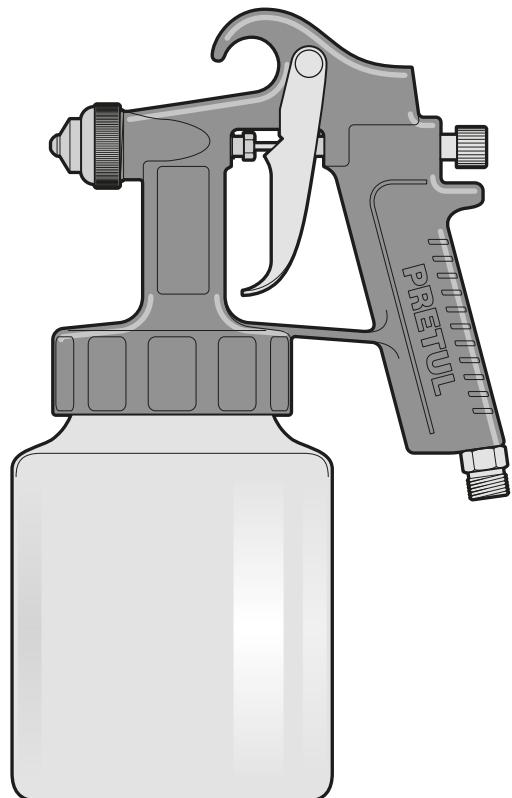


Manual

Spray Gun



FOR PARTS USE PIP-26
SPARE PARTS



CAUTION



Read this manual thoroughly
before using the tool.



Technical Data	2
Pneumatic Requirements	2
 Safety Warnings for the Use of Pneumatic Tools	3
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⚠ CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

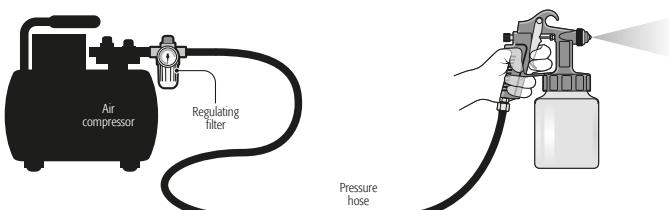
The illustrations in this manual are for reference only. They might be different from the real tool.

Technical Data

Description •	Spray Gun
Jar Capacity •	0.26 gal
Air Pressure •	20 PSI - 50 PSI
Connection Diameter •	1/4 NPT
Air Consumption •	6 CFM
Nozzle Diameter •	0.05"

Pneumatic Requirements

- For household jobs, it is possible to use 1,5 CV compressors with a 5.2 gallons' deposit. For more demanding jobs, like bodywork, industry, etc., we recommend using 3 CV compressors with a 26.4 gallons' deposit as minimum.
 - Use high-pressure hoses with the adequate length to do the job comfortably.
-  **CAUTION** • Dust and water condensation inside the compressor tank can cause a deficient finish in the surface to be painted. To prevent that possibility, install a regulating filter between the compressor and the gun.



Safety Warnings for the Use of Pneumatic Tools

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Keep your work area clean, tidy and well lit.

CAUTION Cluttered and dark areas may cause accidents.



Never use the tool in explosive environments or near flammable liquids.



DANGER Sparks generated by the tool may cause explosion or fire.

Keep children and visitors at a safe distance when using the tool.

WARNING Distractions may cause losing control and cause accidents.



Avoid contact with power lines and circuits.

DANGER Find and avoid both power lines and circuits, especially hidden wires and grounded devices.



Stay alert, use care and common sense.

CAUTION Do not rely on your knowledge of the tool. Do not get distracted while operating it. It could cause accidents.



Do not use the tool when tired or under the influence of drugs, alcohol or medication.

DANGER One second of distraction while using the tool may cause severe injuries.



Use the tool with guards and protective devices in place and in good working conditions.

WARNING Failure to comply with these measures may cause severe injuries.



Secure and support the work piece properly.

CAUTION Use bench vises and a stable working area.



Do not force the tool.

CAUTION It will do the job better and safer at the rate for which it was intended.



Store the tool in a safe place away from the reach of children.

WARNING Power tools are dangerous for inexperienced people.



Dress properly.

WARNING Loose clothing, jewelry or long hair may get caught in moving parts.



Keep your hands away from rotating and/or mobile parts.

