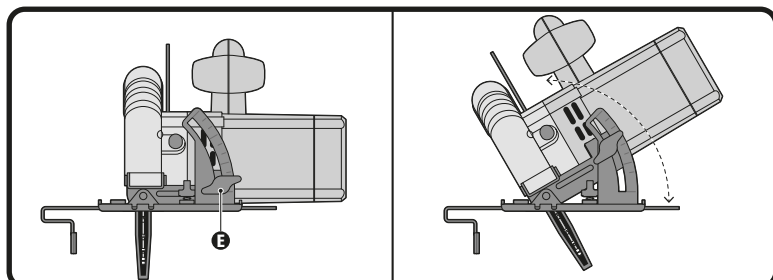
CAUTION • Cutting depth shall be equal to the work piece thickness or to protrude out of the piece one tooth of the blade maximum to prevent accidents.



- Use only cut-off wheels whose diameter is specified according to the marking.

Cutting Angle Adjustment

- Loosen the cutting angle adjusting knobs (E).
- Fix the base and turn the housing until the blade is in the desired angle.
- Tighten the cutting angle adjustment knobs to prevent the housing to move while cutting.
- The tool can make cuts from 0° to 45°

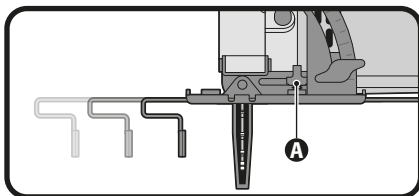


Cutting Guide Adjustment

To keep the work piece width fixed when making cuts use the cutting guide.

To adjust width, loosen the knob (A) and run the cutting guide into the desired position.

Do not use abrasive discs.



Cutting Indicator

The front of the base has a cut line indicator for vertical and bevel cuts. This indicator allows you to guide the saw along the line drawn on the work material.

Maintenance

Blade Replacement

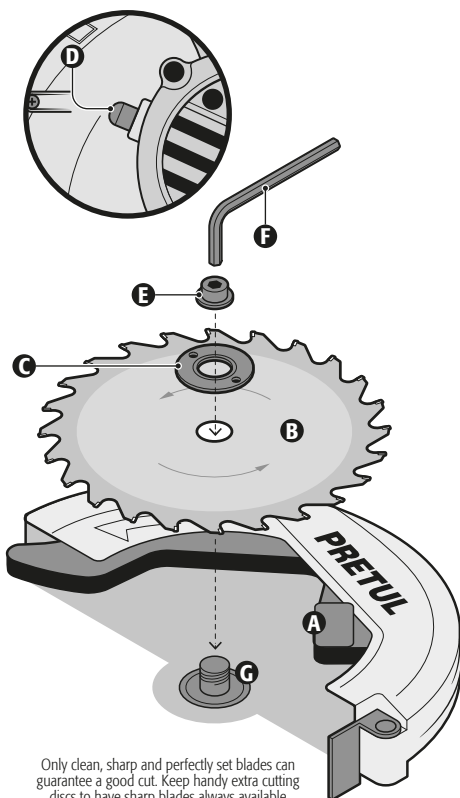
When the cutting discs wear out, replace them immediately

⚠ WARNING The cutting discs' size specified for this tool are 7-1/4" Never use a cutting disc of different type or size. Otherwise it can cause severe personal injury or damage the tool permanently and making the warranty void.

Never use damaged or incorrect washers or bolts for discs. To get excellent and safe operation the washers and bolts included are specially designed for this model of tool.


Use cutting discs with an arbor hole of the right size and shape. Otherwise the disc may start rotating eccentrically causing loss of control.


1. Unplug the tool and adjust the cutting depth to the lowest setting. (See page 8).
2. Open the retractile guard all the way (A) and keep it in that position.
3. Place the wrench (F) on the allen screw (E) and hold down the shaft lock button (D). Turn the screw counterclockwise. The cutting wheel will rotate at the same time as the bolt, until the axle is fully locked when the locking button fully engages.
4. Loosen and remove the screw, remove the washer (C) and the disc. Release the spindle lock button.
5. Fit the new blade disc (B). Make sure that the direction of the arrow printed on the disk matches that of the arrow engraved on the tool guard.
6. Place washer (C) on disc and insert screw (E).
7. Press the spindle lock button again. Tighten the screw with the wrench (F) clockwise, once the disc is secure, release the spindle lock button.



Only clean, sharp and perfectly set blades can guarantee a good cut. Keep handy extra cutting discs to have sharp blades always available


Keep in mind to disconnect the tool before cleaning or servicing.


Every component in the tool is an important part of the insulating system and should only be serviced in a  **TRUPER** Authorized Service Center.

When sending the tool to maintenance, ALWAYS ask for  **TRUPER**® original spare parts.

When cleaning the plastic parts of the tool, refrain from using solvents. Most plastic materials are susceptible to damage when commercial type solvents are applied.

Use a clean cloth or pressurized air to clean dirt, coal or dust.



 **WARNING** NEVER put the tool in contact with brake oil, petroleum-based products, penetrating oils, etc. Those products contain chemical substances that damage or destroy plastic.

 **WARNING** When using pressurized air to clean particles ALWAYS wear safety glasses with side protection or a face mask. If it expels too much dust, also wear an anti-dust mask.



It is not advisable to use this tool for extensive work in fiberglass materials, gypsum wallboard, plaster or stucco. The particles are highly abrasive for any power tool components. If using the tool with those materials, it is very important to frequently blow pressurized air to increase the useful life of the tool.

Carbon Brush Replacement

- Carbon brushes shall be checked periodically and replaced always in a  **TRUPER** Authorized Service Center when worn.
- After being replaced ask to inspect if the new carbon brushes can move freely in the carbon brush housing. Ask to turn ON the tool 5 minutes to make even the contact between the carbon brushes and the commutator.
- Use only original  **TRUPER** spare carbon brushes specifically designed with the hardness and resistance adequate for each type of motor. Carbon brushes that are out of specification may damage the motor.
- When replacing carbon brushes, always replace both.

In the event of any problem contacting a **TRUPER®** Authorized Service Center, please see our webpage www.truper.com to get an updated list, or call our toll-free numbers **800 690-6990** or **800 018-7873** to get information about the nearest Service Center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,
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BAJA CALIFORNIA **SUCURSAL TIJUANA**
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CHIAPAS **FIX FERRETERÍAS**
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CHIHUAHUA **SUCURSAL CHIHUAHUA**
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CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

GUERRERO **CENTRO DE SERVICIO ECLIPSE**
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HIDALGO **FERREPRECIOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 50, INTERIOR DE PASAJE
ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO,
HGO. TEL.: 775 753 6615 / 775 753 6616

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