WARNING Failure to comply with this safety measure exposes you to severe personal injury.



Use adequate personal protection.

CAUTION Using safety glasses, anti-dust mask, safety non-skid shoes, helmet and earplugs used in adequate conditions considerably reduce the risk of injury.



Disconnect the air hose from the tool servicing, changing devices or storing.

WARNING Reduce the risk of unintentional starting causing accidents.



Never use a tool if the switch is not working or is not properly assembled.

WARNING You are exposed to severe personal injury.



Do not overreach.

CAUTION Good footing and balance allow you to gain better control of the tool in unexpected situations.



Never pull the air hose.

WARNING Do not use it to carry or disconnect the tool pulling out the air supply. Damaged or tangled hoses can burst and shoot residues towards the operator.



Avoid accidental start up.

WARNING Make sure the air supply tool is switched off before connecting or moving the tool.



Remove vices before starting the tool.

DANGER Additional tools or vices set into a moving part may cause severe injury.



Service the tool and verify it is in excellent working conditions.

CAUTION Carefully check all moving parts, alignment and assembly. Make this periodically. Look for damaged or malfunctioning parts to immediately be repaired.



Accessories.

CAUTION Use only accessories or spare parts recommended in this MANUAL or certified by **TRUPER**.



Never leave a running tool unattended.

CAUTION Switch off and disconnect the tool from the air supply after operating and before putting it aside. Avoid severe injury.



Substances and Materials

⚠ CAUTION • The unit is designed to apply covering materials like paint, varnish, enamel, etc. These should have an ignition point not lower than 70 °F. Check the product can label or container.

⚠ WARNING • Do not spray substances you are not familiar with and if their potential danger is unknown to you.

⚠ WARNING • Do not spray flammable substances.
• Use care with dangers originated by the sprayed substances. Read the text and information in the cans and containers or the manufacturer specifications.

Before operating the unit

⚠ CAUTION • The unit shall not be used in enclosed areas or explosive environments.

• If working outdoors consider wind direction. Wind carries the covering to great distances, causes damages and makes the job difficult.

⚠ CAUTION • If working indoors, verify there is adequate ventilation.

⚠ WARNING • The work area shall be free of any ignition source. Do not smoke while spraying or near the work area.

⚠ CAUTION • Wear a face mask and safety goggles when spraying. Prevents damaging lungs and eyes.
• Wearing gloves and an overall is recommended to protect hands and clothes from the product when applying.



While operating the device

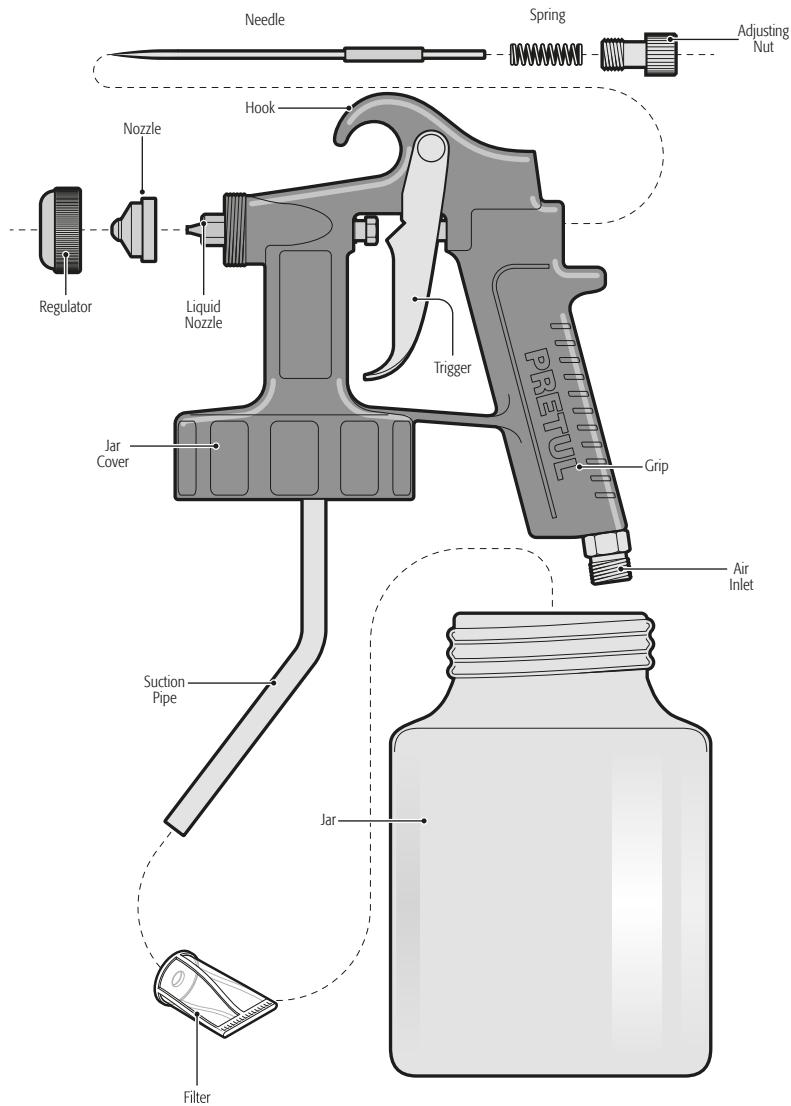
⚠ CAUTION • Never point the sprayer towards your body, passersby or animals.

• Make sure that the equipment does not absorb any steam solvent.

⚠ CAUTION • In the event you need to pause during the application process, do not set the sprayer sideways. Hold it by the hook or somewhere for it be vertical.

After operating the unit

⚠ WARNING • When finishing the job clean the gun perfectly to eliminate any product residue. Accumulations can damage the gun and cancel the Warranty



- To make a good job, it is important to prepare the surface to be sprayed. Thin the paint or product to gain the right viscosity before applying.
- Always double check the surface is free of dust, dirt or grease.
- Make sure to cover with adhesive tape, some newspaper and/or plastic those areas that do not require spraying.
- Paint or product to be sprayed shall be mixed perfectly before filling the jar to prevent they settle and to make them lump-free.
- Before buying the product read the manufacturer recommendations.

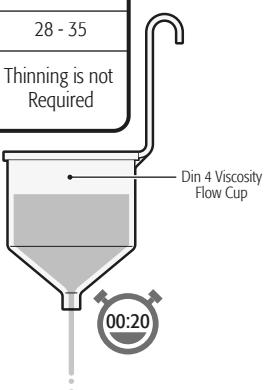
Thinning the material

- Most paints are sold ready to be used with a brush. They need to be thinned before applying with a spray gun. Follow the manufacturer's instructions to thin it.
- Adding a thinner is recommended. Add 5 % to 10 % until reaching the right viscosity to apply the material.
- Use the din 4 viscosity flow cup (not included) to determine right viscosity of the paint. Viscosity is determined by counting the seconds it takes for the material to be discharged into the measuring glass. The following table shows the recommended times for different products.

Product	Second to discharge
Water based Paint	20 - 25
Primer	24 - 28
Varnish	20 - 25
Oil Based Paint	18 - 22
Enamel Paint	18 - 22
Aluminum Paint	22 - 25
Automotive Sealant	25 - 35
Wood Sealant	28 - 35
Wood Preserver	Thinning is not Required
Wood Stain	

• If after thinning the product the dispersion capacity is too low, add thinner. Add slowly from 5 % to 10 % until the dispersion capacity meets your needs.

• If the paint is too thick, the painted surface will be too rough (orange peel). If the paint is too liquid, there is risk of dripping.



Filling the Jar

- Unscrew the paint gun jar.
- Align the suction pipe suitable for the job:
To spray horizontal objects set the suction pipe forward (**A**). To spray surfaces above your head, set the suction pipe backwards (**B**).
- Set the jar onto a piece of newspaper. Pour the prepared covering material and tighten the jar firmly into the paint gun.



Volume Selector

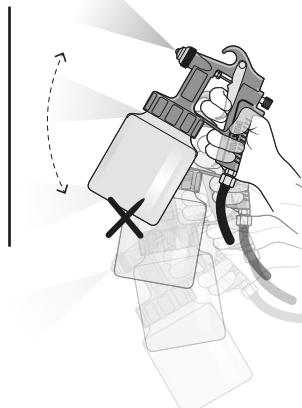
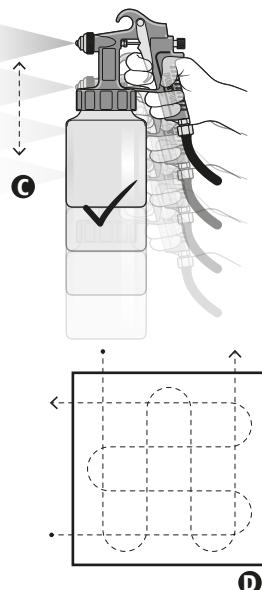
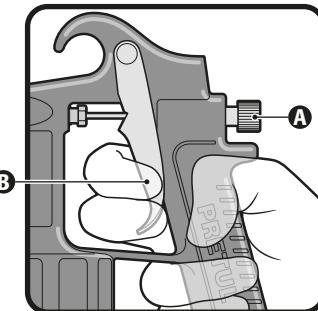
- Turn the adjusting screw (**A**) in a counterclockwise direction to increase the volume of the material to be sprayed.
- Turn the adjusting screw in a clockwise direction to diminish the volume of the material to be sprayed.

Spraying Techniques

- To get the best result keep the gun always level and parallel to the surface (**C**). Keep the nozzle 10" – 14" away from the surface and spray evenly from side to side and up and down. Do not spray in an angle otherwise the paint may run through the surface. Do soft and uniform passes. When spraying large surfaces use a crossed pattern (**D**).
- Move the gun with a steady and uniform speed. Fast movements produce thinner layers. Slow movements produce thicker layers.
- Apply one layer at a time. In the event of needing a second layer read the drying recommendations from the product manufacturer before applying an extra layer. Remember that to get a better finish applying two thin layers is better than only one thick layer.
- When spraying small areas turn the adjusting screw to lessen the volume of the material. This prevents using too much paint and over-spraying
- To assure a uniform application, do not pause while spraying an object when possible.
- Do not tilt the paint gun in an angle higher than 45°.

Start up

- Start the compressor.
- Press the trigger (**B**) to open the air flow and start suctioning the product from the jar. Point the paint gun towards a piece of cardboard until the spray flows.
- Release the trigger to stop the spray flow.



Cleansing and Care

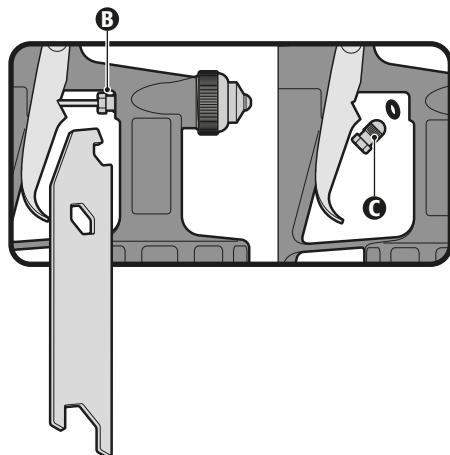
- It is very important to clean the spray gun thoroughly after each use.
- WARNING** An inadequate cleansing can result in malfunctioning and will cancel the Warranty.
- Turn the jar to remove it from the gun. Do not remove completely. Press the trigger to remove remaining product from inside the spray gun system (**A**).
- Pour the remaining material into an adequate container.
- Disconnect the paint gun hose.
- Clean the jar, the gasket seal and the suction pipe thoroughly with a rag soaked with the solvent that is right for the product.
- Disassemble the regulator, the sprayer, the nozzle and the needle. Clean them with a brush and solvent.
- Clean the paint gun body with a piece of rag moistened with solvent.

- CAUTION** Do not immerse the gun in solvent. The gasket may get damaged.
- When the parts are clean assemble back the spray gun.
- Pour a small amount of solvent into the jar.
- Connect the hose to the spray gun.
- Start the compressor and spray into a container until getting clean solvent out through the nozzle.



Needle Seal

- Use special care adjusting the needle seal. This is very important to obtain good results.
- Adjust the needle seal using a wrench, not included (**B**).
- Periodically check the seal to be sure it is not damaged. To gain access to the seal remove the needle and remove the seal pressing piece (**C**).



Troubleshooting

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Problem

Paint drips through the nozzle.

Cause

- Dirty or obstructed nozzle.
- Damaged nozzle.

Solution

- Clean the nozzle.
- Replace the nozzle.

Paint leaking through the needle seal.

Paint adheres to the needle.

- The seal in the needle is too tight or damaged.
- The seal in the needle is missing.

- Tighten or replace the needle seal (see page 8).

- Set a new seal fro the needle (see page 8).

Wrong fan spraying pattern.

- Dirty or obstructed nozzle.
- Damaged nozzle.
- Obstructed air orifices.

- Clean the nozzle.
- Replace the nozzle.
- Clean the regulator, the sprayer, nozzle, needle, suction pipe, air and paint ducts.



Wrong Spray Pattern



Right Spray Pattern

Spray is not consistent.

- The jar has not enough paint.
- Nozzles are not tightened correctly or are damaged.
- Needle seal is loose or damaged.

- Fill up the jar with paint.
- Tighten or replace the nozzles.
- Tighten or replace the needle seal.

There is boiling in the paint deposit.

- Nozzles are not tightened correctly or are damaged.
- Filter is dirty or obstructed.
- The jar is not tightened correctly or the jar washer is damaged.

- Clean or replace the nozzles.
- Clean the filter or replace it.
- Tighten the jar. Replace the washer if damaged.

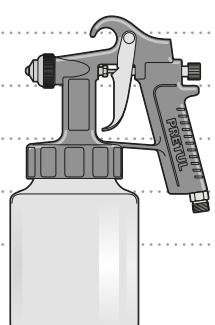
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Jilotepec, Estado de México, Méx.,

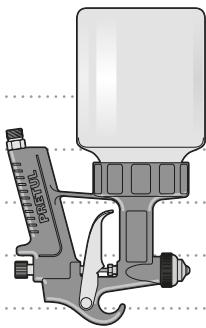
C.P. 54240, Made in China, Tel.: 761 782 9100.

www.truper.com

02-2020

ENGLISH





Notas

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Importadora Port Triplete, S.A. de C.V., Prolonge Industrial #1, Jiutepec, Estado de México, Mex. C.P. 54240, Hecho en China, Tel.: 7617829100. www.turper.com 02-2020

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Solución de problemas

Solución

Causa

Problema

- Bodonilla daphada.
- Bodonilla laevigata
- Bodonilla scutata
- Bodonilla

- Apriete o reemplace el sello de la aguja

- Coloque un solo dedo para la Aguja.
 - Falta el sellado de la Aguja.

- Patrón de roció abanico incorrecto.
- Biquilla sucia u obstruida.
- Biquilla dañada.
- Quitarlos de aire obstruidos.

- Pararon de roció en abanico incorrecto.
 - Bodillula sucia u obstruida.
 - Bodillula dañada.
 - Oficíos de aire obstruidos.

- Limpie el regulador, aspersor, boquilla, aguja, etc.
- Remplace la boquilla.

- Limpie el regulador, aspersor, boquilla, aguja,
 - Remplace la boquilla.
 - Empiece la desfumación.

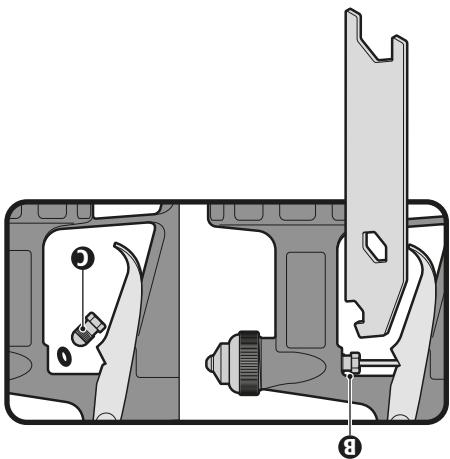
Patrón de rocio correcto

- Patrón de rocio correcto

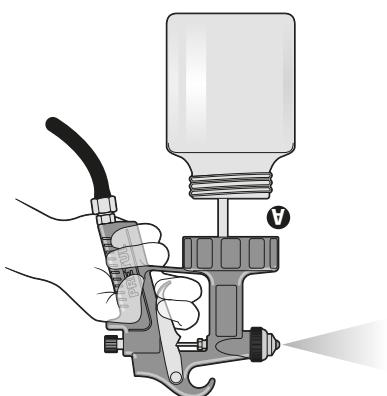
- Apriete o reemplaza las bobillas.
 - Dobulee mal apretadas o dañadas.
 - Filtri studio u obstruido.
 - Vasos mal apretados o empapado del vaso quedado.
 - Apriete el filtro o reemplazalo.
 - Limpie el filtro o reemplazelo.
 - Caso de sejar dañado.

Depósito de Pintura.
Ebullición en el

- Depósito de Pintura.
Ebullición en el

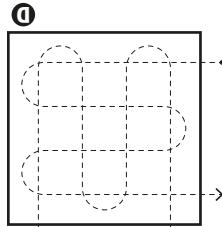
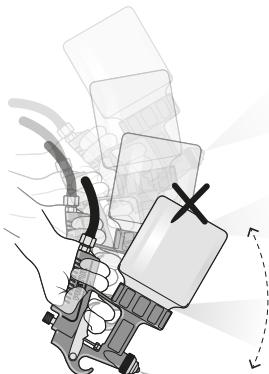
**Sellos de la aguja**

- Remueva la pieza ojiblanca del sello (C).
- Presione el sello periódicamente para asegurarse que no se desplace.
- Ajuste el sello de la aguja con ayuda de una llave, no inclinada (B).
- Tenga especial cuidado con el ajuste del sello de la aguja. Es importante para un buen rendimiento.

**Limpieza y cuidados**

- A ADVERTENCIA** Una limpieza inadecuada a la larga daña como resultado de un mal funcionamiento o invalidadura.
- Es muy importante limpiar la pistola por completo después de cada uso.
 - Gire el vaso para retirarla de la pistola. Sin retirar el vaso demasiado.
 - Desconecte la mangüeta de la pistola.
 - Limpie el vaso, el tapón empapado en solvente adecuado con el producto que haya utilizado.
 - Desmonte el regulador, el aspirador, la boquilla y la aguja para limpiarlos con un trapo limpia y solvente.
 - Limpie el cuerpo de la pistola con un trapo húmedo o seco.
 - Una vez que las piezas estén limpias arme de nuevo la pistola.
 - Una sola vez que la pistola esté limpia por la boquilla.
 - Encienda el compresor y rote en un contenedor hasta que salga solvente límpio por la boquilla.
 - Vuelva a montar la pistola en el vaso. Conecte la mangüeta a la pistola.
 - Limpie el producto que ha quedado en la pistola con un trapo húmedo o seco.
- A ATENCIÓN** No sumerja la pistola en solvente o los solvents.

Mantenimiento**PRETUL®**



- Aplicable una capa a la vez. En el caso de requerir otra capa vea las recomendaciones de secado del fabricante del producto.
 - Ajustes de espesor una segundas capa. Recurrid que para un mejor acabado, aplicar dos capas de gomas siempre es mejor que aplicar una capa gruesa.
 - Siempre recibe áreas pedregosas grietadas durante el rociado de un objeto. Para asegurar una aplicación uniforme, utilice una brocha posible evitar hacer pausas durante el rociado de un objeto.
 - Nunca aplicar la pistola para pintura en un ángulo mayor a 45°.

B

Técnicas de rociado

- Suelte el gatillo para detener el flujo de rocío.

- Engranada el compresor.
- Presione el gatillo (**B**) para bajar el flujo de aire y comience a succionar el producto del vaso. Aunque la pistola hace un pedazo de cartón hasta que salga el rocio del producto.

- Cicle d'informació de jujiste (A) en sentit d'informació a les manecilles del motor.
- Cicle d'informació de jujiste (B) en sentit d'informació de volumen de matèria a les manecilles del motor.
- Cicle d'informació de jujiste (C) en sentit d'informació de volumen del volumen de matèria a les manecilles del motor.

Encendido

Selector de volumen de material

Preparation

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- Para poder efectuar un buñuelo es importante que se prepare la sémola de trigo con agua y aceite de oliva.
- Una vez que se ha preparado el buñuelo se debe enfriar y cortar en trozos.
- Se deben mezclar los trozos de buñuelo con la mantequilla derretida y el azúcar.
- Se debe mezclar bien y se debe dejar reposar al menos 1 hora.
- Una vez que se ha mezclado todo se debe formar una masa.
- Se debe dividir la masa en porciones iguales y se deben moldear en forma de bolas.
- Una vez que se han hecho las bolas se deben freír en aceite caliente hasta que estén doradas.
- Una vez que estén doradas se deben sacar del aceite y servir.

- Desarrollar el VASO de la Plataforma para imprimir.
- Realizar:
- Para roclar objetos horizontales coloque en el tubo de succión huela abierta (**A**).
Para roclar objetos verticales coloque en el tubo de succión huela hacia atrás (**B**).
- Coloque en el VASO sobre una placa de papel periodico.
- Veráta el material de recubrimiento preparado y atomillar firmemente el VASO en la pistola para imprimir.

• Aplicación con brocha y necesitar ser desglosadas antes de ser despedazadas para su elaboración. Siga las instrucciones del fabricante del producto para desglosarla.

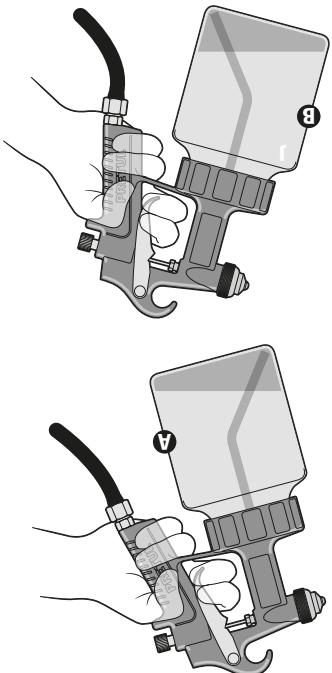
• Se recomienda agregar un diluyente del 5 % al 10 % hasta que se pueda manejar.

• Utilice un vaso medidor de vidrio o plástico para aplicar el material.

• Utilice un vaso medidor de vidrio o plástico para determinar la viscosidad correcta de la pintura. La viscosidad se determina cuando los segundos que tarda el material en ser desglosado del vaso medidor. La siguiente tabla muestra los tiempos recomendados para diferentes productos.

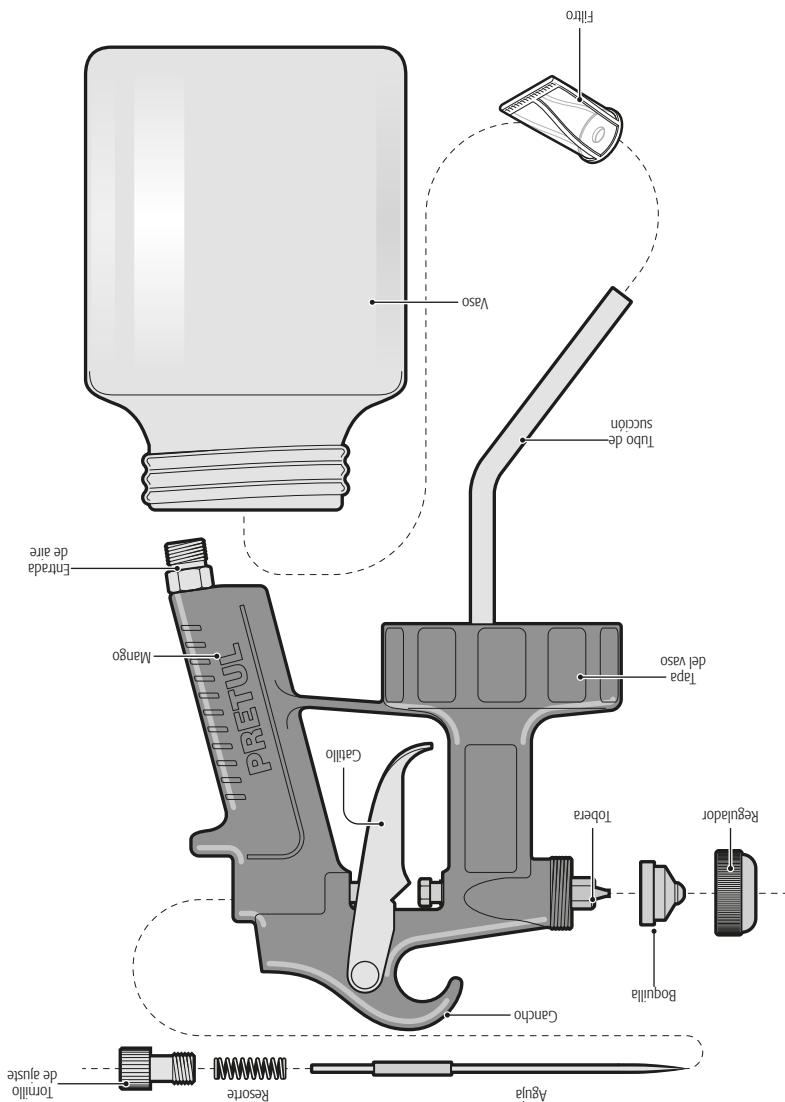
Lienhaad del VASO

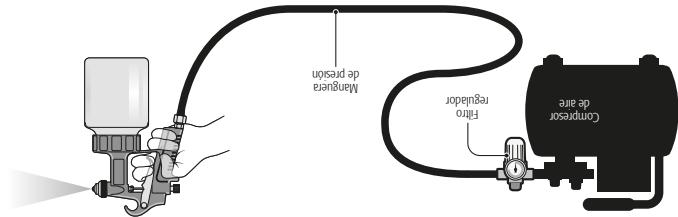
Adegazamiento del material



Productos	Plástica con base de aglomerado descalcable	Plástica con base de aglomerado descalcable
Pinturas	20 - 25	20 - 25
Pinturas con base de aceite	18 - 22	18 - 22
Barnices	20 - 25	20 - 25
Pinturas de esmalte	18 - 22	18 - 22
Plásticos de aluminio	22 - 25	22 - 25
Seladoras automotriz	25 - 35	25 - 35
Seladoras para madera	28 - 35	28 - 35
No requiere	Preservador de madera	Preservador de madera
adefazante	Tinta para madera	Tinta para madera

- Si la purina es demasiado dispersa en el suelo se dispersa y se pierde.
 - Si la purina es demasiado concentrada se absorbe rápidamente y se pierde.





- En la superficie a pintar. Se recomienda instalar un filtro regulador entre el compresor y la pistola para evitar esta posibilidad.
- ! ATENCIÓN** • El polvo y agua condensada dentro del tanque del compresor pueden causar un acabado defectuoso.
- Utilice mangurias de alta presión con una longitud adecuada para realzar el trabajo de pintado de acuerdo a las necesidades.
- Para trabajos caseros es posible utilizar compresores de 1,5 CV con depósito de 100 litros; para trabajos más demandantes como trabajos en carpintería, industria, etc. se recomienda utilizar compresores de al menos 3 CV con depósito de 200 litros.

Requerimientos neumáticos

Descripción	• Pistola para pintar
Capacidad del vaso	• 1 L (0,26 gal)
Presión de trabajo	• 137,8 kPa (20 PSI) - 344,7 kPa (50 PSI)
Diametro de conexión	• 1/4 NPT
Consumo de aire	• 169,9 l/min (6 CFM)
Diametro de la boquilla	• 1,3 mm (0,05")

Especificaciones técnicas

- 10 Notas
 - 9 Solución de problemas
 - 8 Mantenimiento
 - 7 Puesta en marcha
 - 6 Preparación
 - 5 Partes
 - 4 Advertencias de seguridad
 - 3 Advertencias de seguridad para pistolas
 - 2 Requerimientos neumáticos
 - 1 Especificaciones técnicas
- ! ATENCIÓN**

Indice

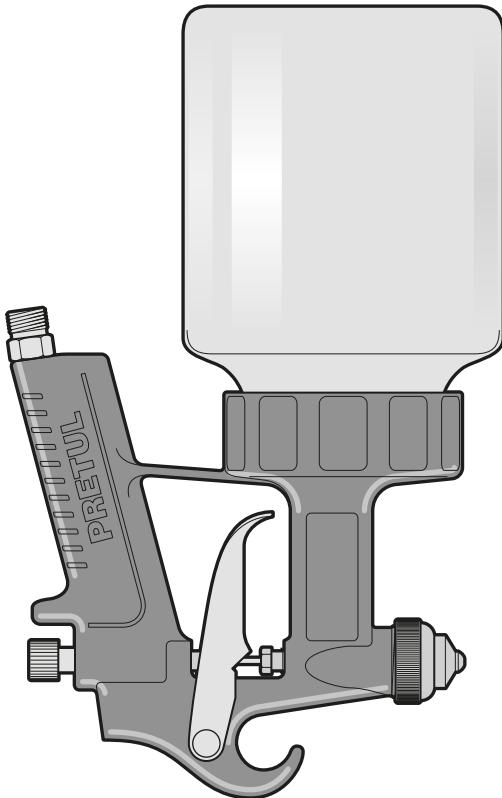
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Lea este instructivo por completo
antes de usar la herramienta.



ATENCION



REFACCIONES DE PPI-26
PARA REFACCIONES USAR

Pistola para pintar

Instructivo de

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ESPAÑOL
ENGLISH